

# Water Chillers With Single Screw Compressor ZUW-B Flooded Series



Low-carbon Green

**Energy-efficient** 

Flexible Application

Stable & Reliable













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# **Daikin Huizhou Factory Profile**



# DAIKIN AIR-CONDITIONING (SHANGHAI)CO.,LTD HUIZHOU FACTORY — The manufacture base of central air-conditioner in China

Daikin group, a wholly owned subsidiary Amalgamated into
DAIKIN AIRCONDITIONING
(SHANGHAI) CO., LTD
HUIZHOU FACTORY

Move to new factory

Year 1997 2005 2006 2017

Production area about 45,000 M<sup>2</sup>

stablished

Production capacity 3,000 units per year

Production on sales prospects

Delivery cycle 30 days

Believe in Professionality

Believe in DAIKIN



#### **DAIKIN Chiller Fulfills Customer Needs**

### **Long History**

Daikin Central Air Conditioning Co., Ltd., one of the water chiller developing pioneers in Japan, has nearly 100 years history. Developing the high-performance semi-hermetic single-screw compressor to begin with in 1978, Daikin has become a leading single-screw compressor manufacturer in the world with the aim to satisfy every user's need and try its best to create highly comfortable air conditioning environment.

### **Stable Growth**

Daikin takes the lead in terms of market share of single-screw compressors in Japan which are sold more than 70,000 units in the world. High-performance products together with the targeted and professional proposing-style sales method make Daikin central air conditioners widely applied in various fields including special ones such as hospitals, wine brewing, etc.

### **Excellent Technology**

Through nearly 100 years of experience and reliable refrigerant technology with efficient single screw compressor by highly intelligent control. Daikin achieves efficient, reliable performance and longer service life. Daikin provides enough satisfaction to customers.

## **Solid Manufacturing**

The overall unit manufacturing base (Daikin Central Air Conditioning Co., Ltd in Huizhou), is supported by the Suzhou compressor plant and Changshu Fluorine chemistry plant(both Daikin correlate), has powerful production and R&D capacities of chiller and its key components. Thus promising better quality assurance.

#### Reliable Service

The central air conditioning after-sales service center working closely with sales offices and factories can dispatch the service personnel to the job site within 24 hours, thus ensuring various problems can be solved timely. And the center has a large number of elite after-sales service talents adhering to the quality principle of "Keep Improving", who can provide more professional service.



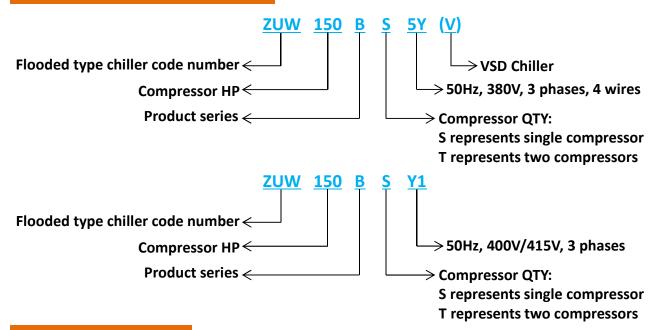
### **Product Profile**

### **Brief Introduction**

Daikin Air-conditioning has been devoted to the research of air conditioning field, owning the world's leading air conditioning technology and combining with the needs of users, launching more safe, reliable, stable, environmentally friendly and energy-saving products to provide more comfortable air conditioning environment for customers.

Nowadays the energy is in shortage state, in order to conform to the high-energy requirements of the global market, Daikin launch ZUW-B series flooded type chiller with high efficiency shell and tube condenser and high performance flooded type evaporator. The highest COP is 6.15 which is energy-saving.

### **Model Naming Instructions**



## **Application Place**

The unit is widely used in large shopping malls, hotels, government office buildings, rail transit station, gymnasiums, opera houses, hospitals, high-rise buildings, entertainment centers and other air-conditioning places as cold sources. It can also be used as the cold source mainframe of textile, chemical, food, electronics, scientific research and other kinds of factories.





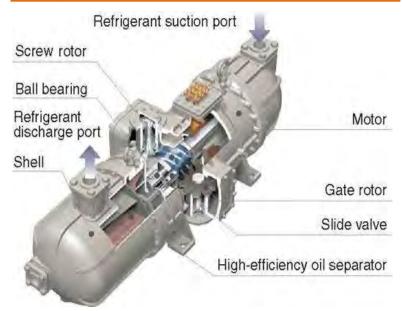




### Reliability

Giving careful thought to important parts such as compressor, heat exchanger and expansion valve, our chiller acquires superb performance and reliability.

### **Semi-hermetic Single-screw Compressor**



#### ■ High accuracy and long service life

The upper part pressure and lower part pressure of the screw do eliminating eccentric effect and balancing the load. The high-accuracy bearing used in the orthogonal screw structure, boasts a service life twice more than that of the bearing in a twin-screw compressor, effectively extending the maintenance interval of the chiller to 40,000 hours.



#### ■ Working mechanism of single-screw compressor

(1) Suction
Refrigerant is sucked into the screw rotor groove through the suction pipe, and when the screw rotor rotates, one tooth of the gate rotor engages with the groove, shutting the air inlet.



(2) Compression
Compression strokes
take place in the
compression space
formed by the screw
rotor groove and gate
rotor tooth. When the
compression space
decreases during the
rotor rotation, the
refrigerant inside is
compressed and the
pressure rises.

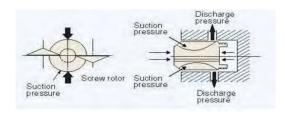


(3)Discharge
The pressure in the
compression space
reaches the
discharge level.
Compressed gas is
discharged
from upper unload
discharge port.



#### Low noise and low vibration

The high-performance gate rotors mesh smoothly, minimizing shock and vibration, realizing stable running. Besides, two rotors are mounted symmetrically to make pressure balanced, thus significantly suppressing noise and vibration.



#### High-efficiency operation

Every rotation cycle consists of 12 compressions. Compared with traditional twin-screw compressors, almost no energy loss occurs to the semi-hermetic single-screw compressor, thanks to absence of gas mixing-up between the high pressure side and low pressure side. What's more, the gate rotor is made from high molecular material, reducing leakage loss by improving tightness, thus substantially enhancing the full-load and part-load efficiency.



#### **Electronic Expansion Valve**

- The electronic expansion valve adjusts delicately according to change of compressor load, thus achieving high-efficiency operation status.
- Adopting electronic valve to control refrigerant, thus the chiller runs more smoothly and stably.



#### **Heat Exchanger-Flooded Type Evaporator**

■ By calculating and analyzing refrigerant flow in the evaporator, redesigned the suction distributing plate, make the refrigerant flow control in a more appropriate level. At the same time, adopting the special shape heat exchange pipe which can enhance the refrigerant boiling. With these achieving high performance and minimum size successfully.

#### **Brand-new Product Perfectly meet customers' needs**

- The whole series adopts environmental refrigerant R134a featuring no harm to the ozone layer, which can actively respond to the environmental needs.
- Equipped with continuous capacity control compressor, the whole series can conduct continuative energy regulation within a range of 25% to 100%, thus achieving high-precision water temperature control.

### **Adopt Word-famous Electronic Components**



### **Excellent Control System**

■ New PLC controller (monitoring running parameter by digital color monitor)





- · The special developed new type PLC controller is adopted to expand unit monitoring and control function.
- · Equipped with various digital sensors which can collect all units operation parameters.
- Abundant expansion and option functions .
  - ·Unit reserve diversified control extension functions, RS485 interface, Modbus, Bacnet, Lonworks protocol.
  - ·Unit adopt standard Y- $\triangle$  starting method. Soft starter or inverter starter can be selected to achieve soft starter functions to perfectly meet customers' needs.



### **Diversified Protection Functions and Powerful Control Systems**

#### **Diversified Control System Functions**

■ Various operation mode settings are available for meeting users' various needs.

☆Operation system selection ☆Energy-saving mode setting

☆Selection of remote transmission contacts ☆Cooling water pump interlock and forced operation selection

☆Remote / Local control selection ☆Chilled water pump interlock and forced operation selection

☆Inlet/outlet water temperature control selection ☆Cold accumulation/duo-temperature setting selection

☆Forced load operation setting ☆Timing switch unit control can be achieved, truly unattended

■ Various automatic protection devices ensure safety of unit operation. (When protection devices trip, malfunction causes and abnormal operation parameters will be displayed directly on control panel.)

☆Protections of reverse phase, open phase and voltage imbalance for 3-phase power supply

☆ Protections of current imbalance and overcurrent

**☆**Compressor motor overheat protection

**☆High/Low pressure protection** 

☆ Protections of compressor suction/discharge superheat degree abnormity

☆Freeze-up protections of chilled water and freeze-up pressure protections of refrigerant system

☆Protections of pump interlock and water flow switch abnormity

☆ Protections of temperature, pressure and current sensors abnormities

■Large size color LCD touch screen showing the operation parameters of the unit in a comprehensive manner.

☆Cooling water and chilled water inlet/outlet temperature

☆Suction/Discharge, condensing and evaporating temperatures of refrigerant system

☆Condensing and evaporating pressures of refrigerant system

☆Compressor load and electronic expansion valve opening

**☆**3-phase operating current value

☆Current operation time and accumulated operating time of system, start frequency and start waiting time.

■ Abnormity-shunning operation functions

☆Forced operation of water pump during unit stop for anti-freezing in winter.

- Large size color LCD touch screen, so easy to operate.
  - **☆Operation monitoring**

Used for unit start-up or stop, check basic parameters, detailed parameters, input/output and temperature curve of unit operation.

**☆**Temperature setting - Setting the control water temperature and mode operation.

☆Log-in and Exit – Used for user password login/exit and password change.

**☆**System information - Used for viewing supplier and related unit information.

 $\bigstar$  Abnormal records - Use for checking the details and history record of unit abnormal condition.

☆Operation setting - Setting system information of unit operation mode, parameters and other related control setting.





