

# TZ Chiller series Screw inverter chiller



High efficiency chiller for comfort and process cooling



# Why choose Daikin?

Daikin were the among first to pioneer the use of inverters in air cooled screw chillers. And today, our next generation of inverter technology makes both comfort and process cooling even more efficient and cost-effective.

With the highest efficiency at both partial and full load, installers and building owners can give endusers better results all year round comfort – with lower noise levels and higher energy efficiency than ever before.

For over a decade, hundreds of sites around the world have relied on Daikin inverter driven single screw compressors to reduce their running costs without compromising on climate comfort or performance. With the EWAD-TZB chiller, Daikin has once again improved the chiller performances by increasing the efficiency of the in-house developed compressor with integrated inverter: VVR technology, DC motors,... Further improvements are made by introducing new technologies as microchannel condenser coils and advanced electronic expansion valves.

#### Now also available with HFO refrigerant R-1234ze(E).



The selection of R-1234ze(E) allows to minimize the global warming impact of screw compressor chillers thanks to low Global Warming Potential in combination with high energy efficiency.

R-1234ze(E) is a HFO refrigerant (Hydro Fluoro Olefins). Its Ozone Depletion Potential (ODP) is equal to zero (0) and the Global Warming Potential (GWP) is 7.

TZ Chiller series

Energy efficient cooling that does not compromise on comfort or performance

# Why choose TZ chiller series?

### Top class efficiency:

**R-134a** 

#### R-1234ze(E)

EER up to 3.93 ESEER up to 5.59 EER up to 3.86 ESEER up to 5.54

### Best choice for every application

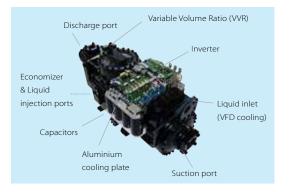
Rapid payback: 1 year for process cooling and 3 years for comfort cooling applications

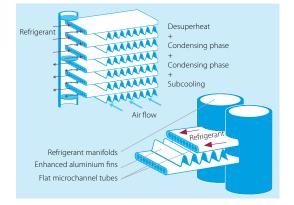


New generation of Daikin inverter screw compressors

> Integrated inverter, refrigerant cooled

› Variable volume ratio technology





#### Microchannel condenser coils

- > High thermal efficiency
- > Small volume, resulting in a small refrigerant charge
- > Light & durable design
- › Easy cleaned

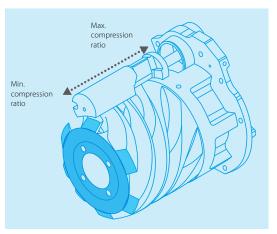
#### VVR (Variable Volume Ratio)

The operating conditions of a chiller are subjected to sensible changes due to the variation of ambient temperature and load request from the plant.

Screw compressors increase the pressure of the refrigerant by forcing it into a progressive smaller volume, from the suction to the discharge port. Once that the geometry of the compressor is defined the volume ratio is also defined.

Daikin compressors can modify their own geometry thanks to variable volume ratio (VVR).

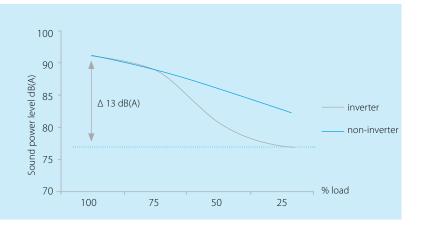
The volume ratio will change by moving the sliding valves. VVR changes the point at which the gas leaves the compressor, and therefore changes the pressures at discharge which will be optimal at any condition.





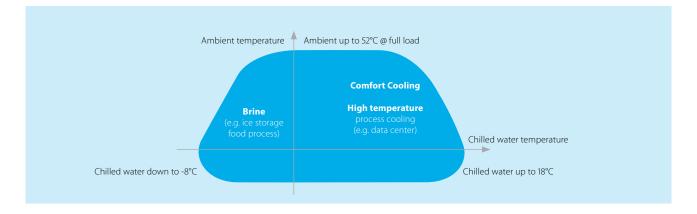
### 2 Silent operation – for distraction-free work

Nothing disrupts the workplace more than the sound of machinery. So our engineers have brought the sound power levels right down to just 90 dB(A)\* at full load operating conditions - and even lower at part load conditions. Thanks to the special acoustic executions on the compressor and a custom Daikin fan design with reduced noise impact and vibration, the EWAD-TZB is ideal for even the most sound-sensitive environment.



\*400 kW size

## 3 Application flexibility



# Providing a lifetime of comfort in the most flexible way

## 4 Compact design

The EWAD-TZ keeps installation space at a minimum, so it's ideal for both new and retrofit projects. In particular, the highly efficient compressor with its integrated inverter allows us to mount more compact heat exchangers in the frame and, combined with the integrated compact control panel, deliver more power from a reduced footprint.

# Simple to install. Even simpler to maintain

Our chillers are wired at the factory and are also precommissioned, with the unit's software tuned and set points already established. They also integrate easily with existing building management systems. So on site, all that is required is to plug the unit into the power supply, connect any pipes and wires, and switch the unit on.

## 6 Proven reliability

All our chillers and compressors are subjected to intensive performance, acoustic, endurance and vibration tests in Daikin factories and at selected jobsites - even at extreme working conditions. To ensure maximum reliability in every component – and the right, lifelong technical solution for your application.

## **7** Extensive options list

- Rapid restart when a loss of cooling would be catastrophic, the chiller can restart within 30 seconds of the power being restored and reach fullload cooling capacity in less than 6 minutes.
- > VFD pumps variable frequency pumps can be used to optimise the working efficiency of the chiller and thus maximise energy savings, also in primary only variable flow systems.
- Refrigerant leak detection rapid advanced warning of trouble, so you can avoid any environmentally harmful and potentially costly leaks in the refrigerant system.
- Heat recovery a plate to plate heat exchanger for each refrigerant circuit is installed in series to the condenser coil. 15 to 85 % of the total heat rejection of the chiller can be recovered
- > Partial heat recovery a plate to plate heat exchanger for each refrigerant circuit is installed in series to the air condenser coil. The plant manager controls the operation of the pump on the recovery circuit. 15 to 20 % of the total heat rejection of the chiller can be recovered
- > Smart sequencing capability master/slave sequencing function up to 4 units connected together for system optimisation and without the need of external control systems.

# Technical details - TZ series

#### **R-134a**

Cooling only			EWAD-TZSSB/SLE	160	190	240	270	300	360	380	450	495	570	610	660	700	820	900	990	C10	C11
Cooling capacity	Nom.		kW	169	200	235	268	306	351	394	455	499	569	612	660	700	816	890	987	1045	1104
Power input	Cooling	Nom.	k٧	56.5	69.9	83.0	89.9	108	119	139	163	174	198	217	239	249	258	296	321	346	366
EER				2.99	2.87	2.83	2.99	2.82	2.95	2.83	2.78	2.86	2.88	2.81	2.76	2.81	3.16	3.01	3.07	3	3.02
ESEER				4.55	4.61	4.41	4.59	4.57	4.65	4.61	4.62	4.71	4.83	4.80	4.81	4.89	4.43		4.44		4.51
Dimensions	Unit	Height	mm							2483									2482		
		Width	mm									22	258								
		Depth	mm		2283		31	83		4083		4983		5883			6783		7783	8820	9591
Weight (SSB)	Unit		kg	2066	2091	2149	2375	2422	2771	4044	4060	4317	4603	4780	4804	5074	6249	6147	6542	6897	7207
	Operation weight		kg	2086	2117	2187	2401	2460	2821	4202	4224	4475	4761	5050	5059	5329	6532	6632	7027	7382	7660
Weight (SLB)	Unit		kg	2081	2106	2164	2390	2437	2786	4074	4090	4347	4633	4810	4834	5104	6282	6382	6777	7132	7410
	Operation weight		kg	2101	2132	2202	2416	2475	2836	4232	4254	4505	4791	5080	5089	5359	6532	6632	7027	7382	7660
Water heat exchanger	Туре				Pla	te heat	exchan	ger						Sing	jle pass	shell &	tube				
	Water flow rate	Cooling	Nom. I/s	8.1	9.6	11.2	12.9	14.6	16.8	18.9	21.8	23.9	27.3	29.3	31.6	33.5	39.1	42.6	47.2	50.0	52.8
	Water pressure drop	Cooling	Nom. kPa	25.0	19.3	15.4	32.6	25.2	25	5.9	32.4	44.0	55.7	38.8	32.3	36.0	52.6	36.9	42.2	46.6	37.3
	Water volume			20.2	26.1	37.3	26.1	37.3	49.5	158	164	15	58	270	2	55	283		485		453
Air heat exchanger	Туре											Microc	hannel								
Compressor	Туре									Inve	rter driv	en sing	le screv	/ compi	ressor						
	Quantity						1									2					
Fan	Туре											Direct p	oropelle	r							
	Quantity				4		(	6		8		10		12			14		16	18	20
	Air flow rate	Cooling	Nom. I/s		15109		220	664		30219		37774		45328		52883	69	177	79060	88942	2 98825
Sound power level (SSB)	Cooling	Nom.	dBA		96		97	98		ç	19		100	101	102	105		102		1	103
Sound pressure level (SSB)	Cooling	Nom.	dBA		7	7		78		7	'9		8	0	82	84			81		
Sound power level (SLB)	Cooling	Nom.	dBA	90	90	).5	91.5	92.5		93.5		94	94.5	95.5	96.5	98.5		99		1	100
Sound pressure level (SLB)	Cooling	Nom.	dBA	71		72		73			74			75	76	77			78		
Operation range	Air side	Cooling	Min.~Max. °CDE	-								-18	~50								
	Water side	Cooling	Min.~Max. °CDE							-8~18									-15~20		
Refrigerant	Type / GWP			1								R-134a	/ 1,430								
	Circuits	Quantity					1									2					
Refrigerant charge	Per circuit		ko	27	29	33	38	41	52	29	29.5	34	37.5	38.5	41.5	45	5	5	63	71	79
			TCO2ec	39	41	47	54	59	74	41	42	49	54	55.0	59	64	7	'9	90	101	113
Power supply	Phase/Frequency/Vo	ltage	HzΛ	r İ								3~/5	0/400								

Cooling only			EW	AD-TZSRB	160	190	240	270	300	360	380	450	495	570	610	660	700	820	900	990	C10	C11
Cooling capacity	Nom.			kW	169	200	235	268	306	351	394	454	499	568	610	659	699	800	895	956	1013	1067
Power input	Cooling	Nom.		kW	56.5	69.9	83	89.9	108	119	140	164	175	199	218	240	250	248	294	317	336	359
EER					2.99	2.87	2.83	2.99	2.82	2.95	2.81	2.76	2.85	2.86	2.80	2.74	2.80	3,23	3,04	3,02	3,02	2,97
ESEER					4.55	4.61	4.41	4.59	4.57	4.65	4.59	4.60	4.69	4.81	4.82	4.78	4.88	4,80	4,80	4,85	4,83	4,98
Dimensions	Unit	Height		mm							2483									2482		
		Width		mm									22	58								
		Depth		mm		2283		31	83		4083		4983		5883		6783	77	'83	8820	9591	10461
Weight	Unit			kg	2166	2191	2249	2475	2522	2871	4244	4260	4517	4803	4980	5004	5274	6964	6862	7217	7495	7820
	Operation weight			kg	2186	2217	2287	2501	2560	2921	4402	4424	4675	4961	5250	5259	5529	7247	7347	7702	7980	8273
Water heat exchanger	Туре					Pla	te heat	exchan	ger						Sing	le pass	shell &	tube				
	Water flow rate	Cooling	Nom.	l/s	8.1	9.6	11.2	12.9	14.6	16.8	18.8	21.7	23.9	27.2	29.2	31.5	33.5	38.3	42.8	45.7	48.5	51.0
	Water pressure drop	Cooling	Nom.	kPa	25.0	19.3	15.4	32.6	25.2	25.9	25.8	32.2	43.9	55.5	38.6	32.2	35.9	52.1	36.3	41.0	45.6	36.3
	Water volume			I	20.2	26.1	37.3	26.1	37.3	49.5	158	164	1:	58	270	2	55	283		485		453
Air heat exchanger	Туре												Microc	hannel								
Compressor	Туре										Inve	ter driv	en sing	le screw	/ compi	essor						
	Quantity						1	1								:	2					
Fan	Туре												Direct p	ropelle	r							
	Quantity					4			б		8		10		12		14	1	6	18	20	22
	Air flow rate	Cooling	Nom.	l/s		15109		220	664	30219	290	550	36920		44475		51745	593	299	66570	74124	81394
	Speed			rpm							700									700		
Sound power level	Cooling	Nom.		dBA	86	8	37	8	8		9	0		9	91	92		9	94		9	€5
Sound pressure level	Cooling	Nom.		dBA	67		68		69	70	70		7	0		71			7	73		
Operation range	Air side	Cooling	Min.~Max.	°CDB									-18	~50								
	Water side	Cooling	Min.~Max.	°CDB							-8~18									-15~20		
Refrigerant	Type / GWP												R-134a	/ 1,430								
	Circuits	Quantity					1	1								:	2					
Refrigerant charge	Per circuit			kg	27	29	33	38	41	52	29	29.5	34	37.5	38.5	41.5	45	5	5	63	71	79
				TCO₂eq	39	41	47	54	59	74	41	42	49	54	55	59	64	7	'9	90	101	113
Power supply	Phase/Frequency/Vo	oltage		Hz/V							-		3~/5	0/400								