MODEL			ZUW100BS5Y	ZUW120BS5Y	ZUW145BS5Y	ZUW150BS5Y		
Caalina Cono	-it- /501-/200/\	USRT	103.8	129.1	149.6	156.4		
Cooling Capacity (50Hz/380V)		kW	365	454	526	550		
Power	Consumption	kW	66.2	82.5	98.3	95.2		
	СОР	kW/kW	5.51	5.50	5.35	5.78		
Chi	ller Color			lvory	White			
Chilled	Water Flow	m³/h	62.8	78.1	90.5	94.6		
Condens	ser Water Flow	m³/h	78.5	97.6	113.1	118.3		
Dimen	tions(L×W×H)	mm	3,570×1,1	.70×1,710	3,500×1,407×1,816	3,500×1,380×1,820		
	Туре			Semi-hermetically S	Sealed Single Screw			
Compressor	Starting Meth	od		Star-delt	ta Starter			
	Capacity Control	%		25 ~ 100% Continuo	us Capacity Control			
Condenser	Туре			Shell ar	nd Tube			
Condenser	Quantity×Mo	del	CF4530-B100×1	CF4530-B120×1	CF5030-B145×1	CF5030-B150×1		
Evaporator	Туре		Flooded					
Evaporator	Quantity×Mo	del	WF5030-B100×1	WF5030-B120×1	WF5530-B145×1	WF5530-B150×1		
	Name		R134a					
Refrigerant	NO.of Circu	it	1					
Reiligerani	Control Meth	od		Electronic Expansion Valve				
	Charging Volume	kg	140	140	200	200		
Refriger	ating Oil Name		FVC68D					
Refrigerating	Oil Charging Volume	L	16	16	27	35		
Ele	ctric Control System		MICRO TECH Ⅲ Program Controller、LCD Touch Screen					
Safety Devices			Main Circuit Fuse, Phase Monitor, reverse-phase protection, High/Low Pressure Protector, Over-Current-Sensor(Comp.), Overheat Protector(Comp.),Freeze-up protector themostat, Overheat Sensor for Discharge Gas,Chilled water interrupt latency,Safety Valve					
	Chilled Water Inle	t/Outlet	Ф1	140	Ф1	L68		
Pipe OD	Condenser Water In	let/Outlet	Ф1	140	Ф1	L68		
Insulation Mat	erial			NBR/PVC Polye	ethelene Foam			
Machine Weig	ht	kg	3,050	3,160	3,500	3,750		
Operation Wei	ght	kg	3,250	3,380	3,800	3,980		

#### Remark:

1. Cooling capacity is based on the following conditions:

Chilled water outlet temperature: 7°C, Chilled water flow rate 0.172m³/(h · kW)

Condenser water inlet temperature: 30°C, Condenser water flow rate 0.215m³/(h · kW)



- 2.Evaporator side fouling factor 0.018m<sup>2</sup>·°C/kW, Condenser side fouling factor 0.044m<sup>2</sup>·°C/kW.
- 3. Power supply: 3 Phase 380V,50Hz.
- 4.Derivative type: Brine chiller's chilled water outlet temperature can reach the highest 4°C, the lowest 8 °C running. In this condition, chiller need to adopt ethylene glycol solution as refrigerating medium, please contact manufacturer to select the low temperature condition parameters. Brine chiller named after the standard chiller name with "Z".
- 5.Standard chiller ZUW145/170/230/250/280/300/320/350/370/400BS5Y, ZUW240/280/300/350/400BT5Y is in the AHRI certification range and already certified. Standard ZUW100/120/150/175/200BS5Y, ZUW450/480/500BT5Y are not in range of AHRI certification but performance parameters were evaluated according to AHRI standard. Brine chiller is not in the AHRI certification range.



MODEL			ZUW170BS5Y	ZUW175BS5Y	ZUW200BS5Y	ZUW230BS5Y		
Cooling Consite (FOUR /2001)		USRT	181.4	184.9	199.4	230.3		
Cooling Capa	city (50Hz/380V)	kW	638	650	701	810		
Power	Consumption	kW	113.5	111.5	120.7	143.3		
	СОР	kW/kW	5.62	5.83	5.81	5.65		
Chi	iller Color			Ivory V	Vhite			
Chille	d Water Flow	m³/h	109.7	111.8	120.6	139.3		
Conden	ser Water Flow	m³/h	137.2	139.8	150.7	174.2		
Dimen	tions(L×W×H)	mm	3,595×1,440×1,860	3,500×1,3	80×1,820	3,595×1,440×1,860		
	Туре			Semi-hermetically S	ealed Single Screw			
Compressor	Starting Meth	nod		Star-delt	a Starter			
	Capacity Control	%		25 ~ 100% Continuo	us Capacity Control			
Condenser	Туре			Shell an	d Tube			
Condenser	Quantity×Mo	del	CF5530-B170×1	CF5030-B175×1	CF5030-B200×1	CF5530-B230×1		
	Туре		Flooded					
Evaporator	Quantity×Mo	del	WF6030-B170×1	WF5530-B175×1	WF5530-B200×1	WF6030-B230×1		
	Name		R134a					
Refrigerant	NO.of Circu	it	1					
Reiligerani	Control Method		Electronic Expansion Valve					
	Charging Volume	kg	200	200	220	250		
Refriger	ating Oil Name		FVC68D					
Refrigerating	Oil Charging Volume	L	30	35	35	30		
Ele	ectric Control System		MIC	CRO TECH III Program Cor	ntroller、LCD Touch Scre	een		
Safety Devices			Main Circuit Fuse, Phase Monitor, reverse-phase protection, High/Low Pressure Protector, Over-Current-Sensor(Comp.), Overheat Protector(Comp.),Freeze-up protector themostat, Overheat Sensor for Discharge Gas,Chilled water interrupt latency,Safety Valve					
D' OF	Chilled Water Inle	t/Outlet	Ф168					
Pipe OD	Condenser Water In	let/Outlet	Ф168					
Insulation Mat	erial		NBR/PVC Polyethelene Foam					
Machine Weig	ht	kg	4,170	4,000	4,230	4,600		
Operation We	ight	kg	4,570	4,280	4,530	5,000		

#### Remark:

1. Cooling capacity is based on the following conditions:

Chilled water outlet temperature: 7°C, Chilled water flow rate 0.172m³/(h · kW)

Condenser water inlet temperature: 30°C, Condenser water flow rate 0.215m³/(h · kW)



- 2.Evaporator side fouling factor 0.018m<sup>2</sup>.°C/kW, Condenser side fouling factor 0.044m<sup>2</sup>.°C/kW.
- 3. Power supply: 3 Phase 380V,50Hz.
- 4.Derivative type: Brine chiller's chilled water outlet temperature can reach the highest 4°C, the lowest 8 °C running. In this condition, chiller need to adopt ethylene glycol solution as refrigerating medium, please contact manufacturer to select the low temperature condition parameters. Brine chiller named after the standard chiller name with "Z".
- 5.Standard chiller ZUW145/170/230/250/280/300/320/350/370/400BS5Y, ZUW240/280/300/350/400BT5Y is in the AHRI certification range and already certified. Standard ZUW100/120/150/175/200BS5Y, ZUW450/480/500BT5Y are not in range of AHRI certification but performance parameters were evaluated according to AHRI standard. Brine chiller is not in the AHRI certification range.



MODEL		ZUW250BS5Y	ZUW280BS5Y	ZUW300BS5Y	ZUW320BS5Y			
6 11 6	'. (501) (200)	USRT	255.9	287.2	305.7	321.9		
Cooling Capacity (50Hz/380V)		kW	900	1,010	1,075	1,132		
Powe	r Consumption	kW	148.7	165.6	178.7	187.5		
	СОР	kW/kW	6.05	6.10	6.02	6.04		
С	hiller Color			lvory	White			
Chill	ed Water Flow	m³/h	154.8	173.7	184.9	194.7		
Conde	nser Water Flow	m³/h	193.5	217.2	231.1	243.4		
Dime	ntions(L×W×H)	mm		4,140×1,8	380×2,210			
	Туре			Semi-hermetically S	Sealed Single Screw			
Compressor	Starting Meth	nod		Star-delt	ta Starter			
	Capacity Control	%		25 ~ 100% Continuo	us Capacity Control			
Condenser	Туре			Shell ar	nd Tube			
Condenser	Quantity×Mo	del	CF6536-B250×1	CF6536-B280A×1	CF6536-B300A×1	CF6536-B320×1		
Evaporator	Туре		Flooded					
Evaporator	Quantity×Mo	del	WF6536-B250×1	WF6536-B280A×1	WF6536-B300A×1	WF6536-B320×1		
	Name		R134a					
Refrigerant	NO.of Circu	-	1					
Kenigerani	Control Meth	od						
	Charging Volume	kg	310	350	360	370		
Refrige	erating Oil Name		FVC68D					
	g Oil Charging Volume	L	60	65	65	65		
	Electric Control System		I	MICRO TECH III Program Co	ontroller、LCD Touch Scree	n		
			Main Circuit Fuse, Phase Monitor, reverse-phase protection, High/Low Pressure Protector,					
	Safety Devices			Over-Current-	Sensor(Comp.),			
	Surety Devices		Overheat Protector(Comp.),Freeze-up protector themostat, Overheat Sensor for Discharge Gas,Chilled					
			water interrupt latency, Safety Valve					
Pipe OD Chilled Water Inlet/Outlet			Ф219					
	Condenser Water In	let/Outlet	Ф219					
Insulation Ma			NBR/PVC Polyethelene Foam					
Machine Wei	<u> </u>	kg	6,100	6,200	6,400	6,500		
Operation W	eight	kg	6,550	6,700	6,900	7,100		

#### Remark

1. Cooling capacity is based on the following conditions:

Chilled water outlet temperature:  $7^{\circ}$ C, Chilled water flow rate  $0.172 \text{m}^3/(\text{h} \cdot \text{kW})$ Condenser water inlet temperature:  $30^{\circ}$ C, Condenser water flow rate  $0.215 \text{m}^3/(\text{h} \cdot \text{kW})$ 



- 2.Evaporator side fouling factor 0.018m<sup>2</sup>.°C/kW, Condenser side fouling factor 0.044m<sup>2</sup>.°C/kW.
- 3. Power supply: 3 Phase 380V,50Hz.
- 4.Derivative type: Brine chiller's chilled water outlet temperature can reach the highest 4°C, the lowest 8 °C running. In this condition, chiller need to adopt ethylene glycol solution as refrigerating medium, please contact manufacturer to select the low temperature condition parameters. Brine chiller named after the standard chiller name with "Z".
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MODEL			ZUW350BS5Y	ZUW370BS5Y	ZUW400BS5Y	
Carlina Ca		USRT	352.6	366.8	405.5	
Cooling Capacity (50Hz/380V)		kW	1,240	1,290	1,426	
Powe	er Consumption	kW	205.0	218.3	236.5	
	СОР	kW/kW	6.05	5.91	6.03	
C	hiller Color			lvory White		
Chill	ed Water Flow	m³/h	213.3	221.9	245.3	
Conde	nser Water Flow	m³/h	266.6	277.4	306.6	
Dime	ntions(L×W×H)	mm		4,140×1,860×2,380		
	Туре	ļ	Semi-he	ermetically Sealed Single S	crew	
Compressor	Starting Met	nod		Star-delta Starter		
	Capacity Control	%	25~100	% Continuous Capacity Co	ntrol	
Condenser	Туре	•		Shell and Tube		
Condenser	Quantity×Mo	del	CF6536-B350A×1	CF6536-B370×1	CF6536-B400A×1	
Evaporator	Туре		Flooded			
Evaporator	Quantity×Mo	del	WF6536-B350A×1 WF6536-B370×1		WF6536-B400A×1	
	Name		R134a			
Refrigerant	NO.of Circu	iit				
Kenngerani	Control Meth	nod	Electronic Expansion Valve			
	Charging Volume	kg	400	405	410	
Refrige	erating Oil Name		FVC68D			
Refrigerating	g Oil Charging Volume	L	70	70	70	
	Electric Control System		MICRO TECH III	Program Controller、LCD	Touch Screen	
			Main Circuit Fuse, Phase Monitor, reverse-phase protection, High/Low			
	Safety Devices		Pressure Pro	tector, Over-Current-Senso	or(Comp.),	
	Safety Devices		Overheat Protector(Comp.	),Freeze-up protector ther	nostat, Overheat Sensor	
			for Discharge Gas, Chilled water interrupt latency, Safety Valve			
Chilled Water Inlet/Outlet		Φ219				
Pipe OD	Pipe OD Condenser Water Inlet/Outlet		Ф219			
Insulation Ma	nterial		NE	NBR/PVC Polyethelene Foam		
Machine Wei	ght	kg	7,200	7,300	7,400	
Operation W	eight	kg	8,000	8,100	8,200	

#### Remark

- 1. Cooling capacity is based on the following conditions:
  - Chilled water outlet temperature:  $7^{\circ}$ C, Chilled water flow rate  $0.172 \text{m}^3/(\text{h} \cdot \text{kW})$ Condenser water inlet temperature:  $30^{\circ}$ C, Condenser water flow rate  $0.215 \text{m}^3/(\text{h} \cdot \text{kW})$



- 2.Evaporator side fouling factor 0.018m<sup>2</sup>·°C/kW, Condenser side fouling factor 0.044m<sup>2</sup>·°C/kW.
- 3. Power supply: 3 Phase 380V,50Hz.
- 4.Derivative type: Brine chiller's chilled water outlet temperature can reach the highest 4°C, the lowest 8 °C running. In this condition, chiller need to adopt ethylene glycol solution as refrigerating medium, please contact manufacturer to select the low temperature condition parameters. Brine chiller named after the standard chiller name with "Z".
- 5.Standard chiller ZUW145/170/230/250/280/300/320/350/370/400BS5Y, ZUW240/280/300/350/400BT5Y is in the AHRI certification range and already certified. Standard ZUW100/120/150/175/200BS5Y, ZUW450/480/500BT5Y are not in range of AHRI certification but performance parameters were evaluated according to AHRI standard. Brine chiller is not in the AHRI certification range.



MODEL			ZUW240BT5Y	ZUW280BT5Y	ZUW300BT5Y	ZUW350BT5Y	
Cooling	Canacity / [OU= /200\/\	USRT	247.4	290.1	327.1	358.3	
Cooling	Capacity (50Hz/380V)	kW	870	1,020	1,150	1,260	
Pow	er Consumption	kW	158.2	174.4	196.6	212.8	
	СОР	kW/kW	5.50	5.85	5.85	5.92	
	Chiller Color			lvory	White		
Chil	lled Water Flow	m³/h	149.6	175.4	197.8	216.7	
Cond	enser Water Flow	m³/h	187.1	219.3	247.3	270.9	
Dim	entions(L×W×H)	mm	3,850×1,400×1,860		4,140×1,820×2,230		
	Туре			Semi-hermetically S	Sealed Single Screw		
Compressor	Starting Method			Star-del	ta Starter		
	Capacity Control	%		25 ~ 100% Continue	ous Capacity Control		
Condenser	Туре	•		Shell ar	nd Tube		
Condenser	Quantity×Model		CF5530-B240×1	CF6536-B280×1	CF6536-B300×1	CF6536-B350×1	
Evaporator	Туре		Flooded				
Evaporator	Quantity×Model		WF6030-B240×1	WF6536-B280×1	WF6536-B300×1	WF6536-B350×1	
	Name		R134a				
Refrigerant	NO.of Circuit		1				
Kerrigerant	Control Method			Electronic Expansion Valve			
	Charging Volume	kg	270	350	370	400	
Refri	gerating Oil Name		FVC68D				
Refrigerati	ng Oil Charging Volume	L	32	32	60	70	
	Electric Control System		MICRO	O TECH III Program Co	ntroller、LCD Touch	Screen	
			Main Circuit Fuse, F	Phase Monitor, revers	e-phase protection,	High/Low Pressure	
	Safety Devices			Protector, Over-Cur	rent-Sensor(Comp.),		
	Juliety Delites			r(Comp.),Freeze-up p			
			Discharge Gas, Chilled water interrupt latency, Safety Valve				
Pipe OD	Chilled Water Inlet/O		Ф168 Ф219				
Condenser Water Inlet/Outlet		Ф168	Ф168 Ф219				
Insulation Mater		1		NBR/PVC Poly	ethelene Foam		
Machine Weight		kg	4,900	6,750	6,810	7,200	
Operation Weight kg			5,250	7,170	7,250	7,820	

#### Remark

1. Cooling capacity is based on the following conditions:

Chilled water outlet temperature:  $7^{\circ}$ C, Chilled water flow rate  $0.172 \text{m}^3/(\text{h} \cdot \text{kW})$ Condenser water inlet temperature:  $30^{\circ}$ C, Condenser water flow rate  $0.215 \text{m}^3/(\text{h} \cdot \text{kW})$ 



- 2.Evaporator side fouling factor 0.018m<sup>2</sup>·°C/kW, Condenser side fouling factor 0.044m<sup>2</sup>·°C/kW.
- 3. Power supply: 3 Phase 380V,50Hz.
- 4.Derivative type: Brine chiller's chilled water outlet temperature can reach the highest 4°C, the lowest 8 °C running. In this condition, chiller need to adopt ethylene glycol solution as refrigerating medium, please contact manufacturer to select the low temperature condition parameters. Brine chiller named after the standard chiller name with "Z".
- 5.Standard chiller ZUW145/170/230/250/280/300/320/350/370/400BS5Y, ZUW240/280/300/350/400BT5Y is in the AHRI certification range and already certified. Standard ZUW100/120/150/175/200BS5Y, ZUW450/480/500BT5Y are not in range of AHRI certification but performance parameters were evaluated according to AHRI standard. Brine chiller is not in the AHRI certification range.



	MODEL		ZUW400BT5Y	ZUW450BT5Y	ZUW480BT5Y	ZUW500BT5Y	
Cooling Councils (5015/2004)		USRT	412.4	460.1	509.5	534.5	
Cooling	Capacity (50Hz/380V)	kW	1,450	1,618	1,792	1,880	
Pow	er Consumption	kW	248.7	268.5	293.3	305.6	
	СОР	kW/kW	5.83	6.03	6.11	6.15	
	Chiller Color			lvory	White		
Chil	led Water Flow	m³/h	249.4	278.3	308.2	323.4	
Conde	enser Water Flow	m³/h	311.8	347.9	385.3	404.2	
Dim	entions(L×W×H)	mm	4,140×1,820×2,230	4,412×2,010×2,142	4,828×1,	960×2,248	
	Туре			Semi-hermetically	Sealed Single Screw		
Compressor	Starting Method			Star-del	ta Starter		
	Capacity Control	%		25 ~ 100% Continu	ous Capacity Control		
Condenser	Туре			Shell a	nd Tube		
Condenser	Quantity×Model		CF6536-B400×1	CF7036-B450×1	CF7036-B480×1	CF7036-B500×1	
Evaporator	Туре		Flooded				
Evaporator	Quantity×Model		WF6536-B400×1	WF7036-B450×1	WF7036-B480×1	WF7036-B500×1	
	Name		R134a				
Refrigerant	NO.of Circuit		1				
Kenigerant	Control Method			Electronic Expansion Valve			
	Charging Volume	kg	410	445	475	525	
Refrig	gerating Oil Name			FV	C68D		
Refrigeratir	ng Oil Charging Volume	L	70	60	65	65	
	Electric Control System		MICR	O TECH III Program Co	ontroller、LCD Touch	Screen	
			Main Circuit Fuse, Phase Monitor, reverse-phase protection, High/Low Pressure				
	Safety Devices			· ·	rrent-Sensor(Comp.),		
	Juicty Devides			r(Comp.),Freeze-up p	-		
			Dischar	ge Gas,Chilled water		ety Valve	
Pipe OD	Chilled Water Inlet/O		Ф219				
Condenser Water Inlet/Outlet			Ф219				
Insulation Materi		<u> </u>		-	ethelene Foam		
Machine Weight		kg	7,320	8,100	9,300	9,400	
Operation Weight kg			8,010	8,600	10,000	10,100	

#### Remark:

1. Cooling capacity is based on the following conditions:

Chilled water outlet temperature:  $7^{\circ}$ C, Chilled water flow rate  $0.172 \text{m}^3/(\text{h} \cdot \text{kW})$ Condenser water inlet temperature:  $30^{\circ}$ C, Condenser water flow rate  $0.215 \text{m}^3/(\text{h} \cdot \text{kW})$ 



- 2.Evaporator side fouling factor 0.018m<sup>2</sup>.°C/kW, Condenser side fouling factor 0.044m<sup>2</sup>.°C/kW.
- 3. Power supply: 3 Phase 380V,50Hz.
- 4.Derivative type: Brine chiller's chilled water outlet temperature can reach the highest 4°C, the lowest 8 °C running. In this condition, chiller need to adopt ethylene glycol solution as refrigerating medium, please contact manufacturer to select the low temperature condition parameters. Brine chiller named after the standard chiller name with "Z".
- 5.Standard chiller ZUW145/170/230/250/280/300/320/350/370/400BS5Y, ZUW240/280/300/350/400BT5Y is in the AHRI certification range and already certified. Standard ZUW100/120/150/175/200BS5Y, ZUW450/480/500BT5Y are not in range of AHRI certification but performance parameters were evaluated according to AHRI standard. Brine chiller is not in the AHRI certification range.