#### **R-134a**

Cooling only			EWAD-TZXSB	/XLB	190	220	240	290	320	360	420	450	540	570	610	660	680	770	850	910	C10	C11
Cooling capacity	Nom.			kW	180	211	239	276	313	360	417	472	529	563	599	639	678	764	850	912	1001	1045
Power input	Cooling	Nom.		kW	52.1	63.2	72.5	83.9	100	109	132	144	163	181	191	202	219	226	266	275	303	320
EER					3.46	3.34	3.	30	3.13	3.30	3.16	3.26	3.24	3.11	3.13	3.16	3.09	3.37	3.20	3.31	3.30	3.27
ESEER					5.28	5.20	5.15	5.25	5.32	5.39	5.31	5.26	5.31	5.35	5.29	5.36	5.31	5.09	5.09	5.13	5.15	5.22
Dimensions	Unit	Height		mm							2483									2482		
		Width		mm									22	58								
		Depth		mm		3183		40	83	49	983		5883		6783	76	83	77	83	8820	9591	10461
Weight (XSB)	Unit			kg	2362	2409	2421	27	70	42	92	4602	48	00	5072	54	25	6626	6542	6897	7175	7500
	Operation weight			kg	2388	2447	2459	28	20	44	150	4760	50	55	5327	56	80	6927	7027	7382	7660	7953
Weight (XLB)	Unit			kg	2377	2424	2436	27	'85	43	322	4632	48	30	5102	54	55	6677	6777	7132	7410	7703
	Operation weight			kg	2403	2462	2474	28	35	44	80	4790	50	85	5357	57	10	6927	7027	7382	7660	7953
Water heat exchanger	Туре					Plate h	eat exc	hanger							Single p	ass she	ll & tub	e				
	Water flow rate	Cooling	Nom.	l/s	8.6	10.1	11.5	13.2	15.0	17.3	20.0	22.6	25.3	27.0	28.7	30.6	32.4	36.6	40.7	43.6	47.9	50.0
	Water pressure drop	Cooling	Nom.	kPa	16.4	13.2	16.2	17.1	21.0	34.3	31.2	39.7	36.7	41.1	27.1	30.5	33.3	40.5	33.5	37.5	42.4	34.3
	Water volume			I	26.1	37	7.3	49	9.5		158				255			301	485	485	485	453
Air heat exchanger	Туре												Microo	hannel								
Compressor	Туре										Inve	rter driv	en sing	le screv	/ compi	essor						
	Quantity						1									2						
Fan	Туре												Direct p	oropelle	r							
	Quantity					6			в	1	0		12		14		1	6		18	20	22
	Air flow rate	Nom.		l/s		22664		30	219	377	774		45328		52883		60	438		67993	75547	83102
	Speed			rpm							700									900		
Sound power level (XSB)	Cooling	Nom.		dBA	96	97	96	97	98		9	19		1	00			101			1	02
Sound pressure level (XSB	) Cooling	Nom.		dBA		7	7		78			7	'9				8	0			79	
Sound power level (XLB)	Cooling	Nom.		dBA	91	91.5	91	91.5	92.5	93.5		94		94.5	95	95	5.5			97		
Sound pressure level (XLB	) Cooling	Nom.		dBA	72		72		7	3	74	7	'3		7	4				75		
Operation range	Air side	Cooling	Min.~Max.	°CDB							-18~55									-18~53		
	Water side	Cooling	Min.~Max.	°CDB							-8~18									-15~20		
Refrigerant	Type / GWP												R-134a	/ 1,430								
	Circuits	Quantity					1									2						
Refrigerant charge	Per circuit			kg	36	39	40	5	1	3	32	37	4	0	44.5	4	8	63	63	71	79	79
			TC	O <sub>2</sub> eq	51	56	57	7	'3	4	16	53	5	7	64	6	9	90	90	101	113	113
Power supply	Phase/Frequency/Vo	oltage		Hz/V									3~/5	0/400								

Cooling only			EWAD-TZXRB	190	220	240	290	320	360	420	450	540	570	610	660	680	770	850	910	C10	C11
Cooling capacity	Nom.		kW	180	211	239	276	313	360	417	472	528	562	598	638	677	764	850	912	1001	1045
Power input	Cooling	Nom.	kW	52.1	63.2	72.5	83.9	100	109	132	145	164	181	192	203	220	226	226	275	303	320
Capacity control	Method											Step	oless								
	Minimum capacity		%	34	29	34	29	25	17	16	17	16	15	14	1	3			10		
EER				3.46	3.34	3.	30	3.13	3.29	3.16	3.24	3.22	3.09	3.11	3.15	3.07	3.37	3.19	3.31	3.30	3.26
ESEER				5.28	5.20	5.15	5.25	5.32	5.37	5.31	5.24	5.29	5.33	5.32	5.34	5.29	5.09	5.09	5.13	5.15	5.22
Dimensions	Unit	Height	mm					,		2483									2482		
		Width	mm									22	58								
		Depth	mm		3183		40	83	49	83		5883		6783	76	83	77	83	8820	9591	10461
Weight	Unit		kg	2462	2509	2521	28	70	44	92	4802	50	00	5272	56	25	6946	6862	7217	7495	7820
	Operation weight		kg	2488	2547	2559	29	20	46	50	4960	52	55	5527	58	80	7247	7347	7702	7980	8273
Water heat exchanger	Туре				Plate h	leat exc	hanger						:	Single p	ass she	ll & tub	e				
	Water flow rate	Cooling	Nom. I/s	8.6	10.1	11.5	13.2	15.0	17.2	20.0	22.6	25.3	26.9	28.6	30.5	32.4	36.6	40.7	43.6	47.9	50.0
	Water pressure drop	Cooling	Nom. kPa	16.4	13.2	16.2	17.1	21.0	34.2	31.2	39.7	36.6	41.0	27.1	30.4	33.2	40.3	33.3	37.3	42.3	34.2
	Water volume		1	26.1	37	7.3	49	9.5		158				255			301		485		453
Air heat exchanger	Туре											Microc	hannel								
Compressor	Туре									Inver	ter driv	en sing	le screw	/ compr	essor						
	Quantity					1									2						
Fan	Туре			1								Direct p	ropelle	r							
	Quantity				6		8	в	1	0		12		14		16		1	8	20	22
	Air flow rate	Nom.	l/s		22664		302	219	36920	37774		44475		51745		59299		66	570	74124	81394
	Speed		rpm									7	00								
Sound power level	Cooling	Nom.	dBA		88		8	19	9	90		9	1		9	2		94		9	95
Sound pressure level	Cooling	Nom.	dBA		68		6	9			7	0			7	1			73		
Operation range	Air side	Cooling	Min.~Max. °CDB							-18~55									-18~53		
	Water side	Cooling	Min.~Max. °CDB							-8~18									-15~20		
Refrigerant	Type / GWP			1								R-134a	/ 1,430								
	Circuits	Quantity				1									2						
Refrigerant charge	Per circuit		kg	36	39	40	5	1	3	32	37	40	0.0	44.5	4	8	63	63	71	79	79
			TCO <sub>2</sub> eq	51	56	57	7	'3	4	16	53	5	7	64	6	9	90	90	101	113	113
Power supply	Phase/Frequency/Vo	oltage	Hz/V									3~/5	0/400								

#### **R-134a**

Cooling only			EWAD-	TZPSB/PLB	190	220	240	290	300	350	420	495	550	620	720	820	950
Cooling capacity	Nom.			kW	183	216	244	281	323	379	435	501	543	620	717	833	950
Power input	Cooling	Nom.		kW	50.5	60.7	68.7	83.4	95.9	104	123	139	151	178	182	220	252
EER					3.64	3.56	3.55	3.38	3.37	3.62	3.53	3.60	3.59	3.47	3.93	3.78	3.76
ESEER					5.70	5.66	5.58	5.59	5.55	5.67	5.69	5.71	5.50	5.42	5.59	5.54	5.55
Dimensions	Unit	Height		mm				24	183						2482		
		Width		mm							2258						
		Depth		mm		40	083		4983	5883	67	/83	8820	9591	9591	10461	11233
Weight (PSB)	Unit			kg	27	'58	2769	2770	3020	4735	5069	5077	6470	6498	7415	7708	8037
	Operation weight			kg	28	808	2819	2820	3070	4990	5324	5332	6777	6805	7900	8193	8490
Weight (PLB)	Unit			kg	27	73	2784	2785	3035	4765	5099	5107	6527	6555	7650	7943	8240
	Operation weight			kg	28	323	2834	2835	3085	5020	5354	5362	6777	6805	7900	8193	8490
Water heat exchanger	Туре					Plate	heat exch	anger				9	Single pass	shell & tu	be		
	Water flow rate	Cooling	Nom.	l/s	8.8	10.3	11.7	13.5	15.5	18.1	20.8	24.0	26.9	29.6	34.3	39.8	45.4
	Water pressure drop	Cooling	Nom.	kPa	10.6	11.0	13.4	17.1	21.5	20.4	26.3	33.3	19.8	25.0	24.20	31.7	29.0
	Water volume			I			49.5				255		3	07	4	85	453
Air heat exchanger	Туре									N	licrochanr	nel					
Compressor	Туре								Inve	erter driver	single scr	ew compr	essor				
	Quantity						1							2			
Fan	Туре									Di	rect prope	ller					
	Quantity						8		10	12	14	16	18	2	20	22	24
	Air flow rate	Cooling	Nom.	l/s		29	610		37013	44415	51818	59220	66623	74	025	81428	88830
	Speed			rpm							700						
Sound power level (PSB)	Cooling	Nom.		dBA		9	97		98	9	9	100			101		
Sound pressure level (PSE	3) Cooling	Nom.		dBA			77			78	77	78			79		
Sound power level (PLB)	Cooling	Nom.		dBA	91	91.5	91	91.5	92	93	3.5	94			97		
Sound pressure level (PLE	3) Cooling	Nom.		dBA	71	72	71	7	72	73	72	73			75		
Operation range	Air side	Cooling	Min.~Max.	°CDB					-18	~55						-18~53	
	Water side	Cooling	Min.~Max.	°CDB					-8-	~18						-15~20	
Refrigerant	Type / GWP									R	-134a / 14	30					
	Circuits	Quantity					1							2			
Refrigerant charge	Per circuit			kg	4	19	50	51	58	38.5	43	47	53	57	79	87	94
				TCO <sub>2</sub> eq	7	0	72	73	83	55	61	67	76	82	113	124	135
Power supply	Phase/Frequency/V	oltage		Hz/V							3~/50/400	)					

Cooling only			EV	VAD-TZPRB	190	220	240	290	300	350	420	495	550	620	720	820	950
Cooling capacity	Nom.			kW	187	218	246	279	317	382	435	505	543	620	717	833	950
Power input	Cooling	Nom.		kW	50.5	60.7	68.7	83.4	95.9	105	123	139	151	178	182	220	252
EER					3.71	3.	59	3.35	3.31	3.64	3.52	3.62	3.59	3.47	3.93	3.78	3.76
ESEER					5.70	5.66	5.42	5.33	5.39	5.50	5.41	5.63	5.50	5.42	5.59	5.54	5.55
Dimensions	Unit	Height		mm				. 24	83						2482		
		Width		mm							2258						
		Depth		mm		40	83		4983	5883	67	/83	8820	95	91	10461	11233
Weight	Unit			kg	28	58	2869	2870	3120	4935	5269	5277	6620	6648	7735	8028	8537
	Operation weight			kg	29	08	2919	2920	3170	5190	5524	5532	6927	6955	8220	8513	8810
Water heat exchanger	Туре					Plate	heat exch	anger				S	ingle pass	shell & tub	be		
	Water flow rate	Cooling	Nom.	l/s	9.0	10.4	11.8	13.3	15.2	18.3	20.8	24.2	26.9	29.6	34.3	39.8	45.4
	Water pressure drop	Cooling	Nom.	kPa	10.6	11.0	13.4	17.1	21.5	20.4	26.2	33.2	19.8	25.0	24.2	31.7	29.0
	Water volume			I			49.5				255		3	07	4	85	453
Air heat exchanger	Туре									N	licrochanr	nel					-
Compressor	Туре								Inve	erter driven	single scr	ew compr	essor				
	Quantity						1							2			
Fan	Туре									Di	rect prope	ller					
	Quantity						8		10	12	14	16	18	2	0	22	24
	Air flow rate	Cooling	Nom.	l/s		29	610		37013	43369	50423	57826	64879	72282	72282	793336	86738
	Speed			rpm							700						
Sound power level	Cooling	Nom.		dBA	87	88	87	8	8	89	9	90	94		9	95	
Sound pressure level	Cooling	Nom.		dBA	67	68	67		e	58		69			73		
Operation range	Air side	Cooling	Min.~Max.	°CDB					-18 ~ 55						-18	~53	
	Water side	Cooling	Min.~Max.	°CDB					-8~18						-15	~20	
Refrigerant	Type / GWP									R	-134a / 1,4	30					
	Circuits	Quantity					1							2			
Refrigerant charge	Per circuit			kg	4	9	50	51	58	38.5	43	47	53	57	79	87	94
				TCO₂eq	7	0	72	73	83	55	61	67	76	82	113	124	135
Power supply	Phase/Frequency/Vo	oltage		Hz/V							3~/50/400	)					