# **Specification(Inverter Model)**

MODEL		ZUW150BS5YV	ZUW200BS5YV	ZUW250BS5YV	ZUW300BS5YV		
Cooling Capacity (50Hz/380V)		USRT	150.7	201.0	255.9	305.7	
		kW	530	707	900	1,075	
Power	Consumption	kW	92.0	121.5	160.5	184.7	
	СОР	kW/kW	5.76	5.82	5.61	5.82	
	IPLV		8.35	8.20	8.05	8.64	
	Chiller Color	•		lvory	White		
Chille	d Water Flow	m³/h	91.2	121.6	154.8	184.9	
Condens	ser Water Flow	m³/h	114.0	152.0	193.5	231.1	
Dimen	tions(L×W×H)	mm	3530×1635×2140	3600×1720×2175	3,595×1,720×2,175	4,135×2,010×2,245	
	Туре	•		Semi-hermetically S	Sealed Single Screw		
Compressor	Starting Meth	od		Virable Sp	eed Drive		
	Capacity Control	%		20 ~ 100% Continuous Capacity Control			
C	Туре			Shell ar	nd Tube		
Condenser	Quantity×Mod	del	CF5030-B150V×1	CF5530-B200V×1	CF5530-B250B×1	CF6536-B300B×1	
	Туре		Flooded				
Evaporator	Quantity×Model		WF5530-B150V×1	WF6030-B200V×1	WF6030-B250×1	WF6536-B300A×1	
	Name	Name		R134a			
D-6-1	NO.of Circui	it	1				
Refrigerant	Control Meth	od	Electronic Expansion Valve				
	Charging Volume	kg	200	220	290	360	
Refriger	ating Oil Name			FVC	68D		
Refrigerating	Oil Charging Volume	L	27	30	30	65	
Ele	ctric Control System	-	MICRO TECH III Program Controller、LCD Touch Screen				
Safety Devices			Main Circuit Fuse, Phase Monitor, reverse-phase protection, High/Low Pressure Protector, Over-Current-Sensor(Comp.), Overheat Protector(Comp.), Freeze-up protector themostat, Overheat Sensor for Discharge Gas, Chilled water interrupt latency, Safety Valve				
Pipe OD	Chilled Water Inlet	t/Outlet		Ф168		Ф219	
	Condenser Water Inl	et/Outlet	Ф168 Ф219				
	nsulation Material	ı		NBR/PVC Poly	ethelene Foam		
	nine Weight	kg	3,620	4,560	5,740	6,720	
Opera	ntion Weight	kg	3,850	4,860	6,520	7,600	

#### Remark:

1. Cooling capacity is based on the following conditions:

Chilled water outlet temperature: 7°C, Chilled water flow rate 0.172m³/(h · kW)
Condenser water inlet temperature: 30°C, Condenser water flow rate 0.215m³/(h · kW)



- 2.Evaporator side fouling factor 0.018m<sup>2</sup>·°C/kW, Condenser side fouling factor 0.044m<sup>2</sup>·°C/kW.
- 3. Power supply: 3 Phase 380V,50Hz.



# **Specification(Inverter Model)**

MODEL			ZUW350BS5YV	ZUW400BS5YV	ZUW450BT5YV	ZUW500BT5YV	
Cooling Capacity (50Hz/380V)  kW		USRT	354.3	412.3	449.8	502.1	
		kW	1,246	1,450	1,582	1,766	
Power	Consumption	kW	214.0	249.5	272.3	303.9	
	СОР	kW/kW	5.82	5.81	5.81	5.81	
	IPLV		8.64	8.71	8.55	8.20	
	Chiller Color	ļ.		lvory \	White		
Chille	d Water Flow	m³/h	214.3	249.4	272.1	303.8	
Conden	ser Water Flow	m³/h	267.9	311.8	340.1	379.7	
Dimen	tions(L×W×H)	mm	4,135×2,010×2,245	4,135×1,995×2,380	4415×21	.35×2275	
	Туре	l		Semi-hermetically S	Sealed Single Screw		
Compressor	Starting Meth	od		Virable Sp	eed Drive		
	Capacity Control	%		20~100% Continuo	ous Capacity Control		
	Туре	!		Shell ar	nd Tube		
Condenser	Quantity×Mo	del	CF6536-B350B×1	CF6536-B400B×1	CF7036-B450V×1	CF7036-B500V×1	
	Туре	Туре		Floo	ded		
Evaporator	Quantity×Model		WF6536-B350B×1	WF6536-B400A×1	WF7036-B450×1	WF7036-B500V×1	
	Name		R134a				
- 4.	NO.of Circu	it	1				
Refrigerant	Control Meth	od	Electronic Expansion Valve				
	Charging Volume	kg	400	410	445	475	
Refriger	rating Oil Name			FVC	68D		
Refrigerating	Oil Charging Volume	L	70	70	60	60	
Ele	ectric Control System		MICI	RO TECH III Program Co	ntroller、 LCD Touch So	reen	
Safety Devices			Main Circuit Fuse, Phase Monitor, reverse-phase protection, High/Low Pressure Protector, Over-Current-Sensor(Comp.), Overheat Protector(Comp.), Freeze-up protector themostat, Overheat Sensor for Discharge Gas, Chilled water interrupt latency, Safety Valve				
Pipe OD Chilled Water Inlet/Outlet			Ф219				
-	Condenser Water Inlet/Outlet			Ф2			
	nsulation Material	1		NBR/PVC Polye			
	hine Weight	kg	7,050	7,890	8,080	8,210	
Opera	ation Weight	kg	8,060	8,970	8,795	8,971	

#### Remark:

1. Cooling capacity is based on the following conditions:

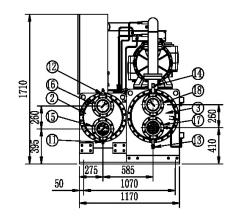
Chilled water outlet temperature: 7°C, Chilled water flow rate 0.172m³/(h · kW)
Condenser water inlet temperature: 30°C, Condenser water flow rate 0.215m³/(h · kW)

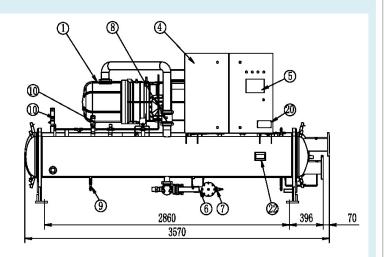


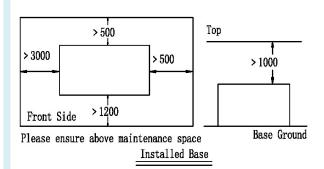
- 2.Evaporator side fouling factor 0.018m<sup>2</sup>·°C/kW, Condenser side fouling factor 0.044m<sup>2</sup>·°C/kW.
- 3. Power supply: 3 Phase 380V,50Hz.

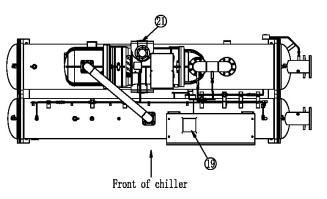


### ZUW100, 120BS5Y(Z)









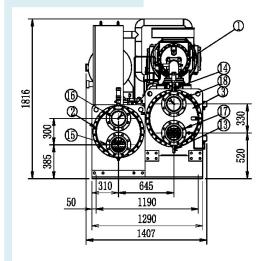
NO.	NAME OF PARTS	REMARK
1	Compressor	
2	Condenser	
3	Evaporator	
4	Control Box	
5	LCD Control Panel	
6	Electronic Expansion Valve	
7	Dry Filter	
8	Reflex Valve	
9	Refrigerant Charge Valve	
10	Safety Valve	NPT 1
11	Condenser Water Drain Outlet	NPT 1/2
12	Condenser Water Air Outlet	NPT 1/2
13	Chilled Water Drain Outlet	NPT 1/2
14	Chilled Water Air Outlet	NPT 1/2

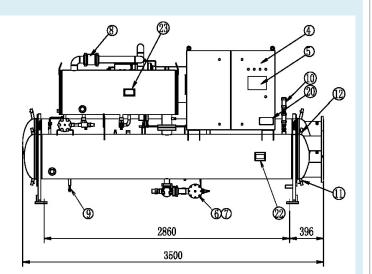
NO.	NAME OF PARTS	REMARK
15	Condenser Water Inlet	Ф 140
16	Condenser Water Outlet	Ф 140
17	Chilled Water Inlet	Ф 140
18	Chilled Water Outlet	Ф 140
19	Power Supply Connector	
20	Chiller Name Plate	
21	Evaporator Name Plate	
22	Condenser Name Plate	

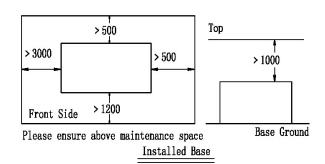
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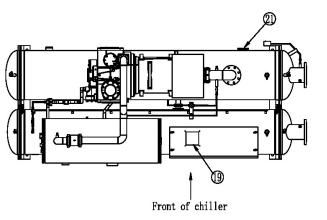


#### **ZUW145BS5Y(Z)**









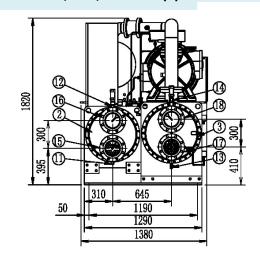
NO.	NAME OF PARTS	REMARK
1	Compressor	
2	Condenser	
3	Evaporator	
4	Control Box	
5	LCD Control Panel	
6	Electronic Expansion Valve	
7	Dry Filter	
8	Reflex Valve	
9	Refrigerant Charge Valve	
10	Safety Valve	NPT 1
11	Condenser Water Drain Outlet	NPT 1/2
12	Condenser Water Air Outlet	NPT 1/2
13	Chilled Water Drain Outlet	NPT 1/2
14	Chilled Water Air Outlet	NPT 1/2

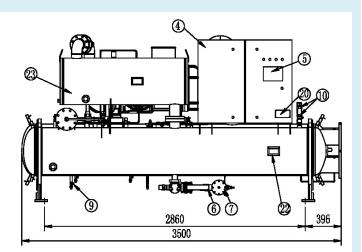
NO.	NAME OF PARTS	REMARK
15	Condenser Water Inlet	Ф 168
16	Condenser Water Outlet	Ф 168
17	Chilled Water Inlet	Ф 168
18	Chilled Water Outlet	Ф 168
19	Power Supply Connector	
20	Chiller Name Plate	
21	<b>Evaporator Name Plate</b>	
22	Condenser Name Plate	
23	Oil Separater	

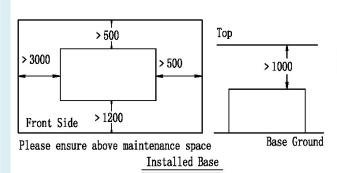
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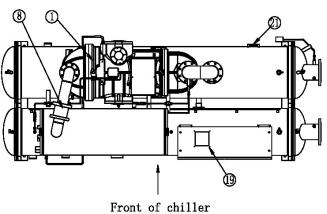


### ZUW150, 175, 200BS5Y(Z)









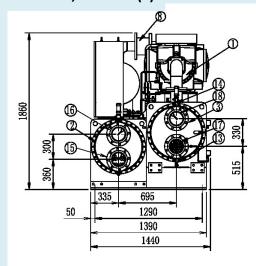
NO.	NAME OF PARTS	REMARK
1	Compressor	
2	Condenser	
3	Evaporator	
4	Control Box	
5	LCD Control Panel	
6	Electronic Expansion Valve	
7	Dry Filter	
8	Reflex Valve	
9	Refrigerant Charge Valve	
10	Safety Valve	NPT 1
11	Condenser Water Drain Outlet	NPT 1/2
12	Condenser Water Air Outlet	NPT 1/2
13	Chilled Water Drain Outlet	NPT 1/2
14	Chilled Water Air Outlet	NPT 1/2

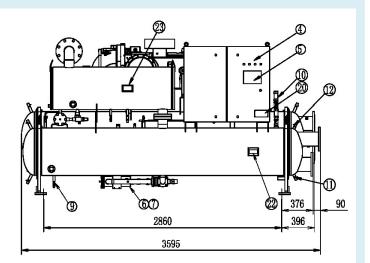
NO.	NAME OF PARTS	REMARK
15	Condenser Water Inlet	Ф 168
16	Condenser Water Outlet	Ф 168
17	Chilled Water Inlet	Ф 168
18	Chilled Water Outlet	Ф 168
19	Power Supply Connector	
20	Chiller Name Plate	
21	<b>Evaporator Name Plate</b>	
22	Condenser Name Plate	
23	Oil Separater	

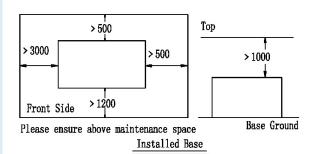
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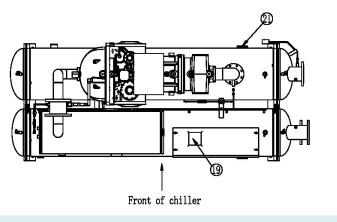


# ZUW170, 230BS5Y(Z)







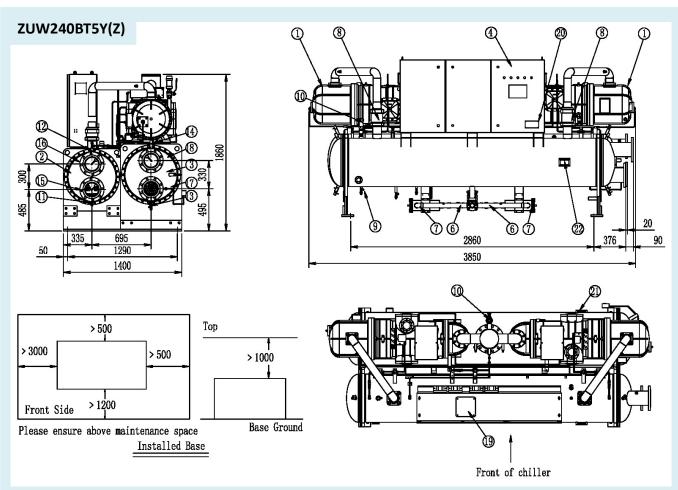


NO.	NAME OF PARTS	REMARK
1	Compressor	
2	Condenser	
3	Evaporator	
4	Control Box	
5	LCD Control Panel	
6	Electronic Expansion Valve	
7	Dry Filter	
8	Reflex Valve	
9	Refrigerant Charge Valve	
10	Safety Valve	NPT 1
11	Condenser Water Drain Outlet	NPT 1/2
12	Condenser Water Air Outlet	NPT 1/2
13	Chilled Water Drain Outlet	NPT 1/2
14	Chilled Water Air Outlet	NPT 1/2

NO.	NAME OF PARTS	REMARK
15	Condenser Water Inlet	Ф 168
16	Condenser Water Outlet	Ф 168
17	Chilled Water Inlet	Ф 168
18	Chilled Water Outlet	Ф 168
19	Power Supply Connector	
20	Chiller Name Plate	
21	<b>Evaporator Name Plate</b>	
22	Condenser Name Plate	
23	Oil Separater	

#### Note:





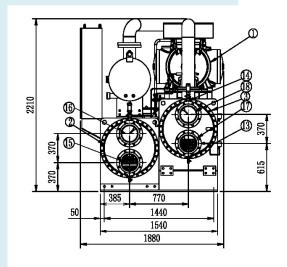
NO.	NAME OF PARTS	REMARK
1	Compressor	
2	Condenser	
3	Evaporator	
4	Control Box	
5	LCD Control Panel	
6	Electronic Expansion Valve	
7	Dry Filter	
8	Reflex Valve	
9	Refrigerant Charge Valve	
10	Safety Valve	NPT 1
11	Condenser Water Drain Outlet	NPT 1/2
12	Condenser Water Air Outlet	NPT 1/2
13	Chilled Water Drain Outlet	NPT 1/2
14	Chilled Water Air Outlet	NPT 1/2

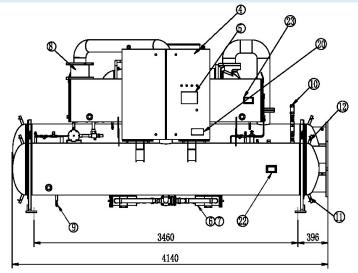
NO.	NAME OF PARTS	REMARK
15	Condenser Water Inlet	Ф 168
16	Condenser Water Outlet	Ф 168
17	Chilled Water Inlet	Ф 168
18	Chilled Water Outlet	Ф 168
19	Power Supply Connector	
20	Chiller Name Plate	
21	Evaporator Name Plate	
22	Condenser Name Plate	

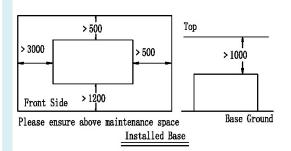
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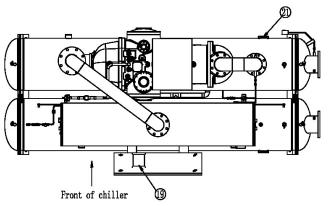


#### ZUW250, 280, 300, 320BS5Y(Z)







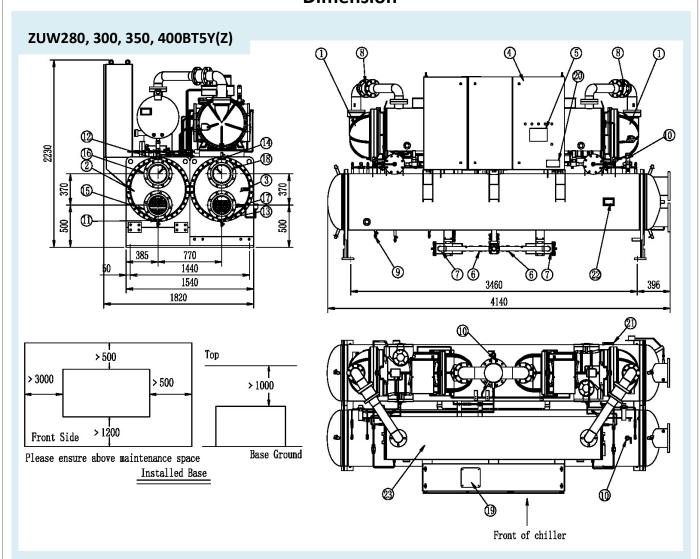


NO.	NAME OF PARTS	REMARK
1	Compressor	
2	Condenser	
3	Evaporator	
4	Control Box	
5	LCD Control Panel	
6	Electronic Expansion Valve	
7	Dry Filter	
8	Reflex Valve	
9	Refrigerant Charge Valve	
10	Safety Valve	NPT 1
11	Condenser Water Drain Outlet	NPT 1/2
12	Condenser Water Air Outlet	NPT 1/2
13	Chilled Water Drain Outlet	NPT 1/2
14	Chilled Water Air Outlet	NPT 1/2

NO.	NAME OF PARTS	REMARK
15	Condenser Water Inlet	Ф219
16	Condenser Water Outlet	Ф219
17	Chilled Water Inlet	Ф219
18	Chilled Water Outlet	Ф219
19	Power Supply Connector	
20	Chiller Name Plate	
21	Evaporator Name Plate	
22	Condenser Name Plate	
23	Oil Separater	

#### Note:



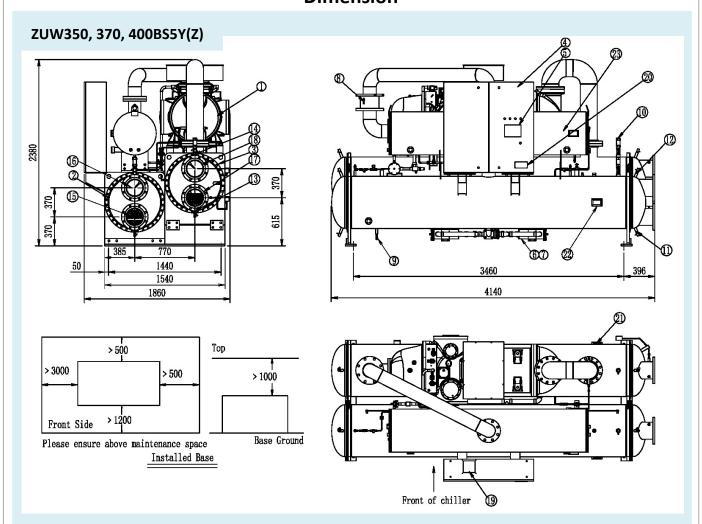


NO.	NAME OF PARTS	REMARK
1	Compressor	
2	Condenser	
3	Evaporator	
4	Control Box	
5	LCD Control Panel	
6	Electronic Expansion Valve	
7	Dry Filter	
8	Reflex Valve	
9	Refrigerant Charge Valve	
10	Safety Valve	NPT 1
11	Condenser Water Drain Outlet	NPT 1/2
12	Condenser Water Air Outlet	NPT 1/2
13	Chilled Water Drain Outlet	NPT 1/2
14	Chilled Water Air Outlet	NPT 1/2

NO.	NAME OF PARTS	REMARK
15	Condenser Water Inlet	Ф219
16	Condenser Water Outlet	Ф219
17	Chilled Water Inlet	Ф219
18	Chilled Water Outlet	Ф219
19	Power Supply Connector	
20	Chiller Name Plate	
21	Evaporator Name Plate	
22	Condenser Name Plate	
23	Oil Separater	

#### Note:



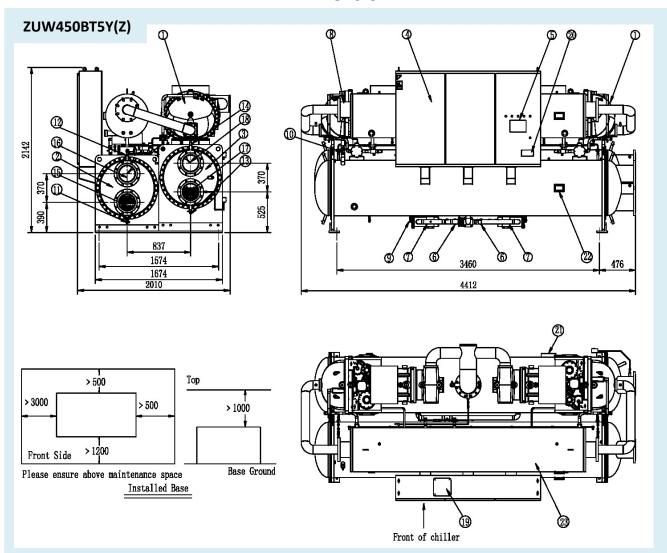


NO.	NAME OF PARTS	REMARK
1	Compressor	
2	Condenser	
3	Evaporator	
4	Control Box	
5	LCD Control Panel	
6	Electronic Expansion Valve	
7	Dry Filter	
8	Reflex Valve	
9	Refrigerant Charge Valve	
10	Safety Valve	NPT 1
11	Condenser Water Drain Outlet	NPT 1/2
12	Condenser Water Air Outlet	NPT 1/2
13	Chilled Water Drain Outlet	NPT 1/2
14	Chilled Water Air Outlet	NPT 1/2