#### R-1234ze(E)

Cooling Only			EWAH-TZSSB/SLB	170	200	240	290	330	390	420	490	530	600	690	750	820	920	980	C10
Space cooling	ηs,c		%	166.8	169.44	179.68	186.68	180.56	181.08	180.56	187.04	186.72	190.68	195.04	197.24	206.92	208.12	205.24	202.2
SEER				4.245	4.311	4.567	4.742	4.589	4.602	4.589	4.751	4.743	4.842	4.951	5.006	5.248	5.278	5.206	5.13
Cooling capacity	Nom.		kW	171	200	240	294	326	394	421	491	528	599	690	746	821	915	982	1,063
Power input	Cooling	Nom.	kW	55.4	69.4	83.3	97.5	115	131	146	170	188	212	244	259	280	321	341	378
EER				3.08	2.88	2.89	3.02	2.82	2.99	2.	88	2.8	2.	82	2.87	2.93	2.85	2.88	2.81
ESEER				4.45	4.52	4.	75	4.56	4.55	4.51	4.6	4.57	4.74	4.7	4.91	4.85	4.83	4.81	4.99
Dimensions	Unit	Height	mm								2,5	537							
		Width	mm								2,2	258							
		Depth	mm	2,2	283		3,183		4,9	983	5,8	383	6,7	783	7,7	76	8,676	9,5	576
Weight	Unit		kg	2,160.6	2,170.6	2,449.4	2,5	59.4	4,1	70.2	4,6	534	5,6	519	6,820.8	6,942.8	7,262.2	7,5	553
	Operation w	eight	kg	2,186.7	2,207.95	2,486.75	2,6	08.9	4,329.2	4,323.2	4,890	4,867	5,867	5,920	7,316.8	7,438.8	7,758.2	8,038	8,006
Water heat exchanger	Туре				Plate I	neat excl	nanger						Sh	ell and t	ube				
	Water volum	e	I	26	3	7	5	0	159	153	256	233	248	301		496		485	453
	Water flow rate	Cooling	Nom. I/s	8.2	9.5	11.5	14	15.6	18.8	20.1	23.4	25.2	28.6	33	35.6	39.2	43.7	47	50.8
	Water pressure drop	Cooling	Nom. kPa	15.1	12.3	17.1	18.2	22	24.4	31.6	33.8	31.1	27.8	34.4	26.3	31.2	38	45.7	34.7
Air heat exchanger	Type										Microc	hannel							
Compressor	Type									Drive	n vapou	r compre	ession						
	Quantity					1								2					
Fan	Type										Direct p	ropeller							
	Quantity				4		6		1	0		12		14	1	6	18	2	20
	Air flow rate	Nom.	l/s	17,	448		26,172		43,	620		52,344		61,068	69,	792	78,516	87,	240
	Speed		rpm								7	60							
Sound power level (SSB)	Cooling	Nom.	dBA	97.07	97.53	100.19	101	.14	100.59	101.02	103.19	105.6	104.14	104.17	104.19	105.02	106.46	107.18	107.89
Sound power level (SLB)				91.73	92.13	94.69	96	,44	95.32	97	.69	99.9	99.44	99.51	99.57	99.46	100.8	101.49	102.16
Sound pressure level (SSB)	Cooling	Nom.	dBA	78.10	78.60	80.7	81	.70	80.2	80.60	82.40	84.8	83.40	83.00	82.7	83.50	84.70	85.1	85.80
Sound pressure level (SLB)				72.78	73.17	75.2	76	.96	74.94	75.31	76.92	79.12	78.67	78.39	78.08	77.97	79.01	79.41	80.08
Operation range	Air side	Cooling	Min.~Max. °CDB								-18	~50							
	Water side	Cooling	Min.~Max. °CDB								-8-	~18							
Refrigerant	Type/GWP										R-123	4(ze)/7							
	Charge		kg	27	7.6		41.4		64	1.2	7	'8	1	02	11	6.8	131.2	14	46
	Circuits	Quantity				1								2					
Power supply	Phase/Frequ	ency/Voltage	Hz/V								3~/5	0/400							

Cooling Only			EWA	H-TZSRB	170	200	240	290	330	390	420	490	530	600	690	750	820	920	980	C10
Space cooling	ηs,c			%	166.8	169.44	179.68	186.68	180.56	180.04	181.36	187.4	185.56	189.6	194.04	195.92	204	206.92	203.36	201.2
SEER					4.245	4.311	4.567	4.742	4.589	4.576	4.609	4.76	4.714	4.815	4.926	4.973	5.175	5.248	5.159	5.105
Cooling capacity	Nom.			kW	171	200	240	294	326	393	421	490	528	598	689	745	819	913	980	1,060
Power input	Cooling	Nom.		kW	55.4	69.4	83.3	97.5	115	132	146	171	189	214	245	261	281	323	343	380
EER					3.08	2.88	2.89	3.02	2.82	2.98	2.87	2.86	2.78	2.79	2.8	2.85	2.91	2.83	2.86	2.79
ESEER					4.45	4.52	4.	75	4.56	4.52	4.49	4.58	4.55	4.71	4.67	4.89	4.83	4.81	4.83	4.97
Dimensions	Unit	Height		mm								2,5	537							
		Width		mm	1							2,2	258							
		Depth		mm	2,2	283		3,183		4,9	983	5,8	383	6,7	783	7,7	76	8,676	9,5	576
Weight	Unit			kg	2,260.6	2,270.6	2,549.4	2,7	19.4	4,3	70.2	4,8	334	5,9	939	7,140.8	7,262.8	7,582.2	7,8	373
	Operation we	eight		kg	2,286.7	2,307.95	2,586.75	2,7	68.9	4,529.2	4,523.2	5,090	5,067	6,187	6,240	7,636.8	7,758.8	8,078.2	8,358	8,326
Water heat exchanger	Туре					Plate I	neat excl	hanger						Sh	ell and tu	ıbe				
	Water volum	e		I	26	3	37	5	50	159	153	256	233	248	301		496		485	453
	Water flow rate	Cooling	Nom.	l/s	8.2	9.5	11.5	14	15.6	18.8	20.1	23.4	25.2	28.6	32.9	35.6	39.1	43.6	46.9	50.7
	Water pressure drop	Cooling	Nom.	kPa	15.1	12.3	17.1	18.2	22	24.4	31.6	33.7	31	27.7	34.3	26.2	31.1	37.8	45.5	34.5
Air heat exchanger	Type											Microc	hannel							
Compressor	Туре										Drive	n vapou	r compre	ession						
	Quantity						1								2					
Fan	Type											Direct p	ropeller							
	Quantity					4		6		1	0		12		14	1	6	18	2	20
	Air flow rate	Nom.		l/s	17,	448		26,172		42,	600		51,324		59,709	68,	433	76,817	85,	541
	Speed			rpm								7	60							
Sound power level	Cooling	Nom.		dBA	87.67	87.93	90.25	92	.27	91.42	91.65	93.25	94.9	95.27	95.46	95.6	94.85	95.96	96.53	97.07
Sound pressure level	Cooling	Nom.		dBA	68.70	69.00	70.80	72	.80	71.00	71.30	72.50	74.10	74.5	74.30	74.10	73.40	74.20	74.50	75.00
Operation range	Air side	Cooling	Min.~Max.	°CDB								-18	~50							
	Water side	Cooling	Min.~Max.	°CDB								-8-	~18							
Refrigerant	Type/GWP											R-123	4(ze)/7							
	Charge			kg	27	7.6		41.4		64	1.2	7	'8	1	02	11	6.8	131.2	14	46
	Circuits	Quantity					1								2					
Power supply	Phase/Freque	ency/Voltage		Hz/V								3~/5	0/400							

#### R-1234ze(E)

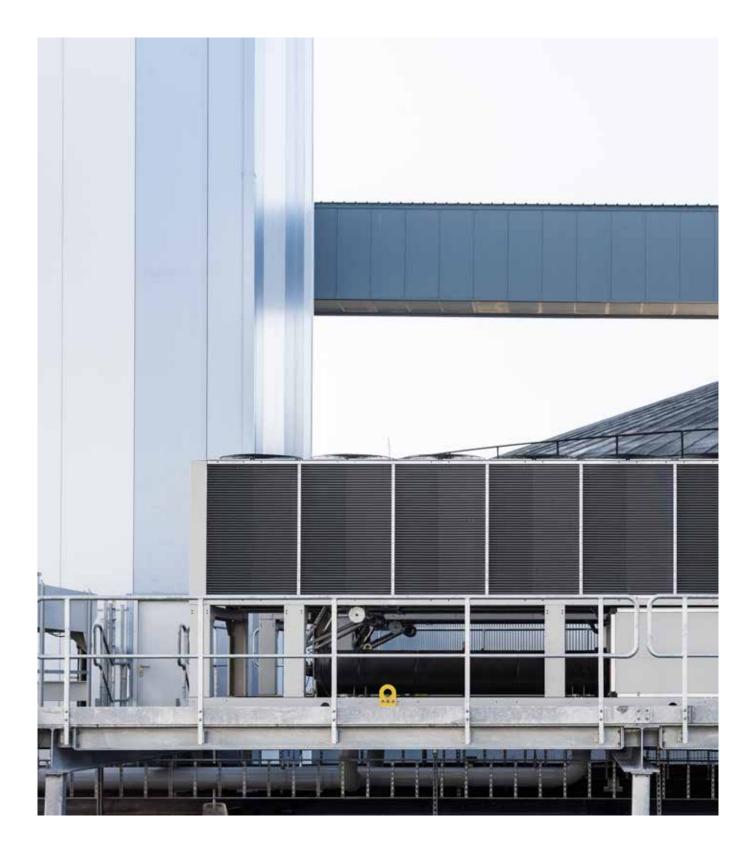
Cooling Only			EWAH-TZXSB/XLB	180	220	270	300	350	390	430	480	580	620	670	710	760	820	930	990
Space cooling	ηs,c		%	188.68	195.84	194.04	203.08	196.16	196.4	203.28	206.2	214.96	217.88	216.48	220.72	226.8	227.72	227.88	223.6
SEER				4.792	4.971	4.926	5.152	4.979	4.985	5.157	5.23	5.449	5.522	5.487	5.593	5.745	5.768	5.772	5.665
Cooling capacity	Nom.		kW	180	225	271	300	355	392	428	482	574	620	673	714	759	825	926	988
Power input	Cooling	Nom.	kW	51.8	66.3	79	89.6	103	114	125	144	164	181	194	209	224	243	274	307
EER				3.49	3.39	3.43	3.35	3.44	3.	42	3.33	3.5	3.41	3.45	3.4	3.38	3.39	3.37	3.22
ESEER				5.14	5.21	4.95	5.16	4.94	4.95	5.06	5.	05	5.08	4.96	5.13	5.23	5.26	5.32	5.08
Dimensions	Unit	Height	mm								2,5	37							
		Width	mm								2,2	58							
		Depth	mm	3,183	4,083	3,183	4,083	5,8	83	6,783	7,776	6,783	7,6	583	8,583	9,483	10,383	11,	,283
Weight	Unit		kg	2,447	2,813	2,557	2,923	4,445.2	4,629.2	5,004.6	5,748.6	5,720	6,3	64.8	7,140.2	7,431	7,879	8,1	78.2
	Operation we	eight	kg	2,484.35	2,862.5	2,606.5	2,972.5	4,598.2	4,870.2	5,237.6	5,981.6	6,021	6,656.8	6,647.8	7,625.2	7,884	8,343	8,6	31.2
Water heat exchanger	Type			Pl	ate heat	exchang	Jer						Shell a	nd tube					
	Water volum	e	I	37		50		153	241	2	33	301	292	283	485	453	464	4	53
	Water flow rate	Cooling	Nom. I/s	8.6	10.7	12.9	14.3	17	18.7	20.4	23	27.4	29.6	32.2	34.1	36.3	39.4	44.2	47.3
	Water pressure drop	Cooling	Nom. kPa	10.2	11.2	15.7	18.9	23.2	16.7	34.2	26.3	24.7	31.1	39.8	25.6	57	40.5	27	56.2
Air heat exchanger	Туре										Microc	hannel							
Compressor	Туре									Drive	en vapou	ır compr	essor						
	Quantity					1								2					
Fan	Type										Direct p	ropeller							
	Quantity			6	8	6	8	1	2	14	16	14	1	6	18	20	22	2	24
	Air flow rate	Nom.	l/s	26,172	34,896	26,172	34,896	52,5	344	61,068	69,792	61,068	69,	792	78,516	87,240	95,964	104	l,688
	Speed		rpm								7	50							
Sound power level (XSB)	Cooling	Nom.	dBA	97.19	98.16	101.14	96.57	100.19	100.4	100.7	101.94	99.44	104	4.19	104.21	104.22	104.34	105.79	106.49
Sound power level (XLB)				92.14	93.15	96.44	96.57	95.14	95.3	95.68	96.78	99.44	99	.57	99.63	99.65	98.92	100.3	100.93
Sound pressure level (XSB)	Cooling	Nom.	dBA	77.7	78.20	81.70	76.60	79.40	79	.60	80.40	78.70	82	.70	82.40	82.20	82.3	83.20	83.90
Sound pressure level (XLB)				72.65	73.19	76.96	76.62	74.36	74.53	74.55	75.29	78.67	78	.12	77.86	77.6	76.87	77.73	78.36
Operation range	Air side	Cooling	Min.~Max. °CDB								-18	~55							
	Water side	Cooling	Min.~Max. °CDB								-8-	-18							
Refrigerant	Type/GWP										R-123	4(ze)/7							
	Charge		kg	39	52	39	52	73	.2	84.6	97.6	102	11	6.8	131.2	146	160	17	5.2
	Circuits	Quantity				1							:	2					
		ency/Voltage	Hz/V									0/400							

Cooling Only			EWAH-TZXRB	180	220	270	300	350	390	430	480	580	620	670	710	760	820	930	990
Space cooling	ηs,c		%	188.68	195.84	194.04	203.08	195.44	195.76	202.72	205.68	213.64	217.16	215.52	219.4	226.04	226.28	227.08	222.8
SEER				4.792	4.971	4.926	5.152	4.961	4.969	5.143	5.217	5.416	5.504	5.463	5.56	5.726	5.732	5.752	5.645
Cooling capacity	Nom.		kW	180	225	271	300	355	392	427	482	574	619	672	713	759	824	925	987
Power input	Cooling	Nom.	kW	51.8	66.3	79	89.6	103	115	125	145	164	182	195	210	225	244	275	308
EER				3.49	3.39	3.43	3.35	3.42	3.	41	3.32	3.48	3.39	3.44	3.39	3.36	3.38	3.36	3.2
ESEER				5.14	5.21	4.95	5.16	4.93	4.94	5.	03	5.02	5.06	4.95	5.09	5.21	5.24	5.31	5.07
Dimensions	Unit	Height	mm								2,5	37							
		Width	mm								2,2	258							
		Depth	mm	3,183	4,083	3,183	4,083	5,8	83	6,783	7,776	6,783	7,6	583	8,583	9,483	10,383	11,	283
Weight	Unit		kg	2,547	2,913	2,717	3,083	4,645.2	4,829.2	5,204.6	5,948.6	6,040	6,6	84.8	7,460.2	7,751	8,199	8,4	98.2
	Operation we	eight	kg	2,584.35	2,962.5	2,766.5	3,132.5	4,798.2	5,070.2	5,437.6	6,181.6	6,341	6,976.8	6,967.8	7,945.2	8,204	8,663	8,9	51.2
Water heat exchanger	Туре			PI	ate heat	exchang	er						Shell a	nd tube					
	Water volum	e		37		50		153	241	2	33	301	292	283	485	453	464	4	53
	Water flow rate	Cooling	Nom. I/s	8.6	10.7	12.9	14.3	16.9	18.7	20.4	23	27.4	29.6	32.1	34.1	36.3	39.4	44.2	47.2
	Water pressure drop	Cooling	Nom. kPa	10.2	11.2	15.7	18.9	23.2	16.6	34.1	26.3	24.7	31.1	39.7	25.6	56.9	40.4	26.9	56
Air heat exchanger	Туре										Microc	hannel							
Compressor	Туре									Drive	en vapou	ır compr	essor						
	Quantity					1							:	2					
Fan	Туре										Direct p	ropeller							
	Quantity			6	8	6	8	1	2	14	16	14	1	6	18	20	22	2	24
	Air flow rate	Nom.	l/s	26,172	34,896	26,172	34,896	51,3	324	59,709	68,433	59,709	68,	433	76,817	85,541	93,925	102	,649
	Speed		rpm								7	50							
Sound power level	Cooling	Nom.	dBA	88.63	89.73	92.27	92.6	91.63	91.73	92.25	93.09	95.27	95	5.6	95.73	95.8	94.66	95.89	96.34
Sound pressure level	Cooling	Nom.	dBA	69.20	69.80	72.80	72.60	70.90	71.00	71.10	71.6	74.5	74	.20	74.00	73.80	72.60	73.30	73.80
Operation range	Air side	Cooling	Min.~Max. °CDB								-18	~55							
	Water side	Cooling	Min.~Max. °CDB								-8-	-18							
Refrigerant	Type/GWP										R-123	4(ze)/7							
	Charge		kg	39	52	39	52	73	3.2	84.6	97.6	102	11	6.8	131.2	146	160	17	5.2
	Circuits	Quantity				1								2					
Power supply	Phase/Freque	ency/Voltage	Hz/V								3~/5	0/400							