	-	
NO.	NAME OF PARTS	REMARK
15	Condenser Water Inlet	Ф219
16	Condenser Water Outlet	Ф219
17	Chilled Water Inlet	Ф219
18	Chilled Water Outlet	Ф219
19	Power Supply Connector	
20	Chiller Name Plate	
21	Evaporator Name Plate	
22	Condenser Name Plate	
23	Oil Separater	

#### Note:



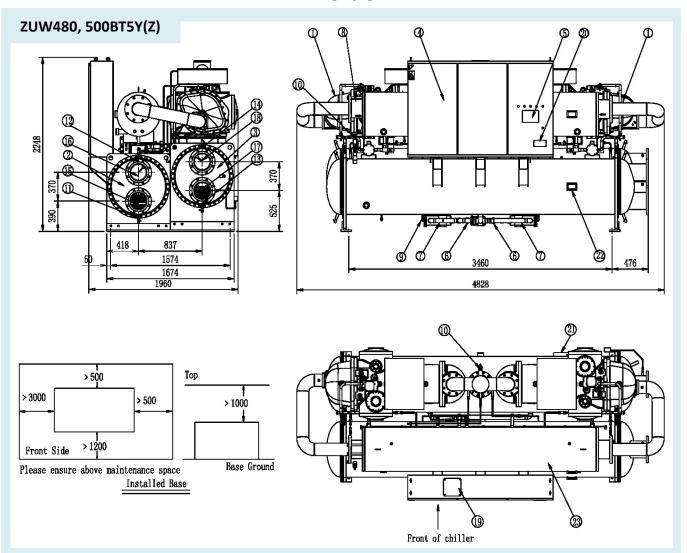


NO.	NAME OF PARTS	REMARK
1	Compressor	
2	Condenser	
3	Evaporator	
4	Control Box	
5	LCD Control Panel	
6	Electronic Expansion Valve	
7	Dry Filter	
8	Reflex Valve	
9	Refrigerant Charge Valve	
10	Safety Valve	NPT 1
11	Condenser Water Drain Outlet	NPT 1/2
12	Condenser Water Air Outlet	NPT 1/2
13	Chilled Water Drain Outlet	NPT 1/2
14	Chilled Water Air Outlet	NPT 1/2

NO.	NAME OF PARTS	REMARK
15	Condenser Water Inlet	Ф219
16	Condenser Water Outlet	Ф219
17	Chilled Water Inlet	Ф219
18	Chilled Water Outlet	Ф219
19	Power Supply Connector	
20	Chiller Name Plate	
21	Evaporator Name Plate	
22	Condenser Name Plate	
23	Oil Separater	

#### Note:





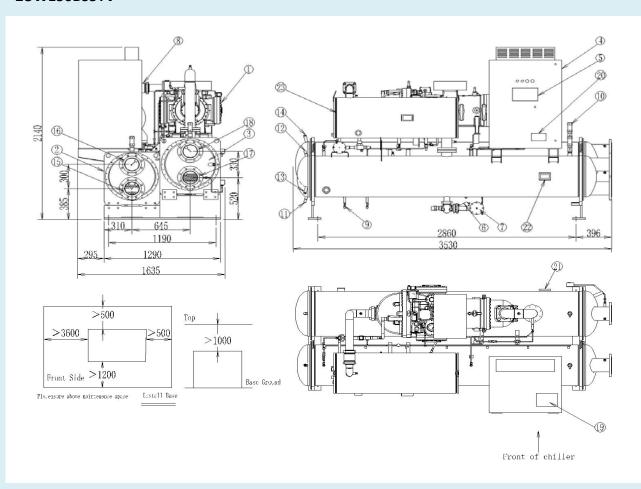
NO.	NAME OF PARTS	REMARK
1	Compressor	
2	Condenser	
3	Evaporator	
4	Control Box	
5	LCD Control Panel	
6	Electronic Expansion Valve	
7	Dry Filter	
8	Reflex Valve	
9	Refrigerant Charge Valve	
10	Safety Valve	NPT 1
11	Condenser Water Drain Outlet	NPT 1/2
12	Condenser Water Air Outlet	NPT 1/2
13	Chilled Water Drain Outlet	NPT 1/2
14	Chilled Water Air Outlet	NPT 1/2

NO.	NAME OF PARTS	REMARK
15	Condenser Water Inlet	Ф219
16	Condenser Water Outlet	Ф219
17	Chilled Water Inlet	Ф219
18	Chilled Water Outlet	Ф219
19	Power Supply Connector	
20	Chiller Name Plate	
21	Evaporator Name Plate	
22	Condenser Name Plate	
23	Oil Separater	

#### Note:



#### ZUW150BS5YV



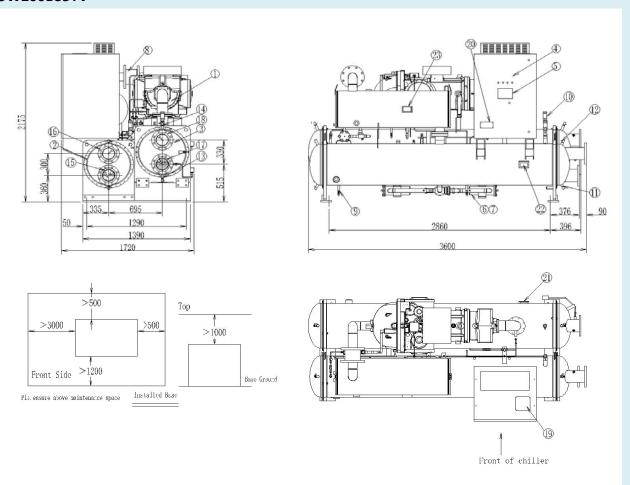
NO.	NAME OF PARTS	REMARK
1	Compressor	
2	Condenser	
3	Evaporator	
4	Control Box	
5	LCD Control Panel	
6	Electronic Expansion Valve	
7	Dry Filter	
8	Reflex Valve	
9	Refrigerant Charge Valve	
10	Safety Valve	NPT 1
11	Condenser Water Drain Outlet	NPT 1/2
12	Conderser Water Air Outlet	NPT 1/2
13	Chilled Water Drain Outlet	NPT 1/2
14	Chilled Water Air Outlet	NPT 1/2

Y		
NO.	NAME OF PARTS	REMARK
15	Condenser Water Inlet	Ф 168
16	Condenser Water Outlet	Ф 168
17	Chilled Water Inlet	Ф 168
18	Chilled Water Outlet	Ф 168
19	Power Supply Connector	
20	Chiller Name Plate	
21	<b>Evaporator Name Plate</b>	
22	Condenser Name Plate	
23	Oil Separater	

#### Note:



#### ZUW200BS5YV



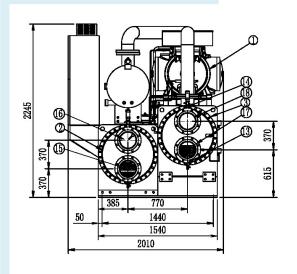
NO.	NAME OF PARTS	REMARK
1	Compressor	
2	Condenser	
3	Evaporator	
4	Control Box	
5	LCD Control Panel	
6	Electronic Expansion Valve	
7	Dry Filter	
8	Reflex Valve	
9	Refrigerant Charge Valve	
10	Safety Valve	NPT 1
11	Condenser Water Drain Outlet	NPT 1/2
12	Conderser Water Air Outlet	NPT 1/2
13	Chilled Water Drain Outlet	NPT 1/2
14	Chilled Water Air Outlet	NPT 1/2

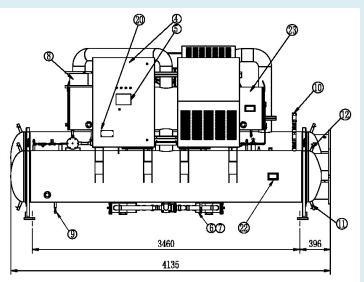
NO.	NAME OF PARTS	REMARK
15	Condenser Water Inlet	Ф 168
16	Condenser Water Outlet	Ф 168
17	Chilled Water Inlet	Ф 168
18	Chilled Water Outlet	Ф 168
19	Power Supply Connector	
20	Chiller Name Plate	
21	Evaporator Name Plate	
22	Condenser Name Plate	
23	Oil Separater	

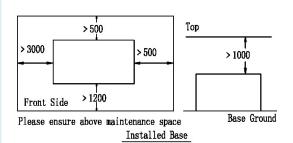
#### Note:

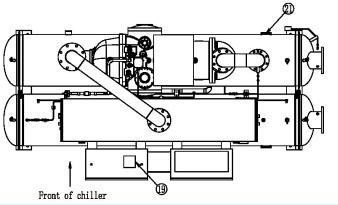


#### ZUW250,300, 350BS5YV







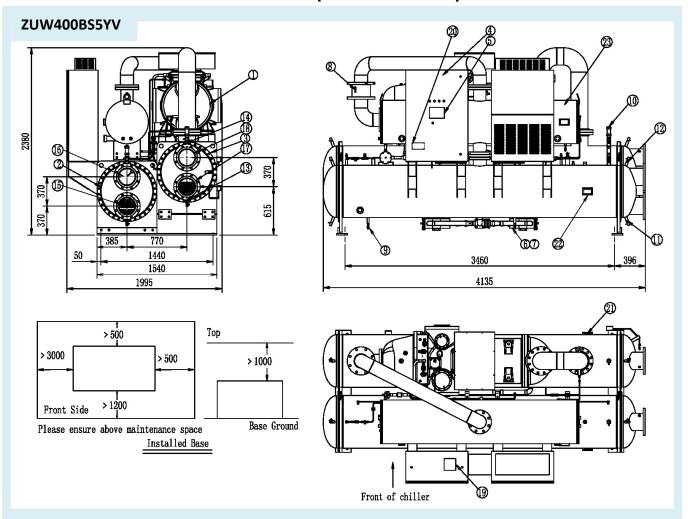


NO.	NAME OF PARTS	REMARK
1	Compressor	
2	Condenser	
3	Evaporator	
4	Control Box	
5	LCD Control Panel	
6	Electronic Expansion Valve	
7	Dry Filter	
8	Reflex Valve	
9	Refrigerant Charge Valve	
10	Safety Valve	NPT 1
11	Condenser Water Drain Outlet	NPT 1/2
12	Condenser Water Air Outlet	NPT 1/2
13	Chilled Water Drain Outlet	NPT 1/2
14	Chilled Water Air Outlet	NPT 1/2

	•	_
NO.	NAME OF PARTS	REMARK
15	Condenser Water Inlet	Ф219
16	Condenser Water Outlet	Ф219
17	Chilled Water Inlet	Ф219
18	Chilled Water Outlet	Ф219
19	Power Supply Connector	
20	Chiller Name Plate	
21	Evaporator Name Plate	
22	Condenser Name Plate	
23	Oil Separater	

#### Note:



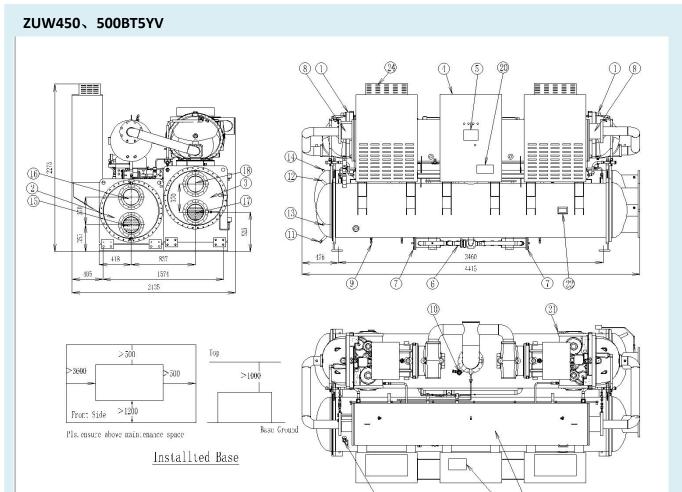


NO.	NAME OF PARTS	REMARK
1	Compressor	
2	Condenser	
3	Evaporator	
4	Control Box	
5	LCD Control Panel	
6	Electronic Expansion Valve	
7	Dry Filter	
8	Reflex Valve	
9	Refrigerant Charge Valve	
10	Safety Valve	NPT 1
11	Condenser Water Drain Outlet	NPT 1/2
12	Condenser Water Air Outlet	NPT 1/2
13	Chilled Water Drain Outlet	NPT 1/2
14	Chilled Water Air Outlet	NPT 1/2

NO.	NAME OF PARTS	REMARK
15	Condenser Water Inlet	Ф219
16	Condenser Water Outlet	Ф219
17	Chilled Water Inlet	Ф219
18	Chilled Water Outlet	Ф219
19	Power Supply Connector	
20	Chiller Name Plate	
21	<b>Evaporator Name Plate</b>	
22	Condenser Name Plate	
23	Oil Separater	

#### Note:





NO.	NAME OF PARTS	REMARK
1	Compressor	
2	Condenser	
3	Evaporator	
4	Control Box	
5	LCD Control Panel	
6	Electronic Expansion Valve	
7	Dry Filter	
8	Reflex Valve	
9	Refrigerant Charge Valve	
10	Safety Valve	NPT 1
11	Condenser Water Drain Outlet	NPT 1/2
12	Condenser Water Air Outlet	NPT 1/2
13	Chilled Water Drain Outlet	NPT 1/2
14	Chilled Water Air Outlet	NPT 1/2

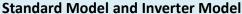
NO.	NAME OF PARTS	REMARK
15	Condenser Water Inlet	Ф219
16	Condenser Water Outlet	Ф219
17	Chilled Water Inlet	Ф219
18	Chilled Water Outlet	Ф219
19	Power Supply Connector	
20	Chiller Name Plate	
21	<b>Evaporator Name Plate</b>	
22	Condenser Name Plate	
23	Oil Separater	

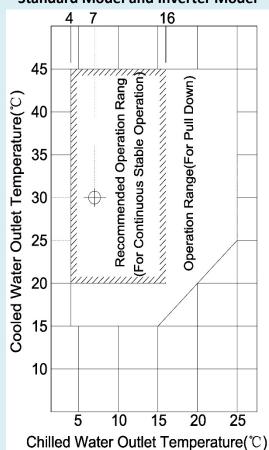
#### Note:

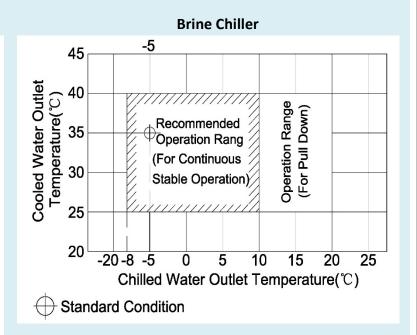


### **Operation Limits**

#### 1.Temperature Range







- 1. The water flow of ZUW-B units should be stipulated in the following table. In the cooling water and chilled water system. It is necessary to make the unit operate under the condition of constant water flow.
- 2. The circulating water should be used in the chilled water and cooling water system.
- 3. Low temperature application: ethylene glycol( concentration 35%) refrigerant.

#### 2.Minimum Retention Water

Standard type/ Brine type			
Model	Min. retention water(L)	Evap. Inner water volume(L)	
ZUW100BS5Y(Z)	2616	88	
ZUW120BS5Y(Z)	3254	92	
ZUW145BS5Y(Z)	3770	101	
ZUW150BS5Y(Z)	3942	101	
ZUW170BS5Y(Z)	4572	136	
ZUW175BS5Y(Z)	4658	126	
ZUW200BS5Y(Z)	5024	136	
ZUW230BS5Y(Z)	5805	148	
ZUW240BT5Y(Z)	6235	148	
ZUW250BS5Y(Z)	6450	182	
ZUW280BS5Y(Z)	7238	207	
ZUW280BT5Y(Z)	7310	171	
ZUW300BS5Y(Z)	7704	217	
ZUW300BT5Y(Z)	8242	188	
ZUW320BS5Y(Z)	8113	228	
ZUW350BS5Y(Z)	8887	253	

Standard type/ Brine type			
Model	Min. retention water(L)	Evap. Inner water volume(L)	
ZUW350BT5Y(Z)	9030	254	
ZUW370BS5Y(Z)	9245	264	
ZUW400BS5Y(Z)	10220	285	
ZUW400BT5Y(Z)	10392	285	
ZUW450BT5Y(Z)	11596	310	
ZUW480BT5Y(Z)	12843	334	
ZUW500BT5Y(Z)	13473	348	

Inverter type			
Model no	Min.retention	Evap. Inner water	
Wiedel He.	water(L)	volume(L)	
ZUW150BS5YV	3816	101	
ZUW200BS5YV	5090	140	
ZUW250BS5YV	6450	188	
ZUW300BS5YV	7704	217	
ZUW350BS5YV	8930	253	
ZUW400BS5YV	10392	285	
ZUW450BT5YV	11390	310	
ZUW500BT5YV	12715	325	



# **Operation Limits**

### 3. Water Application Scope

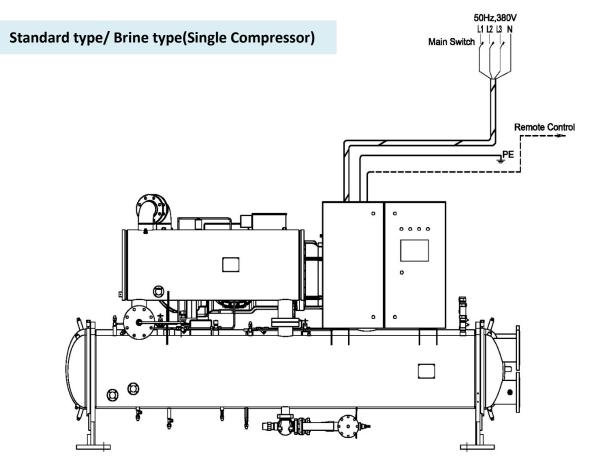
Standard type/ Brine type			
Model	Chilled water(L/min)	Condenser water(L/min)	
ZUW100BS5Y(Z)	706~1962	701~1978	
ZUW120BS5Y(Z)	878~2440	872~24 <b>6</b> 0	
ZUW145BS5Y(Z)	1018~2827	1010~2850	
ZUW150BS5Y(Z)	1064~2956	1056~2980	
ZUW170BS5Y(Z)	1235~3429	1225~3457	
ZUW175BS5Y(Z)	1258~3494	1248~3522	
ZUW200BS5Y(Z)	1356~3768	1346~3798	
ZUW230BS5Y(Z)	1567~4354	1556~4 <b>3</b> 89	
ZUW240BT5Y(Z)	1683~4676	1671~4714	
ZUW250BS5Y(Z)	1742~4838	<b>1729~4876</b>	
ZUW280BS5Y(Z)	1954~5429	1940~5472	
ZUW280BT5Y(Z)	1974~5483	1959~5526	
ZUW300BS5Y(Z)	2080~5778	2065~5824	
ZUW300BT5Y(Z)	2225~6181	2209~6231	
ZUW320BS5Y(Z)	2190~6085	2174~6133	
ZUW350BS5Y(Z)	2399~6665	2385~6718	

Standard type/ Brine type			
Model	Condenser water(L/min)		
ZUW350BT5Y(Z)	2438~6773	2420~6827	
ZUW370BS5Y(Z)	2496~6934	2478~6989	
ZUW400BS5Y(Z)	2759~7665	2739~7726	
ZUW400BT5Y(Z)	2806~7796	2785~7856	
ZUW450BT5Y(Z)	3131~8697	3108~8766	
ZUW480BT5Y(Z)	3468~9632	3442~9709	
ZUW500BT5Y(Z)	3638~10105	3611~10186	

Inverter type			
Model no.	Min.retention	Evap. Inner	
Woder no.	water(L)	water volume(L)	
ZUW150BS5YV	1026 ~ 2849	1018 ~ 2872	
ZUW200BS5YV	1368 ~ 3800	1358 ~ 3831	
ZUW250BS5YV	1742~4838	1729~4876	
ZUW300BS5YV	2080~5778	2065~5824	
ZUW350BS5YV	2411~6697	2393~6751	
ZUW400BS5YV	2806~7794	2785~7856	



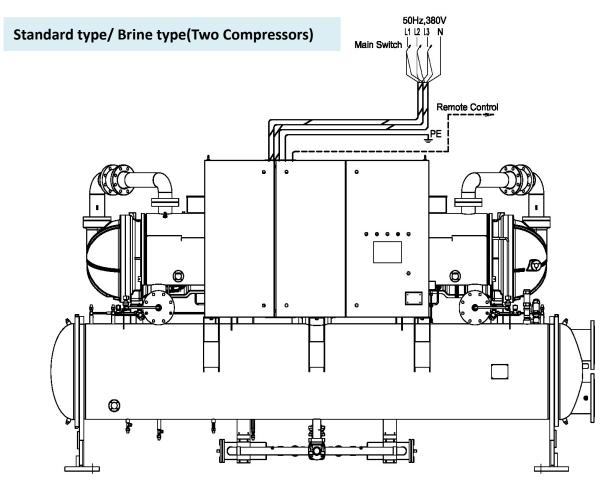
# **External Power Supply Wiring Diagram**