#### R-1234ze(E)

Cooling Only			EWAH-T	ZPSB/PLB	370	440	530	610	690	770
Space cooling	ηs,c			%	206.56	213.68	220.48	224.96	231.2	232.04
SEER					5.239	5.417	5.587	5.699	5.855	5.876
Cooling capacity	Nom.			kW	371	435	532	606	692	779
Power input	Cooling	Nom.		kW	102	121	137	163	186	217
EER					3.62	3.58	3.86	3.7	3.72	3.58
ESEER					5.18	5.46	5.23	5	.34	5.54
Dimensions	Unit	Height		mm			2,5	537		
		Width		mm			2,2	258		
		Depth		mm	7,683	9,483	7,683	8,583	9,483	11,283
Weight	Unit			kg	5,741.4	6,722	6,364.8	7,140.2	7,804.4	8,208.2
	Operation w	eight		kg	5,982.4	7,023	6,656.8	7,636.2	8,289.4	8,661.2
Water heat exchanger	Туре						Shell a	nd tube		
	Water volum	e		1	241	301	292	496	485	453
	Water flow rate	Cooling	Nom.	l/s	17.7	20.8	25.4	29	33.1	37.2
	Water pressure drop	Cooling	Nom.	kPa	24.4	15	15.3	18	24.3	19.7
Air heat exchanger	Туре						Microo	hannel		
Compressor	Туре						Driven vapou	r compression		
	Quantity							2		
Fan	Туре						Direct p	propeller		
	Quantity				16	20	16	18	22	24
	Air flow rate	Nom.		l/s	251,251.0	314,064	251,251.0	282,658.0	345,470.0	376,877.0
	Speed			rpm			7	60		
Sound power level (PSB)	Cooling	Nom.		dBA	100.3	100.8	103.24	104.21	104.24	103.7
Sound power level (PLB)	Cooling	Nom.		dBA	95.48	96	98.71	99.63	99.73	98.5
Sound pressure level (PSB)	Cooling	Nom.		dBA	78	.80	81.80	82.40	82.2	81.10
Sound pressure level (PLB)	Cooling	Nom.		dBA	74.03	73.96	77.25	77.86	77.68	75.93
Operation range	Air side	Cooling	Min.~Max.	°CDB			-18	~55		
	Water side	Cooling	Min.~Max.	°CDB			-8-	~18		
Refrigerant	Type/GWP						R-123	4(ze)/7		
	Circuits	Quantity						2		
Refrigerant circuit	Charge			kg	90.4	113	116.8	131.2	160.4	175.2
Power supply	Phase/Frequ	ency/Voltage		Hz/V			3~/5	0/400		

Cooling Only				EWAH-TZPRB	370	440	530	610	690	770
Space cooling	ηs,c			%	206.04	213.28	219.28	223.8	229.96	231.24
SEER					5.226	5.407	5.557	5.67	5.824	5.856
Cooling capacity	Nom.			kW	371	435	532	606	692	778
Power input	Cooling	Nom.		kW	102	122	138	164	186	218
EER					3.61	3.57	3.84	3.69	3.7	3.57
ESEER					5.17	5.44	5.22	5.	31	5.53
Dimensions	Unit	Height		mm			2,5	37		
		Width		mm			2,2	58		
		Depth		mm	7,683	9,483	7,683	8,583	9,483	11,283
Weight	Unit			kg	5,941.4	6,922	6,684.8	7,460.2	8,124.4	8,528.2
	Operation we	eight		kg	6,182.4	7,223	6,976.8	7,956.2	8,609.4	8,981.2
Water heat exchanger	Type						Shell a	nd tube		
	Water volum	e		L	241	301	292	496	485	453
	Water flow rate	Cooling	Nom.	l/s	17.7	20.8	25.4	28.9	33	37.1
	Water pressure drop	Cooling	Nom.	kPa	24.4	14.9	15.3	18	24.2	19.7
Air heat exchanger	Туре						Microc	hannel		
Compressor	Туре						Driven vapou	r compression		
	Quantity						:	2		
Fan	Type						Direct p	ropeller		
	Quantity				16	20	16	18	22	24
	Air flow rate	Nom.		l/s	246,359.0	307,948.0	246,359.0	276,541.0	338,130	369,536.0
	Speed			rpm			7	50		
Sound power level	Cooling	Nom.		dBA	92.37	92.94	94.94	95.73	95.97	94.72
Sound pressure level	Cooling	Nom.		dBA	70	0.90	73.50	74.00	73.90	72.20
Operation range	Air side	Cooling	Min.~Max.	°CDB			-18	~55		
	Water side	Cooling	Min.~Max.	°CDB			-8-	-18		
Refrigerant	Type/GWP						R-123	4(ze)/7		
	Circuits	Quantity					:	2		
Refrigerant circuit	Charge			kg	90.4	113	116.8	131.2	160.4	175.2
Power supply	Phase/Freque	ency/Voltage	2	Hz/V			3~/5	0/400		



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# Databook

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# Air Cooled chiller with inverter driven single screw compressor



## EWAH~TZ B

- Nominal capacity range 170 600 kW
- 3 efficiency levels
- 3 sound configuration
- Best performances at full load and part load
- Design for commercial and industrial applications
- Operation at full load up to 55°C

Performance according to EN14511.





www.eurovent-certification.com







**Low operating cost Flexibility and Reliability** The EWAH-TZ B chiller range is the result of careful design, aimed to optimize the energy efficiency of the chillers, with the objective of bringing down operating costs, effectiveness and economical management. The chillers feature high efficiency single screw Inverter driven compressor design, optimized condensing section, advanced technology condenser fans and a "shell & tube" or plate heat exchanger evaporator with low refrigerant pressure drops.

The EWAH-TZ B range came with 3 efficiency level

- EWAH~TZ B S- "SILVER": avg. EER 2,9 avg. ESEER 4,7
- EWAH~TZ B X- "GOLD": avg. EER 3,4 avg. ESEER 5,1
- EWAH~TZ B P- "PLATINUM": avg. EER 3,7 avg. ESEER 5,3

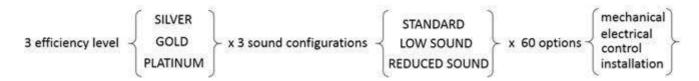
and 3 sound levels:

#### - Standard sound

- **Low sound**: the sound attenuation is achieved thanks to special connections at the suction of each compressor that allows to reduce drastically the vibration transmission.

- **Reduced sound**: the compressors are closed into a soundproof cabinet especially designed to minimize the sound emissions. Also special connections at the suction of each compressor allows to reduce drastically the vibration transmission.

An extensive list among of mechanical, electrical, control and installation related options are available



Combining all together, more than 500 combinations are available.

**Low operating sound levels** Very low sound levels both at full load and part load conditions are achieved by the latest compressor design and by a unique new fan that moves large volume of air at exceptionally low sound levels and by the virtually vibration-free operation.

**Outstanding reliability** The chillers have one or two truly independent refrigerant circuits, in order to assure maximum safety for any maintenance, whether planned or not. They are equipped with a rugged compressor design with advanced composite compressor gaterotors material, a proactive control logic and are full factory-run-tested to optimized trouble-free operation.

**Infinite capacity control** Cooling capacity control is infinitely variable by means of an Inverter driven screw compressor controlled by microprocessor system. Each unit has infinitely variable capacity control from 100% down to minimum capacity which is variable depending on unit model. This modulation allows the compressor capacity to exactly match the building cooling load without any leaving evaporator water temperature fluctuation. This chilled water temperature fluctuation is avoided only with a stepless control.

**Inverter stepless regulation plus variable volume ratio control** Based on the geographical location and the application, the outside temperature and the load profile of a building can vary enormously but our system has an infinitely variable load regulation and working conditions without pre-set steps for a perfect comfort solution. The inverter stepless regulation plus variable volume ratio control provides the required capacity to meet the demand, ensuring highly accurate leaving water temperature control and so delivering optimal comfort with the best performances possible at every condition.

**Superior control logic** The MicroTech 4 controller provides an easy to use control environmental. The control logic is designed to provide maximum efficiency, to continue operation in unusual operating conditions and to provide a history of unit operation. One of the greatest benefits is the easy interface with LonWorks, Bacnet, Ethernet TCP/IP or Modbus communications. Integrated sequencing control is provided allowing to connect units (up to 4) operating as a single bigger chiller

**Dynamic Condensing Pressure Management** A new superior software logic has been developed to get the highest efficiency at whichever operating condition: thanks to the Dynamic Condensing Pressure Management the chiller controller adjusts the condensing pressure set-point to minimize the overall chiller power input.

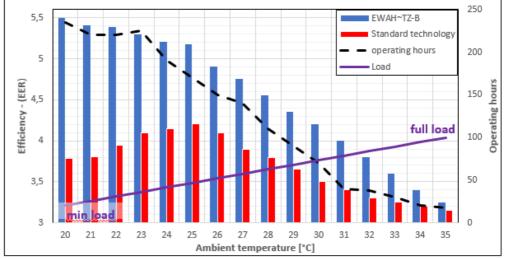
#### High full load and part load efficiency

High efficiency at full load, but especially maximum efficiency at part load conditions - which is the majority of the operating time of a chiller - are the factors that allow considerable savings in a system's annual energy costs. Comparing the performance of the EWAH~TZB (VFD technology Variable Volume Ratio) with the traditional fix-speed chiller without Variable Volume Ratio, the performance difference, in favor of the VFD technology, increases as the load decrease and becomes maximum in correspondence of the conditions that have the highest frequency of occurrence.

Thanks to Inverter and Variable Volume Ratio technology EWAH~TZ-B performances are always better than the standard technology without VFD.

The difference on performances increases at part-load which is the condition that happen for the most of the time.

The high performances of EWAH~TZ-B ensure short Return of <u>Investement</u> versus standard <u>technology</u>.



Note the operating hours for each temperature refers to EN14825 bin table.

**Quick comfort conditions** The ability to vary the output power in direct relation to the cooling requirements of the system, allow the possibility to achieve building comfort conditions much faster at start-up.

**Seasonal quietness** Very low sound levels in part load conditions are achieved by varying the fans speed, but especially thanks to the variation of compressor frequency, which ensure the minimum sound level at all the time.

**No starting current** No current spikes at start-up. The starting current is always lower than current absorbed in the maximum operating conditions (FLA).

**Displacement power factor always > 0.95** The EWAH~TZ B range can operate always with a displacement power factor > 0.95, which allows building owners to avoid power factor penalties and decrease electrical losses in cable and transformers.

**Code requirements – Safety and observant of laws/directives** Units are designed and manufactured in accordance with applicable selections of the following:

- Construction of pressure vessel 2014/68/EU
- Machinery Directive 2006/42/EC
- Low Voltage 2014/35/EU
- Electromagnetic Compatibility 2014/30/EU
- Electrical & Safety codes EN 60204-1
- Manufacturing Quality Standards UNI UNI EN ISO 14001
- Electromagnetic Compatibility EN 61800-3

**Certifications** Units are CE marked, complying with European directives in force, concerning manufacturing and safety. On request units can be produced complying with laws in force in non-European countries (ASME, GOST, etc.), and with other applications, such as naval (RINA, etc.).