Model	Power line (L1,L2,L3) Cable specification (mm²)	Zero line(N) Cable specification (mm²)	Grounding line(PE) Cable specification (mm²)
ZUW100BS5Y(Z)	3×70	4	35
ZUW120BS5Y(Z)	3×95	4	50
ZUW145BS5Y(Z)	3×95	4	50
ZUW150BS5Y(Z)	3×120	4	70
ZUW170BS5Y(Z)	3×120	4	70
ZUW175BS5Y(Z)	3×150	4	70
ZUW200BS5Y(Z)	3×150	4	70
ZUW230BS5Y(Z)	3×185	4	95
ZUW250BS5Y(Z)	3×240	4	120
ZUW280BS5Y(Z)	3×240	4	120
ZUW300BS5Y(Z)	3×300	4	150
ZUW320BS5Y(Z)	3×300	4	150
ZUW350BS5Y(Z)	3×300	4	150
ZUW370BS5Y(Z)	3×400	4	185
ZUW400BS5Y(Z)	3×400	4	185



### **External Power Supply Wiring Diagram**



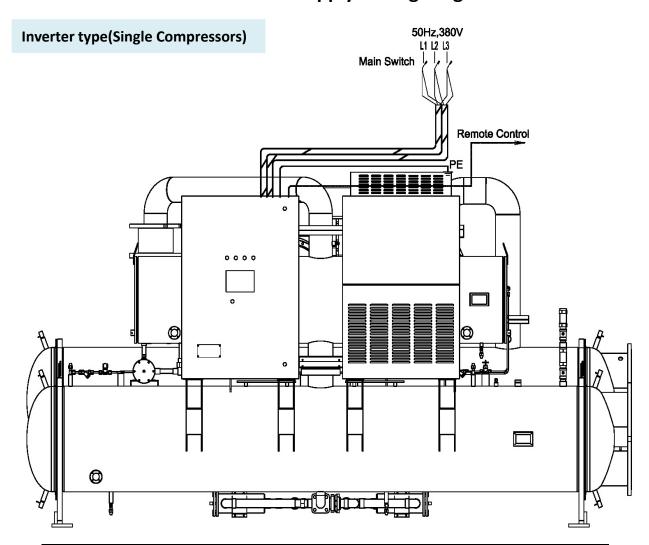
Model	Power line (L1,L2,L3) Cable specification (mm²)	Zero line(N) Cable specification (mm²)	Grounding line(PE) Cable specification (mm²)
ZUW240BT5Y(Z)	3×240	4	120
ZUW280BT5Y(Z)	3×300	4	150
ZUW300BT5Y(Z)	3×300	4	150
ZUW350BT5Y(Z)	3×400	4	185
ZUW400BT5Y(Z)	(3×150)×2	4	150
ZUW450BT5Y(Z)	(3×185)×2	4	185
ZUW480BT5Y(Z)	(3×185)×2	4	185
ZUW500BT5Y(Z)	(3×185)×2	4	185

#### Note:

- 1. The cable parameters listed above are for reference only. Due to various factors such as cable settings, cable type selection, users should calculate the wiring according to the actual situation of the project and relevant electrical standards.
- 2.When the distribution voltage fluctuates greatly (more than  $\pm$  2%), the wiring specifications should be increased appropriately.
- 3.Unit grounding should be grounded on site or connected to the unit from the distribution room together with the fire line.



### **External Power Supply Wiring Diagram**



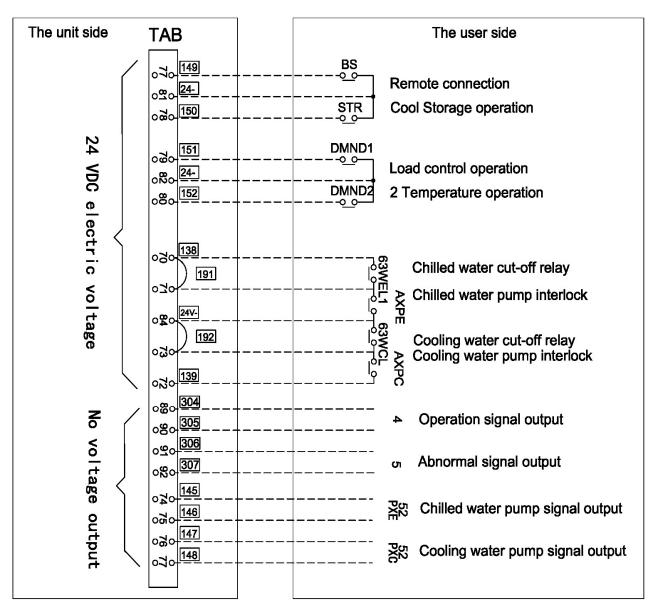
Model	Power line (L1,L2,L3) Cable specification (mm²)	Grounding line(PE) Cable specification (mm²)
ZUW 150BS5YV	3×120	70
ZUW200BS5YV	3×185	95
ZUW250BS5YV	3×240	120
ZUW300BS5YV	3×300	150
ZUW350BS5YV	3×400	185
ZUW400BS5YV	(3×185)×2	185
ZUW450BT5YV	(3×185)×2	185
ZUW500BT5YV	(3×240)×2	240

#### Note:

- 1. The cable parameters listed above are for reference only. Due to various factors such as cable settings, cable type selection, users should calculate the wiring according to the actual situation of the project and relevant electrical standards.
- 2. When the distribution voltage fluctuates greatly (more than  $\pm$  2%), the wiring specifications should be increased appropriately.
- 3.Unit grounding should be grounded on site or connected to the unit from the distribution room together with the fire line.



### **Internal Control Wiring Diagram**



#### **☆Important note**

Please do wiring in accordance with above power supply strictly, circuit board may be burned due to excessive current.

**☆About the remote control wiring** 

When you are using a remote control, please well connect BS line, at the same time, set "T setting - Ctrl sel" item to "Remote" on touch screen.

**☆About the load control** 

When you adopt load control operation to control, please well connect DMND1 contact line, at the same time, set "setting - common set - Load control " itme to "DMND(out)".

**☆About 2 temperature control** 

Connect DMND2 contact line, at the same time, set "T Setting - Model Set" item to "2 Temperature".

☆Operation output signal

Stop condition: normally open contacts (304, 305) disconnect Running condition: normally open contacts (304, 305) closed.

**☆About cold storage control** 

Connect STR contact line, at the same time, set "T Setting-Model Set" item to "STR(out)".

About Chilled water pump and cooling water pump interlock connection

Must connect AXPC and AXPE line, unit can't start if interlock connection not connected.

☆About Chilled water and cooling water out-of relay interlock connection

User need to tear down the line number 191 short wire when connect chilled water out-of relay 63WEL1.

User need to tear down the line number 192 short wire when connect cooling water out-of relay 63WCL.

**☆**About the operating power supply

Input DC24V on unit side, We require user to enter the passive switch signal to the unit.

All output signals, passive dry contact provided by control box of unit. When user connects control wire, the wire capacity follow the below configuration:

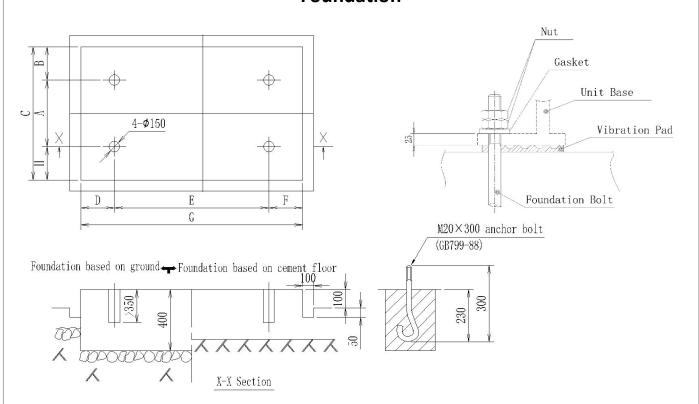
Maximum AC250V, 5A; Minimum DC5V, 100mA.

**☆Fault output signal** 

Stop condition: disconnect Normal operation: disconnect



#### **Foundation**



Standard type/Brine type/Inverter type										
Model no.	А	В	С	D	E	F	G	Н	Rubber pad	
									Size	Qty
ZUW100/120BS5Y(Z)	1070	300	1670	500	2860	500	3860	300	240×100×t20	6
ZUW145/150/200BS5Y(Z) ZUW150BS5YV	1190	300	1790	500	2860	500	3860	300	240×100×t20	6
ZUW170/230BS5Y(Z)/ZUW240BT5Y(Z) ZUW200BS5YV	1290	300	1890	900	2860	900	4660	300	240×100×t20	6
ZUW250~400BS5Y(Z) ZUW280/300/350/400BT5Y(Z) ZUW250/300/350/400BS5YV	1440	450	2340	600	3460	600	4660	450	240×100×t20	6
ZUW450/480/500BT5Y(Z) ZUW450/480/500BT5YV	1574	450	2524	600	3460	600	4660	500	240×100×t20	6

#### Notes:

- 1. Foundation must be capable of carrying the chiller operating weight.
- 2. The foundation surface should be finished horizontally and flatly. (The levelness should be 2mm max./1000mm)
- 3. The drainage ditch should be provided around the foundation.
- 4.For machine maintenance, the floor should be applied with water-proofing treatment.
- 5. The foundation bolts and nuts are not supplied. (Outside the range of our supply.)

  These parts should be arranged at customer's end with due consideration given to bolt pulling-out force, etc. by seismic force.
- 6. The vibration isolation works meeting the installation requirements should be conducted. Vibration may propagate from the installation part, thereby generating a sound from the floor and wall. The standard machine is isolated from vibration specifically by using the vibration isolation pads (accessories).
- 7.For standard vibration isolation, the vibration isolation pad should be attached near or around each foundation bolt and in the unit base center part. (Refer to above figure.)
- 8. Fixed bolt: J type, M24 buried deep 300, 4 pieces(the user should bring it by themselves).



### Warning

- Daikin Air-Conditioning(Shanghai)CO.,LTD Huizhou Factory's products are manufactured for export to numerous countries throughout the world. Daikin Huizhou Factory does not have control over which products are exported to and used in a particular country. Prior to purchase, please therefore confirm with your local authorized importer, distributor and/or retailer whether this product conforms to the applicable standards, and is suitable for use, in the region where the product will be used. This statement does not purport to exclude, restrict or modify the application of any local legislation.
- Ask a qualified installer or contractor to install this product. Do not try to install the product yourself. Improper installation can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Use only those parts and accessories supplied or specified by Daikin. Ask a qualified installer or contractor to install those parts and accessories. Use of unauthorized parts and accessories or improper installation of parts and accessories can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Read the User's Manual carefully before using this product. The User's Manual provides important safety instructions and warnings. Be sure to follow these instructions and warnings. If you have any enquires, please contact your local importer, distributor or retailer.



About ISO 9001
ISO 9001 is a plant certification system defined by the International Organization for Standardization (ISO) relating to quality assurance. ISO 9001 certification covers quality assurance aspects related to the design, development, manufacture, installation, and supplementary service of products manufactured at the plant.



About ISO 14001
ISO 14001 is the standard defined by the International Organization for Standardization(ISO) relating to environmental management Systems. Our group has been acknowledged by an internationally accredited compliance organization as having an appropriate program of environmental protection procedures and activities to meet the requirements of ISO 14001.

Manufacturer

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