#### FEATURES AND BENEFITS

# Additional information related to F-GAS Regulation (EU) No 517/2014 of the European Parliament and of the Council of 16 April 2014 on fluorinated greenhouse gases and repealing Regulation (EC) No 842/2006

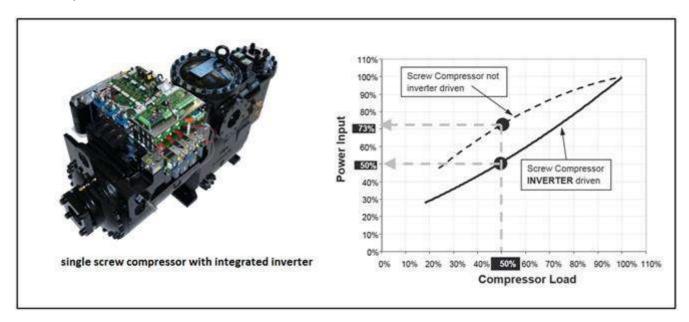
Unit model	Refrigerant type	Refrigerant GWP	No. of circuits	Refrigerant charge circuit 1 (kg)	Refrigerant charge circuit 1 (TCO2Eq)	Refrigerant charge circuit 2 (kg)	Refrigerant charge circuit 2 (TCO2Eq)
EWAH170TZSS/SL/SR-B1	R1234(ze)	7	1	28	0,2	-	-
EWAH200TZSS/SL/SR-B1	R1234(ze)	7	1	28	0,2	-	-
EWAH240TZSS/SL/SR-B1	R1234(ze)	7	1	41	0,3	-	-
EWAH290TZSS/SL/SR-B1	R1234(ze)	7	1	41	0,3	-	-
EWAH330TZSS/SL/SR-B1	R1234(ze)	7	1	41	0,3	-	-
EWAH390TZSS/SL/SR-B2	R1234(ze)	7	2	32	0,2	32	0,2
EWAH420TZSS/SL/SR-B2	R1234(ze)	7	2	32	0,2	32	0,2
EWAH490TZSS/SL/SR-B2	R1234(ze)	7	2	39	0,3	39	0,3
EWAH530TZSS/SL/SR-B2	R1234(ze)	7	2	39	0,3	39	0,3
EWAH600TZSS/SL/SR-B2	R1234(ze)	7	2	51	0,4	51	0,4
EWAH180TZXS/XL/XR-B1	R1234(ze)	7	1	39	0,3	-	-
EWAH220TZXS/XL/XR-B1	R1234(ze)	7	1	52	0,4	-	-
EWAH270TZXS/XL/XR-B1	R1234(ze)	7	1	39	0,3	-	-
EWAH300TZXS/XL/XR-B1	R1234(ze)	7	1	52	0,4	-	-
EWAH350TZXS/XL/XR-B2	R1234(ze)	7	2	37	0,3	37	0,3
EWAH390TZXS/XL/XR-B2	R1234(ze)	7	2	37	0,3	37	0,3
EWAH430TZXS/XL/XR-B2	R1234(ze)	7	2	42	0,3	42	0,3
EWAH480TZXS/XL/XR-B2	R1234(ze)	7	2	49	0,3	49	0,3
EWAH580TZXS/XL/XR-B2	R1234(ze)	7	2	51	0,4	51	0,4
EWAH620TZXS/XL/XR-B2	R1234(ze)	7	2	58	0,4	58	0,4
EWAH370TZPS/PL/PR-B2	R1234(ze)	7	2	45	0,3	45	0,3
EWAH440TZPS/PL/PR-B2	R1234(ze)	7	2	57	0,4	57	0,4
EWAH530TZPS/PL/PR-B2	R1234(ze)	7	2	58	0,4	58	0,4
EWAH610TZPS/PL/PR-B2	R1234(ze)	7	2	66	0,5	66	0,5

Note: Equipment contains fluorinated greenhouse gases. Actual refrigerant charge depends on the final unit construction, details can be found on the unit labels.

#### **GENERAL CHARACTERISTICS**

#### Single screw compressor with integrated Inverter and Variable Volume Ratio technology

The EWAH~TZ B is equipped with the latest technology of screw single compressors. Thanks to the careful design, result of years of experience, the single screw compressors by DAIKIN are characterized by highly balanced load resulting in reduced stress for the components extending the useful life and improving reliability. Vibration and sound emission are also reduced. The high volumetric efficiency of single screw compressors makes them an ideal solution for variable speed applications. Thanks to the Variable Frequency Drive (VFD) technology the EWAH~TZ B is able to match the actual load required from the plant in every circumstances continuously modulating the speed of the compressor's motor, which is the most efficient way to perform the capacity control of the compressor.



The VFD provides lower starting current compared to typical starters such that the inrush current does not exceed the full load operating current. This feature can help to reduce electrical installation costs, and allows to meet eventual local requirements on maximum possible inrush current.

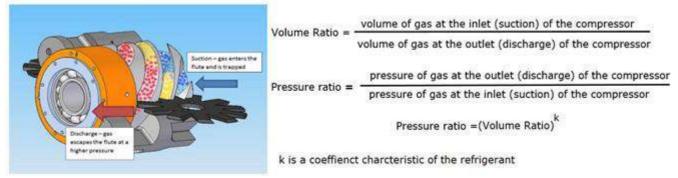
The VFD drive is installed directly on the compressor and contained in a specifically designed sealed housing. The temperature of the electronic circuit is kept constant thanks to the refrigerant cooling system resulting in:

- more compact electrical panel
- extended life
- improved reliability

The compressors for Gold and Platinum series of EWAH~TZ B are equipped with the new brushless DC motors. These motors are characterized by even higher efficiency and improved reliability.

#### Variable Volume Ratio Technology

Screw compressors increases the refrigerant pressure by forcing it into a progressive smaller volume, from the suction to the discharge port. Once that the geometry of the compressor is defined the volume ratio of the compressor is also defined. The pressure ratio and the Volume ratio are defined as follow and linked through the equation of state of the gas.



As result the geometry of the compressor define the characteristic pressure ratio. On the market are available compressors optimized for different pressure ratios to be used according to the application. A compressor optimized for low compression ratio will not be efficient in operations with high compression ratio and vice versa.

#### **GENERAL CHARACTERISTICS**

During chiller operation the working parameters (condensing and evaporating pressure) are subjected to sensible changes, due to the variations of the ambient temperature and energy demand from the plant, leading to a variable pressure ratio (defined as condensing pressure on evaporating pressure).

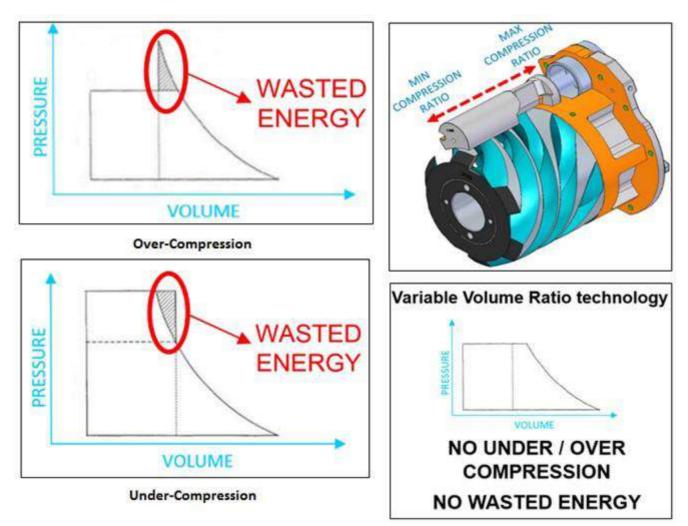
An air cooled chiller equipped with a compressor characterized by high volume ratio will have good performances at full load with high ambient temperatures, while in case of moderate ambient temperatures and during part load operation, the actual pressure ratio for the chiller will be lower the compressor's characteristic. In this situation the refrigerant will result more compressed than the actual needs.

This lead to a phenomenon named "over-compression". The "extra-work" of the compressor result in an unnecessary waste of energy.

On the other and, a chiller equipped with a compressor characterized by low volume ratio will have good performance during part load operation and low ambient temperature, but it will be less efficient during full load operation and with high ambient temperature.

In this case the actual pressure ratio for the chiller will be higher the compressor's characteristic, so at the discharge of the compressor the gas will be at a lower pressure than the condensing pressure. Part of the refrigerant will go from the condenser back to the compressor and the compressor will spend additional work to re-send it to the condenser. This phenomenon is known as "under-compression"

In order to obtain the best efficiency possible at every working condition Daikin compressors can adjust their own geometry according to the real operating conditions enhancing the efficiency. This is possible thanks to a moving slide delay the discharge of the compression according to the actual operating conditions.



**Low GWP refrigerant** Latest revision of F-GAS, entered into force in 2015, set up a phase down program for traditional HFC's refrigerants. In 2018 first significant reduction step will be introduced (37%) and in 2030 the reduction (calculated in equivalent CO2 tons) will need to achieve almost 80%.



(\*) Baseline value (100%) is the annual average of total quantity of CO2 equivalents placed on EU Market from 2009 to 2012

The most popular hydro-fluorocarbon (HFC) refrigerants for screw chiller applications is R-134a, that is the first non-ozone-depleting fluorocarbon refrigerant to be commercialized. It is a single-component refrigerant with no glide.

R1234ze Refrigerant R-1234ze is the best alternative with low GWP for screw chiller applications. It belongs to the family of HFO fluids (Hydrofluoroolefins): like traditional hydrofluorocarbons (HFCs), they are composed from hydrogen, fluorine and carbon. The only difference is that they are unsaturated and contain a carbon-carbon double bond, featured by zero ODP (Ozone Depletion Potential) and very low GWP (Global Warming Potential<11), resulting in low TEWI (Total Equivalent Warming Impact).

#### Comparison on thermophysical properties between R-134a and R-1234ze

Refrigerant name	R-134a	R-1234ze
ODP	0	0
GWP	1300 <sup>1</sup> /1430 <sup>2</sup>	<1 <sup>1</sup> /6 <sup>2</sup>
Toxicity	Class A <sup>3</sup> (non toxic)	Class A <sup>3</sup> (non toxic)
Safety group (ANSI/ASHRAE 34-2007)	A1 <sup>3</sup>	A2L <sup>3</sup>
Normal boiling temperature	-26,4	-19,3
Critical temperature	101,1	109,4

<sup>1</sup>IPCC fifth assestment report 2014 (AR5).<sup>2</sup>IPCC fourth assestment report (AR4 - reference for F-GAS Regulation (EU) No 517/2014). <sup>3</sup> Source: ISO 817:2014: Designation and Safety Classification of Refrigerants.

R-1234ze is categorized under the A2L flammability class of ASHRAE. For installation requirements, please refer to IOM manual.

#### Evaporator

**Single circuit models (Plate Heat Exchanger)** The unit is equipped with a direct expansion plate to plate type evaporator. This heat exchanger is made of stainless steel brazed plates and is covered with a 20mm closed cell insulation material. The exchanger is equipped with an electric heater for protection against freezing down to  $-28^{\circ}$ C and evaporator water connections are provided with victaulic kit (as standard). The evaporator has 1 circuit (one compressor) and is manufactured in accordance to 2014/68/EU. Flow switch on evaporator available as option (shipped loose). Water filter is a standard option for single circuit unit.

Note the installation of the filter is mandatory. **Dual circuit models (Shell&Tube)** The unit is equipped with a direct expansion Shell&Tube evaporator with refrigerant evaporating inside the tubes and water flowing outside. The tubes are enhanced for maximum heat transfer and rolled into steel tube sheet and sealed.

The evaporators are single-pass on both the refrigerant and water sides for pure counter-flow heat exchange and low refrigerant pressure drops. Both characteristics contribute to the heat exchanger effectiveness and total unit's outstanding efficiency. The water side is designed for 10 bar of maximum operating pressure and is provided with vents and drain.

The external shell is covered with a 10mm closed cell insulation material and the evaporator water connections are provided with victaulic kit (as standard). Each evaporator has 2 circuits, one for each compressor and is manufactured in accordance to 2014/68/EU. Flow switch on evaporator available as option (shipped loose). Water filter is available as option from the factory (OPT115).

Note the installation of the filter is mandatory.

**Condenser** The condenser is made entirely of aluminum with flat tubes containing small channels. Full-depth louvered aluminum fins are inserted between the tubes maximizing the heat exchange. The Microchannel

technology ensures the highest performance with the minimum surface for the exchanger. The quantity of

refrigerant is also reduced compared to Cu/Al condenser.

Special treatment ensure resistance to the corrosion by atmospheric agents extending the life time.

Note: for application in industrial, costal high pollutted urban environment or combinations of the above a proper evaluation is needed to understand if, according to the specific environment, additional protections measures are needed.

#### Condenser fans

**SILVER**: The ON/OFF condenser fans are propeller type with high efficiency design blades to maximize performances. The material of the blades is glass reinforced resin and each fan is protected by a guard. Fan motors are protected by circuit breakers installed inside the electrical panel as a standard. The motors are IP54 and are suitable for use with inverters (available as option).

**GOLD**: The Inverter Driven (AC inverter type) condenser fans are propeller type with high efficiency design blades to maximize performances. The material of the blades is glass reinforced resin and each fan is protected by a guard. Fan motors are protected by circuit breakers installed inside the electrical panel as a standard. The motors are IP54.

**PLATINUM**: The condenser fans are "brushless" (EC) type and are made with synchronous motors excited by permanent magnets and with phase currents controlled by a PWM inverter integrated in the fan motor housing, that allows operation at different speeds. With this technology the fans reach high efficiencies with an extremely low noise level across a very wide speed range. The motors are IP54.

**Electronic expansion valve** The unit is equipped with the most advanced electronic expansion valves to achieve precise control of refrigerant mass flow. As today's system requires improved energy efficiency, tighter temperature control, wider range of operating conditions and incorporate features like remote monitoring and diagnostics, the application of electronic expansion valves becomes mandatory.

Electronic expansion valves possess unique features: short opening and closing time, high resolution, positive shut-off function to eliminate use of additional solenoid valve, continuous modulation of mass flow without stress in the refrigerant circuit and corrosion resistance stainless steel body.

Electronic expansion valves are typically working with lower  $\Delta P$  between high and low pressure side, than a thermostatic expansion valve. The electronic expansion valve allows the system to work with low condenser pressure (winter time) without any refrigerant flow problems and with a perfect chilled water leaving temperature control.

#### Refrigerant circuit

Each unit has one or two independent refrigerant circuits and each one includes:

- Compressor Inverter driven with integrated oil separator
- Refrigerant
- Evaporator
- Air Cooled Condenser
- Electronic expansion valve
- Discharge line shut off valve
- Liquid line shut off valve
- Sight glass with moisture indicator
- Filter drier
- Economizer circuit with electronic expansion valve
- Charging valves
- High pressure switch
- High pressure transducers
- Low pressure transducers
- Oil pressure transducer
- Suction temperature sensor

**Electrical control panel** Power and control are located in the main panel that is manufactured to ensure protection against all weather conditions. The electrical panel is IP54 and (when opening the doors) internally protected against possible accidental contact with live parts. The main panel is fitted with a main switch interlocked door that shuts off power supply when opening.

**Power Section** The power section includes compressors and fans protection devices, fans starters and control circuit power supply.

#### MicroTech 4 controller

The new MicroTech 4 controller is installed as standard in all Daikin chillers.

It gives the possibility to check the most relevant control parameters and modify unit set-points. A built-in display shows unit operating status. Additionally, temperatures and pressures of water, refrigerant and air, programmable values, set points can be accessed based on a preset list of user profiles.

A sophisticated software with adaptive logic, selects the most energy efficient combination of compressors, EEXV and fans to keep stable operating conditions to maximize unit energy efficiency and reliability. MicroTech 4 protects critical components based on external signals from onboard sub-system (such as motor temperatures, refrigerant and oil pressures and temperatures, correctness of phase sequence, pressure switches and freezing of heat exchanger).

The input coming from high-pressure switches cuts all digital output from the controller in less than 50ms, as an additional security for the equipment. Fast program cycle (less than 200ms) for a precise monitoring of the system and sub-systems. Floating point calculations supported for increased accuracy in Pressure / Temperature conversions.

#### **Control main features**

Control system has the following feature: Management of compressors and fans modulation; Control of cooling or heating leaving water temperatures; Management of cooling and heating capacities according to the load; Switch of operating modes in less than 1 minute; Return reset (set point reset based on return water temperature);

- Set point reset (optional);
- Unit operation in partial failure condition;
- Managed operations during critical conditions:
  - High ambient temperature;
  - High thermal load;
  - Startup with high and low differential operating conditions;
  - Startup with high entering water temperature in cooling mode;
  - Startup with low entering water temperature in heating mode;
- Optimized management of compressor load;
- Optimized fan management according to condensing pressure;
- General faults alarm relay;
- Automatic re-start in case of power failure;
- Rapid Restart (optional) to recover full load in the shortest possible time for Data Centre application;
- iCM (optional) integrated on MT4 controller for multiple chillers management;
- Soft load (optimized management of the compressor load during the start-up);
- Start at high cold heat exchanger water temperature;
- Visualization of:
  - cooling and heating entering/leaving water temperature of heat exchangers;
  - outdoor ambient temperature;
  - condensing-evaporating temperature and pressure, suction and discharge superheat for each circuit;
  - hours and starts counter for compressors and pumps;
  - status safety devices;

#### **Control additional features**

- System upgrade with commercial SD cards;
- Save/Restore of configuration parameters with a commercial SD card;
- Ethernet port for remote or local servicing using standard web browsers;
- Daikin on Site connectivity for cloud-based services

#### Safety device / logic for each refrigerant circuit

The following devices / logics are available:

- high pressure (pressure switch);
- high pressure (transducer);
- low pressure (transducer);
- fans circuit breakers;
- high compressor discharge temperature;
- high motor winding temperature;
- phase monitor;
- low pressure ratio;
- high oil pressure drops;
- low oil pressure;
- no pressure changes at start.

#### System security

The following securities are available:

- phase monitor;
- low ambient temperature lock-out;
- freeze protection.

#### **Regulation type**

Proportional integral derivative regulation on the cold heat exchanger leaving water output probe.

#### **MicroTech 4**

MicroTech 4 built-in terminal has the following features:

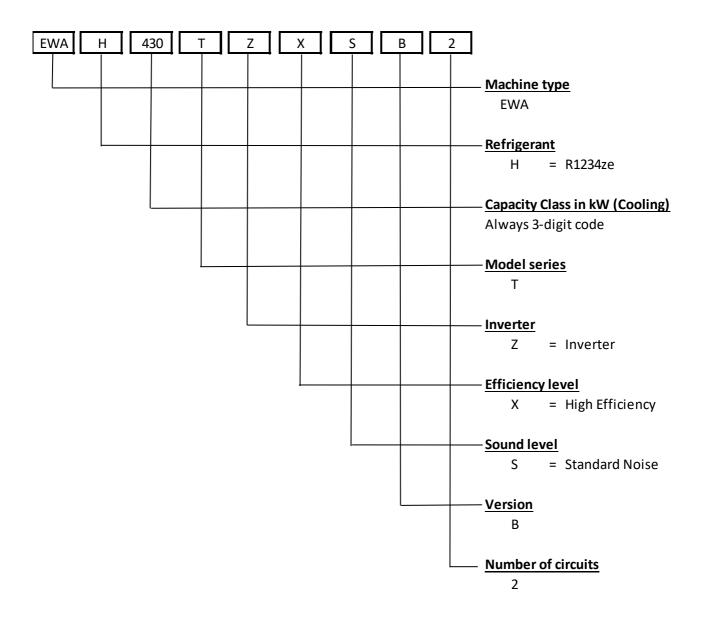
- Liquid crystal display with white back lighting, supports Unicode fonts for multi-lingual;
- Key-pad consisting of 3 keys;
- Push'n'roll control for an increased usability;
- Flash memory to protect the data;
- Password access to modify the setting;
- Application security to prevent application tampering or hardware usability with third party applications;
- Alarm history memory to allow an easy fault analysis.

#### Supervising systems (on request) MicroTech 4 remote communication

MicroTech 4 can communicate to BMS (Building Management System) based on the most common protocols as:

- Modbus RTU (Natively supported by the controller);
- BACnet IP and MS/TP (Natively supported by the controller);
- Ethernet TCP/IP (Natively supported by the controller);
- LonWorks (adding an external communication module).

#### Nomenclature



#### Standard Options (supplied on basic units)

#### Double set point (opt. code 10 - provided as standard)

Possibility to pre-set two different chilled water temperatures set-points for chilled water.

#### Compressor thermal overload relays (opt. code 11 – provided as standard) – Opt. incompatibility 95.

Functionality included in the compressor inverter device.

#### Phase monitor (opt. code 13 – provided as standard)

Device that monitors input voltage and stops the chiller in case of phase loss or wrong phase sequence.

#### Inverter compressor starter (opt. code 14 – provided as standard)

Electronic device used as starter and for compressor capacity control.

#### Under over voltage control (opt. code 15 - provided as standard)

Electronic device that monitors and displays input voltage, and stops the chiller in case of phase loss, wrong phase sequence, or voltage exceeding minimum and maximum allowed values.

#### Evaporator Victaulic KIT (opt. code 20 – provided as standard)

For unit equipped with plate to plate heat exchanger the victaulic kit (provided as standard) includes the victaulic joint and the counter pipe fitted with victaulic groove to be welded with the plant pipes - *Opt. incompatibility 21.* 

#### 20mm evaporator insulation (opt. code 29 – provided as standard)

The heat exchanger is covered with a 20mm closed cell insulation material - Opt. incompatibility 08.

#### Evaporator electric heater (opt. code 57 – provided as standard)

#### Electronic expansion valve (opt. code 60 - provided as standard)

#### Discharge line shut-off valve (opt. code 61- provided as standard)

Installed on the discharge port of the compressor to facilitate maintenance operation.

#### Suction line shut-off valve (opt. code 62- provided as standard)

Installed on the suction port of the compressor to facilitate maintenance operation.

# Set point reset, demand limit and alarm from external device (opt. code 67/90 – provided as standard) Setpoint Reset: The leaving water temperature set-point can be overwritten with an external 4-20mA, through the ambient temperature, or through the evaporator water temperature $\Delta T$ . Demand Limit: Chiller capacity can be limited through an external 4-20mA signal or via network. Alarm from external device: The unit controller is able to receive an external alarm signal. The user can decide whether this alarm signal will stop the unit or not.

#### Hour run meter (opt. code 68 – provided as standard)

#### General fault contactor (opt. code 69 - provided as standard)

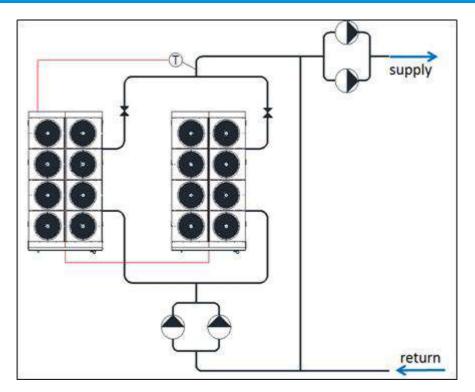
#### Fans circuit breakers (opt. code 96- provided as standard)

Safety devices that, added to the standard protection devices, protect fan motors against overload and overcurrent.

#### Main switch interlock door (opt. code 97 – provided as standard)

#### Master / Slave (opt. code 128 - provided as standard)

The EWAH~TZ B features the DAIKIN Master/ Slave (M/S) control. Once set which unit has the role of master, the other(s) will operate as slave(s) based on the inputs provided by the master. The chillers must be installed in parallel in the hydronic plant.



with Master / Slave control is possible to balance the working hours of the compressors enhancing reliability and extending the life of the system

In order to operate in Master / Slave mode an additional probe (PT1000 or NTC10K) must be installed on the common line of the plant and connected to the master unit. The additional probe is not provided by the factory. Master / Slave can manage units selected with pump on board (fix speed pumps). Note: check valves must be installed at the outlet of each chiller.

Master/Slave can also manage the start and stop of external pumps (not provided by factory). The power supply of external pumps is not provided by the unit.

#### Water filter (opt. code 115- provided as standard for single circuit unit)

to prevent damages to the water heat exchanger due to the presence of particles in the water a filter must be installed.

With option 115 a water filter is shipped loose with the unit. Is customer responsibility to properly install and maintain the water filter.

To be affective the filter must be installed at the entering of the unit;

DO NOT REVERSE the water inlet and outlet of the filter (see Installation notes for more details).

The inside taper filter cartridge is made of stainless steel 304, thickness 1.5 mm, holes diameter 5.5 mm, distance between two holes 6.5mm, are per centum 64,4%.

Filter screen is made of 304, max passage 0.5 mm.

NOTE: the installation of the filter is mandatory either if supplied by DAIKIN or from third part supplier.

The pressure drop across the water filter provided by DAIKIN are given by the following formula:

#### Pressure drop = $a^*$ (water flow in $m^3/h$ )<sup>b</sup>

Connection diameter [mm]	а	b
140	0.00128	2.002
168	0.00065	1.928
219	0.00026	2.011
273	0.00009	1.974

#### Mechanical Options – On request

#### Total Heat Recovery (opt. code 01)

A plate to plate heat exchanger for each refrigerant circuit is installed in series to the air condenser coil. There is no switch nor solenoid valve in the circuit, thus compressor discharged refrigerant is always flowing through the heat recovery exchanger and warm water production is always available while the chiller is providing cooling. During the operation in heat recover the condenser coils provides the sub-cooling ensuring the right amount of liquid at the inlet of the expansion valve. The unit controller manages the condensing temperature set point in order to maximize the cooling effect and amount of energy recovered.

The amount of heat recovered is about the 80/85% (according to the operating conditions) of the total heat rejection of the chiller. The chiller performs the control on the recovery circuit, based on the return water temperature to the unit. Heat recovery capability is subject to cooling load demand (if no cooling demand is present then no heat recovery is available) - Opt. incompatibility 03.

#### Partial Heat Recovery (opt. code 03)

A plate to plate heat exchanger for each refrigerant circuit is installed in series to the air condenser coil.

There is no switch nor solenoid valve in the circuit, thus compressor discharged refrigerant is always flowing through the heat recovery exchanger and warm water production is always available while the chiller is providing cooling. During the operation in partial heat recover the super-heated vapor is cooled in the plate heat exchanger then enters in the coil condenser coils provides the sub-cooling ensuring the right amount of liquid at the inlet of the expansion valve. The unit controller does not manage the partial heat recover operation. The recover must be managed from the plant manager that controls the operation of the pump on the recovery circuit. The amount of heat recovered is about the 15/20% (according to the operating conditions) of the total heat rejection of the chiller. Heat recovery capability is subject to cooling load demand (if no cooling demand is present then no heat recovery is available) - Opt. incompatibility 01.

#### Brine Version (opt. code 08) - Opt. incompatibility 29-142

For operation with temperature at the outlet of the evaporator below +4°C the unit must operate with glycol mixture (with ethylene or propylene glycol) and the Brine Version option must be selected. The Brine version provides different set-up according to the series:

- SILVER & GOLD: dedicated control function; 6 poles AC fans controlled with inverter. In order to operate with low water temperature, the speed of the fans will be increased (from the standard speed of 700 RPM up to 900 RPM) according to the operating conditions; Enhanced insulation.
- PLATINUM: Dedicated control; EC fans; Enhanced insulation.

Note: opt. 08 is not compatible with opt. 142 High Ambient kit

#### Evaporator flange KIT (opt. code 21)

For unit equipped with Shell & Tube exchangers. The flange kit is not available for single circuit units - Opt. incompatibility 20.

#### High pressure side manometers (opt. code 63)

#### Low pressure side manometers (opt. code 64)

#### **Hydronic kits:**

- One centrifugal pump (Low lift) (opt. code 78) Opt. incompatibility All the other centrifugal pumps.
- One centrifugal pump (high lift) (opt. code 79) Opt. incompatibility All the other centrifugal pumps.
- Two centrifugal pump (Low lift) (opt. code 80) Opt. incompatibility All the other centrifugal pumps.
   Two centrifugal pump (high lift) (opt. code 81) Opt. incompatibility All the other centrifugal pumps.

Unit mounted hydronic kits are available with single and dual pumps.

The Low lift kits provides an average available head of 100 kPa at chiller standard conditions. The High lift kits provides an average available head of 200 kPa at chiller standard conditions.

The kit is completed with pressure gauge, safety valve, drain valve. The motor pump is protected by a circuit breaker installed in control panel. The kit is assembled and wired to the control panel. The pipe and pump are protected from freezing with an additional electrical heater.

In case of unit equipped with hydronic kit on board selected to operate with glycol mixture, contact factory.

#### Double pressure relief valve with diverter (opt. code 91)

Evaporator right water connection (opt. code 101) - Available on dual circuits unit only.

#### **OPTIONS**

**Refrigerant leak detection (opt. code 121)** Automated permanent refrigerant leak detection system installed on board. The refrigerant sensors are installed within the compressor acoustic enclosures and are specifically calibrated for R1234ze refrigerant. When leaks above a certain concentration are detected, the sensor sends a signal to the unit controller (a specific alarm is visualized on the unit microprocessor). The automatic shut down and pump down of refrigerant into the condensing section occurs on the detection of refrigerant leakage. Available only for Reduced Sound configuration.

#### E-coating microchannel coils (opt. code 139)

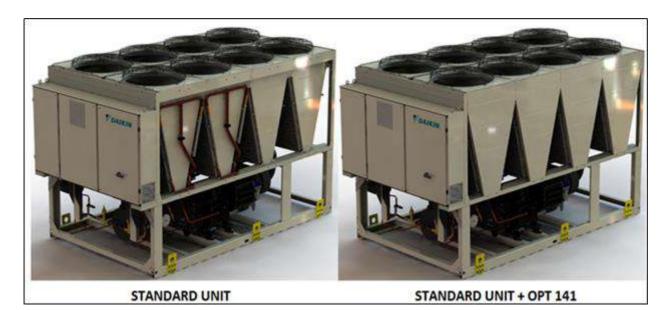
A protection a layer of an epoxy polymer is added on the surface of the exchanger. The process consists in the complete immersion of the exchanger in the epoxy polymer solution. An electric voltage applied to the exchanger causes a difference with the electrical charge of the polymer molecules that, as result, are drawn to the metal. The thickness of the coating is controlled by the applied voltage. The result is a uniform layer of epoxy polymers applied all over the exchanger surface. A final UV top-coat treatment is applied on the coil surface. The treatment is recommended in all application where high risk of corrosion exist (eg: high pollutted urban, costal, industrial environments and their combinations). *Opt. incompatibility 153.* 

#### Unit guards (to cover unit access) (opt. code 140)

Wire mesh that cover the access around the unit

#### Side panels on coil ends (opt. code 141)

Protection carter on both side of each condensing module.



#### Blue coat (opt. code 153)

An epoxy powder is sprayed and electrostatically fixed to the coil. Once the surface is completely covered by the epoxy material, the coil is sent in to a furnace for the drying and curing phase. The result is an uniform and durable coating that enhance the resistance to the corrosion. The treatment is recommended in all application where moderate risk of corrosion exist (eg: urban, costal, industrial environments) - *Opt. incompatibility 139.* 

**Evaporator optimized for high delta T (opt. code 154)** Unit performance may differ from standard. Contact factory for more details - *Opt. incompatibility 164.* 

**CU-NI evaporator tubes (Opt.code 164)** Evaporator tubes made of Cu-Ni 90-10 material and Cu-Ni 90-10 tube sheets cladding. Epoxy ceramic coating of water headers and sacrificial anodes. Cupronickel is highly resistance to corrosion; for this reason it is used in aggressive environment. Unit performances may differ from standard. Contact factory for more details. - *Opt. incompatibility 154.* 

#### **Electrical options – On request**

#### Energy meter (including current limit) (opt. code 16a)

Device installed inside the control box that displays all chiller electrical power parameters at line input such as line voltage and phase current, input active and reactive power, active and reactive energy, including current limit option. An integrated RS485 module allows a Modbus communication to an external BMS.

#### Speedtrol (opt. code 42) - Opt. incompatibility 99a-142.

Continuous fan speed regulation on the first fan (VFD driven) of each circuit. It allows unit operation down to -18°C (available only for SILVER version).

For GOLD and PLATINUM series the operation down to -18°C is allowed without additional options.

#### Evaporator flow switch (opt. code 58)

Supplied separately to be wired and installed on the evaporator water piping (by the customer). The installation of the flow switch in mandatory.

#### Compressors circuit breakers (opt. code 95)

Safety devices that include in a single device all safety functions otherwise provided by standard fuses and optional thermal relays, such as protection against overcurrent, overload, current unbalance - Opt. incompatibility 11.

#### Fans speed regulation (INVERTER) (opt. code 99a – provided as standard on GOLD series)

Available on Silver series as option. Not available on Platinum series that provides the EC fans as standard. Opt. incompatibility 42-142.

#### Ground fault relay (opt. code 102)

To shut down the entire unit if a ground fault condition is detected.

#### Rapid restart (opt. code 110)

Rapid Restart is the ideal solution for those application where we cannot afford the loose of cooling such as data centers, health care facilities, process cooling ... etc. For this kind of applications, in case of a power failure, chiller equipment are required to restore the cooling supply to the system as fast as possible. Standard unit (without the Rapid Restart option) will be starting within 310 seconds after the power is restored and it will be reaching full load cooling capacity within 20 ÷ 25 minutes (obviously depending on the load demand). Rapid Restart option includes an UPS unit for the chiller controller allowing the chiller to start in 10 seconds after power is restored and to reach full load cooling capacity in less than 3 minutes from the unit restart. For more details about this option please refer to the Control Manual.

#### Inverter kit for pumps:

- INVERTER KIT FOR 1 CENTR PUMP LOW LIFT (opt. code 120e) opt. incompatibility 120f–120g-120 h.
- INVERTER KIT FOR 1 CENTR PUMP HIGH LIFT (opt. code 120f) opt. incompatibility 120f–120g-120 h.
- INVERTER KIT FOR 2 CENTR PUMP LOW LIFT (opt. code 120g) opt. incompatibility 120f–120g-120 h.
- INVERTER KIT FOR 2 CENTR PUMP HIGH LIFT (opt. code 120h) opt. incompatibility 120f-120g-120 h.

note: the Inverter kit must be associated with the corresponding hydronic kit (opt.code 78/79/80/81).

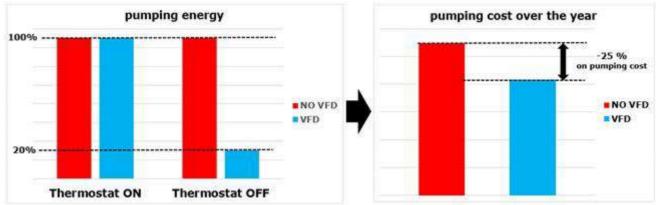
The inverter kit can be used for the following purposes:

#### - Tuning the water flow during unit commissioning.

#### - Control the pump speed via external input from Building Management System (BMS)

For this application a 0-10V signal for the pump speed must be provided from the plant manager according to the specific control strategy of the plant. The water must be within the minimum and maximum value allowed for the unit (refer to the "Operating limit" chapter). The change in water flow rate must not be exceed more than 10% of the design water flow rate per minute.

- Set a "thermostat off" pump speed. Providing the unit with the inverter kit for the on-board pump is possible to manage two different water flow settings. A setting for water flow during the "Thermostat ON" mode (when the chiller is actually providing cooling to the plant), and a set for the "thermostat off" mode (when the plant load is satisfied and the compressors are waiting to start). This feature allows to achieve energy saving on plant operating cost by reducing the speed of the pumps when the chiller has reached the set point.



Thanks to the saving on pumping cost, the payback time for the Inverter Kit is approximately one year.

#### High ambient kit (opt. code 142) - Opt. incompatibility 99a-42-08.

The high ambient kit allows the operation of the unit for ambient temperature above 46°C. The set-up of the units with High ambient kit are the follows:

 $\cdot$  **SILVER** series: includes oversized electrical equipment, enhanced ventilation for the electrical box, sunshield, 6 poles AC fans (fans speed 900 RPM).

Note: the performance will differ from the standard unit. Refer to selection software for performances.

• **GOLD & PLATINUM** series: oversized electrical equipment, enhanced ventilation for the electrical box, sunshield, EC fans (fans speed up to 900 RPM).

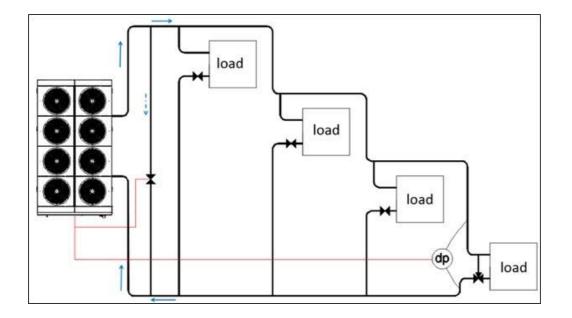
Note: Opt. 142 is not compatible with opt. 08 Brine

#### Variable Primary Flow (opt. code 143)

By selecting opt. 143 the chiller can manage the Variable Primary water flow according to the differential pressure measured in a specific point of the plant, selected by the plant designer. The differential pressure transducer, is available as option from the factory (opt. code 144). Once placed on the plant the differential pressure transducer must be connected to the unit. As alternative the unit controller can receive directly the differential pressure value from an external BMS communicating with the standards communications protocols (eg. MODBUS).

A bypass line (field supply) needs to be installed which guarantees that at all times the minimum water flow of the chiller is supplied (refer to the "Operating limit" chapter for indication on minimum water flow). The bypass valve will be an ON/OFF normally closed valve controlled by the chiller. In case the minimum water flow allowed is not reached, the chiller will open the bypass line restoring the water flow above the minimum value.

In case of multiple units installations in a primary only plant, to control the pump speed ICM is required.



	Fixed speed	Variable speed pump (for "thermostat off" pump speed function or to be controlled with external BMS)	Variable Primary Flow	
ONE CENTRIFUGAL PUMP (LOW LIFT)	Opt 78	Opt 78 + Opt 120e	Opt 78 + Opt 120e + Opt 143	
ONE CENTRIFUGAL PUMP (HIGH LIFT)	Opt 79	Opt 79 + Opt 120f	Opt 79 + Opt 120f + Opt 143	
TWO CENTRIFUGAL PUMP (LOW LIFT)	Opt 80	Opt 80 + Opt 120g	Opt 80 + Opt 120g + Opt 143	
TWO CENTRIFUGAL PUMP (HIGH LIFT)	Opt 81	Opt 81 + Opt 120h	Opt. 81 + Opt 120h + Opt 143	

Note: opt.143 can be used only for units installed in a primary only plant to be controlled according to VPF strategy.

#### Differential Pressure Transducers - shipped loose - (opt. code 144).

**Daikin on site modem with antenna (opt. code 155)** - Whenever LAN connection to the unit will not be available, connecting the unit to Daikin on Site will be possible through a dedicated 3G M2M modem that can be ordered from Factory. When ordered, the modem will be installed on the unit before leaving the Factory.

**Brushless fans up to 700 RPM fans (opt. code 159) -** *option incompatibility 157-160-161-42-99a.* Refers to the table below in order to match the availability of the option.

**100 PA ESP fans (opt. code 160)** – *option incompatibility 157-159-161.* Refers to the table below in order to match the availability of the option.

**200 PA ESP fans (opt. code 161)** – *option incompatibility 157-159-160-42-99a.* Refers to the table below in order to match the availability of the option.

#### Fans options summarizing table

Model	SS/SL/SR	XS/XL/XR	PS/PL/PR
AC 700 RPM FANS (opt.157)	STD	STD	NA
EC FANS UP TO 700 RPM (opt.159)	on request	on request	STD
100 PA ESP FANS (opt.160)	on request	on request	NA
200 PA ESP FANS (opt.161)	on request	CF	CF
SPEEDTROL (opt.42)	on request	NA	NA
FANS SPEED REGULATION - INVERTER (opt.99a)	on request	STD	NA

#### Installation options – On request

#### Rubber anti vibration mounts (opt. code 75) - option incompatibility 77.

Supplied separately, these are positioned under the base of the unit during installation. Ideal to reduce the vibrations when the unit is floor mounted.

#### Spring anti vibration mounts (opt. code 77) - option incompatibility 75.

Supplied separately, these are positioned under the base of the unit during installation. Ideal for dampening vibrations for installation on roofs and metallic structures.

#### External tank without cabinet - 500 L (opt. code 83)

Inertial tank for chilled water storage - option incompatibility 84-87-88.

#### External tank without cabinet - 1000 L (opt. code 84)

Inertial tank for chilled water storage - option incompatibility 83-87-88.

#### External tank with cabinet - 500 L (opt. code 87)

Inertial tank for chilled water storage with cabinet - option incompatibility 83-84-88.

#### External tank with cabinet - 1000 L (opt. code 88)

Inertial tank for chilled water storage with cabinet - option incompatibility 83-84-87.

#### **Other options – On request**

#### Container kit (opt. code 71)

Several component (spacer, caps and slipping tapes) designed to ease loading/unloading of the unit into the container and to reduce risk of damage. - option incompatibility 112.

#### Transport kit (opt. code 112)

A polyethylene foam (that is located below the units), that offers additional shock absorption during unit transportation.- option incompatibility 71.

#### EWAH~TZ-SSB

MODEL		EWAH200TZ				
	SSB1	SSB1	SSB1	SSB1	SSB1	SSB2
COOLING PERFORMANCE						
Capacity - Cooling kV		200	240	294	326	394
Capacity control - Type	Stepless	Stepless	Stepless	Stepless	Stepless	Stepless
Capacity control - Minimum capacity %		28.6	23.6	18.7	18.7	14.3
Unit power input - Cooling kV		69.4	83.3	97.5	115	131
EER	3.08	2.88	2.89	3.02	2.82	2.99
IPLV	5.19	5.22	5.50	5.73	5.52	5.18
SEASONAL ENERGY EFFICIENCY ****						
SEER (12/7°C)	4.245	4.311	4.567	4.742	4.589	4.602
η <sub>s cool</sub> (12/7°C) %	166.8	169.44	179.68	186.68	180.56	181
DIMENSIONS						
Height mi	n 2540	2540	2540	2540	2540	2540
Width mi	n 2282	2282	2282	2282	2282	2282
Length mi	n 2330	2330	3230	3230	3230	5030
WEIGHT						
Unit Weight ke	2160.6	2170.6	2449.4	2559.4	2559.4	4170.2
Operating Weight keep	2186.7	2207.95	2486.75	2608.9	2608.9	4329.2
WATER HEAT EXCHANGER						
Type *	PHE	PHE	PHE	PHE	PHE	S&T
Water Volume I	26	37	37	50	50	159
Water flow rate	8.2	9.5	11.5	14.0	15.6	18.8
Water pressure drop*** kP	a 15.1	12.3	17.1	18.2	22.0	24.4
AIR HEAT EXCHANGER						
Type *	MCH	MCH	MCH	MCH	MCH	MCH
FAN						
Type *	DPT	DPT	DPT	DPT	DPT	DPT
Drive *	On/Off	On/Off	On/Off	On/Off	On/Off	On/Off
Diameter mi	n 800	800	800	800	800	800
Nominal air flow I/	5 17448	17448	26172	26172	26172	43620
Quantity No	. 4	4	6	6	6	10
Speed rp	n 700	700	700	700	700	700
Motor input kV	/ 3.5	3.5	5.2	5.2	5.2	8.7
COMPRESSOR						
Oil charge I	10.0	10.0	10.0	14.0	14.0	20.0
Quantity No	. 1	1	1	1	1	2
SOUND LEVEL**						
Sound Power - Cooling dB(	A) 97	98	100	101	101	101
Sound Pressure level@1m distance - dB(A) Cooling	78	79	81	82	82	80
REFRIGERANT CIRCUIT	1					
Refrigerant type	R1234ze	R1234ze	R1234ze	R1234ze	R1234ze	R1234ze
Refrigerant charge kg		27.6	41.4	41.4	41.4	64.2
N. of circuits	, ,	1	1	1	1	2
PIPING CONNECTIONS		1				
Evaporator water inlet/outlet mi	n 88.9	88.9	114.3	114.3	114.3	139.7

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12.0/7.0°C; ambient 35.0°C, unit at full load operation; operating fluid: Water; fouling factor = 0.

(\*)PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line - VFD: Inverter - BRS: Brushless

(\*\*) Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice.

(\*\*\*) The value refers to the pressure drops in the evaporator only.

(\*\*\*\*) In accordance with standard EN14825:2013, comfort low temperature, average climate. SEER and ns values applicable Ecodesign regulation: (EU) No 2016/2281.

#### EWAH~TZ-SSB

MODEL			EWAH490TZ		
COOLING PERFORMANCE		SSB2	SSB2	SSB2	SSB2
	kW	421	491	528	599
Capacity - Cooling Capacity control - Type	KVV	Stepless	Stepless	Stepless	Stepless
Capacity control - Minimum capacity	%	13.4	11.8	11.2	10
Unit power input - Cooling	kW	146	170	188	212
EER	KVV	2.88	2.88	2.80	2.82
IPLV		5.16	5.40	5.31	5.41
SEASONAL ENERGY EFFICIENCY *	***				-
SEER (12/7°C)		4,589	4.751	4,743	4.842
$\eta_{s \text{ cool}}(12/7^{\circ}\text{C})$	%	180.56	187.04	186.72	190.68
DIMENSIONS		100.50	107.01	100.72	190.00
Height	mm	2540	2540	2540	2540
Width	mm	2282	2282	2282	2340
Length	mm	5030	5887	5887	6009
WEIGHT	11111	5050	5007	5007	0009
Unit Weight	kg	4170.2	4634	4634	5619
Operating Weight	kg	4323.2	4890	4034	5867
WATER HEAT EXCHANGER	ĸġ	4525.2	4090	4007	5007
Type *		S&T	S&T	S&T	S&T
Water Volume	1	153	256	233	248
Water flow rate	l/s	20.1	23.4	25.2	240
Water pressure drop***	kPa	31.6	33.8	31.1	27.8
AIR HEAT EXCHANGER	iti u	5110	3310	5111	2710
Type *		MCH	МСН	МСН	МСН
FAN		Hell	The first	The first	
Type *		DPT	DPT	DPT	DPT
Drive *		On/Off	On/Off	On/Off	On/Off
Diameter	mm	800	800	800	800
Nominal air flow	l/s	43620	52344	52344	52344
Quantity	No.	10	12	12	12
Speed	rpm	700	700	700	700
Motor input	kW	8.7	10.4	10.4	10.4
COMPRESSOR		-	-	-	-
Oil charge	I	20.0	20.0	20.0	28.0
Quantity	No.	2	2	2	2
SOUND LEVEL**					
Sound Power - Cooling	dB(A)	101	103	106	104
Sound Pressure level@1m distance - o Cooling		81	82	85	83
REFRIGERANT CIRCUIT					
Refrigerant type		R1234ze	R1234ze	R1234ze	R1234ze
Refrigerant charge	kg	64.2	78	78	102
N. of circuits	No.	2	2	2	2
PIPING CONNECTIONS					
Evaporator water inlet/outlet	mm	139.7	168.3	168.3	168.3

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12.0/7.0°C; ambient 35.0°C, unit at full load operation; operating fluid: Water; fouling factor = 0.

(\*)PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line - VFD: Inverter - BRS: Brushless

(\*\*) Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice.

(\*\*\*) The value refers to the pressure drops in the evaporator only.

(\*\*\*\*) In accordance with standard EN14825:2013, comfort low temperature, average climate. SEER and  $\eta$ s values applicable Ecodesign regulation: (EU) No 2016/2281.

#### EWAH~TZ-SLB

MODEL		Z EWAH200TZ				EWAH390TZ
	SLB1	SLB1	SLB1	SLB1	SLB1	SLB2
COOLING PERFORMANCE						
Capacity - Cooling k		200	240	294	326	394
Capacity control - Type	Stepless	Stepless	Stepless	Stepless	Stepless	Stepless
Capacity control - Minimum capacity 9		28.6	23.6	18.7	18.7	14.3
Unit power input - Cooling k		69.4	83.3	97.5	115	131
EER	3.08	2.88	2.89	3.02	2.82	2.99
IPLV	5.19	5.22	5.50	5.73	5.52	5.18
SEASONAL ENERGY EFFICIENCY ****						
SEER (12/7°C)	4.245	4.311	4.567	4.742	4.589	4.602
η <sub>s cool</sub> (12/7°C) %	9 166.8	169.44	179.68	186.68	180.56	181
DIMENSIONS						
Height m		2540	2540	2540	2540	2540
Width m	m 2282	2282	2282	2282	2282	2282
Length m	m 2330	2330	3230	3230	3230	5030
WEIGHT						
Unit Weight k	-	2170.6	2449.4	2559.4	2559.4	4170.2
Operating Weight k	g 2186.7	2207.95	2486.75	2608.9	2608.9	4329.2
WATER HEAT EXCHANGER						
Type *	PHE	PHE	PHE	PHE	PHE	S&T
Water Volume	26	37	37	50	50	159
Water flow rate		9.5	11.5	14.0	15.6	18.8
Water pressure drop*** kl	a 15.1	12.3	17.1	18.2	22.0	24.4
AIR HEAT EXCHANGER						
Type *	MCH	MCH	MCH	MCH	MCH	MCH
FAN						
Type *	DPT	DPT	DPT	DPT	DPT	DPT
Drive *	On/Off	On/Off	On/Off	On/Off	On/Off	On/Off
Diameter m	m 800	800	800	800	800	800
Nominal air flow I/		17448	26172	26172	26172	43620
Quantity N		4	6	6	6	10
Speed rp		700	700	700	700	700
Motor input k	V 3.5	3.5	5.2	5.2	5.2	8.7
COMPRESSOR						
Oil charge	10.0	10.0	10.0	14.0	14.0	20.0
Quantity N	p. 1	1	1	1	1	2
SOUND LEVEL**			0.5		0.6	67
Sound Power - Cooling dB		92	95	96	96	95
Sound Pressure level@1m distance - dB(A) Cooling	73	73	75	77	77	75
REFRIGERANT CIRCUIT						
Refrigerant type	R1234ze	R1234ze	R1234ze	R1234ze	R1234ze	R1234ze
Refrigerant charge k	g 27.6	27.6	41.4	41.4	41.4	64.2
N. of circuits N	D. 1	1	1	1	1	2
PIPING CONNECTIONS						
Evaporator water inlet/outlet m	m 88.9	88.9	114.3	114.3	114.3	139.7

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12.0/7.0°C; ambient 35.0°C, unit at full load operation; operating fluid: Water; fouling factor = 0.

(\*)PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line - VFD: Inverter - BRS: Brushless

(\*\*) Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice.

(\*\*\*) The value refers to the pressure drops in the evaporator only.

(\*\*\*\*) In accordance with standard EN14825:2013, comfort low temperature, average climate. SEER and ns values applicable Ecodesign regulation: (EU) No 2016/2281.

#### EWAH~TZ-SLB

MODEL		EWAH420TZ	EWAH490TZ	EWAH530TZ	EWAH600TZ
		SLB2	SLB2	SLB2	SLB2
COOLING PERFORMANCE					
Capacity - Cooling	kW	421	491	528	599
Capacity control - Type		Stepless	Stepless	Stepless	Stepless
Capacity control - Minimum capacity	%	13.4	11.8	11.2	10
Unit power input - Cooling	kW	146	170	188	212
EER		2.88	2.88	2.80	2.82
IPLV		5.16	5.40	5.31	5.41
SEASONAL ENERGY EFFICIENCY *	***				
SEER (12/7°C)		4.589	4.751	4.743	4.842
η <sub>s cool</sub> (12/7°C)	%	180.56	187.04	186.72	190.68
DIMENSIONS					
Height	mm	2540	2540	2540	2540
Width	mm	2282	2282	2282	2282
Length	mm	5030	5887	5887	6009
WEIGHT					
Unit Weight	kg	4170.2	4634	4634	5619
Operating Weight	kg	4323.2	4890	4867	5867
WATER HEAT EXCHANGER					
Type *		S&T	S&T	S&T	S&T
Water Volume	I	153	256	233	248
Water flow rate	l/s	20.1	23.4	25.2	28.6
Water pressure drop***	kPa	31.6	33.8	31.1	27.8
AIR HEAT EXCHANGER					
Type *		MCH	MCH	MCH	MCH
FAN					
Type *		DPT	DPT	DPT	DPT
Drive *		On/Off	On/Off	On/Off	On/Off
Diameter	mm	800	800	800	800
Nominal air flow	l/s	43620	52344	52344	52344
Quantity	No.	10	12	12	12
Speed	rpm	700	700	700	700
Motor input	kW	8.7	10.4	10.4	10.4
COMPRESSOR					
Oil charge	I	20.0	20.0	20.0	28.0
Quantity	No.	2	2	2	2
SOUND LEVEL**					
Sound Power - Cooling	dB(A)	96	98	100	99
Sound Pressure level@1m distance - o Cooling	dB(A)	75	77	79	79
REFRIGERANT CIRCUIT					
Refrigerant type		R1234ze	R1234ze	R1234ze	R1234ze
Refrigerant charge	kg	64.2	78	78	102
N. of circuits	No.	2	2	2	2
PIPING CONNECTIONS					
Evaporator water inlet/outlet	mm	139.7	168.3	168.3	168.3

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12.0/7.0°C; ambient 35.0°C, unit at full load operation; operating fluid: Water; fouling factor = 0.

(\*)PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line - VFD: Inverter - BRS: Brushless

(\*\*) Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice.

(\*\*\*) The value refers to the pressure drops in the evaporator only.

(\*\*\*\*) In accordance with standard EN14825:2013, comfort low temperature, average climate. SEER and ns values applicable Ecodesign regulation: (EU) No 2016/2281.

#### EWAH~TZ-SRB

MODEL	EWAH170TZ SRB1	EWAH200TZ SRB1	EWAH240TZ SRB1	EWAH290TZ SRB1	EWAH330TZ SRB1	EWAH390TZ SRB2
COOLING PERFORMANCE	SKDI	SKDI	SKBI	SKBI	SKBI	SKB2
Capacity - Cooling kW	171	200	240	294	326	393
Capacity control - Type	Stepless	Stepless	Stepless	Stepless	Stepless	Stepless
Capacity control - Minimum capacity %	33.4	28.6	23.6	18.7	18.7	14.3
Unit power input - Cooling kW	55.4	69.4	83.3	97.5	115	132
EER	3.08	2.88	2.89	3.02	2.82	2.98
IPLV	5.19	5.22	5.50	5.73	5.52	5.13
SEASONAL ENERGY EFFICIENCY ****						
SEER (12/7°C)	4.245	4.567	4.567	4.742	4.589	4.576
$\eta_{s \ cool}(12/7^{\circ}C) \qquad \qquad \%$	166.8	179.7	179.7	186.7	180.6	180
DIMENSIONS						
Height mm	2540	2540	2540	2540	2540	2540
Width mm	2282	2282	2282	2282	2282	2282
Length mm	2330	2330	3230	3230	3230	5030
WEIGHT						
Unit Weight kg	2260.6	2270.6	2549.4	2719.4	2719.4	4370.2
Operating Weight kg	2286.7	2307.95	2586.75	2768.9	2768.9	4529.2
WATER HEAT EXCHANGER						
Type *	PHE	PHE	PHE	PHE	PHE	S&T
Water Volume I	26	37	37	50	50	159
Water flow rate I/s	8.2	9.5	11.5	14.0	15.6	18.8
Water pressure drop*** kPa	15.1	12.3	17.1	18.2	22.0	24.4
AIR HEAT EXCHANGER						
Type *	MCH	MCH	MCH	MCH	MCH	MCH
FAN						
Type *	DPT	DPT	DPT	DPT	DPT	DPT
Drive *	On/Off	On/Off	On/Off	On/Off	On/Off	On/Off
Diameter mm		800	800	800	800	800
Nominal air flow I/s		17448	26172	26172	26172	42600
Quantity No.		4	6	6	6	10
Speed rpn		700	700	700	700	700
Motor input kW	3.5	3.5	5.2	5.2	5.2	8.7
COMPRESSOR	10.0	10.0	10.0	14.0	14.0	20.0
Oil charge I	10.0	10.0	10.0	14.0	14.0 1	20.0 2
Quantity No. SOUND LEVEL**	1	1	1	1	1	۷
Sound Power - Cooling dB(A	A) 88	88	90	92	92	91
Sound Pressure level@1m distance - dB(A)						
Cooling	69	69	71	73	73	71
REFRIGERANT CIRCUIT						
Refrigerant type	R1234ze	R1234ze	R1234ze	R1234ze	R1234ze	R1234ze
Refrigerant charge kg	27.6	27.6	41.4	41.4	41.4	64.2
N. of circuits No.	1	1	1	1	1	2
PIPING CONNECTIONS						
Evaporator water inlet/outlet mm	88.9	88.9	114.3	114.3	114.3	139.7

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12.0/7.0°C; ambient 35.0°C, unit at full load operation; operating fluid: Water; fouling factor = 0.

(\*)PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line - VFD: Inverter - BRS: Brushless

(\*\*) Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice.

(\*\*\*) The value refers to the pressure drops in the evaporator only.

(\*\*\*\*) In accordance with standard EN14825:2013, comfort low temperature, average climate. SEER and  $\eta$ s values applicable Ecodesign regulation: (EU) No 2016/2281.

#### EWAH~TZ-SRB

MODEL		EWAH420TZ SRB2	EWAH490TZ SRB2	EWAH530TZ SRB2	EWAH600TZ SRB2
COOLING PERFORMANCE					
Capacity - Cooling	kW	421	490	528	598
Capacity control - Type		Stepless	Stepless	Stepless	Stepless
Capacity control - Minimum capacity	%	13.4	11.8	11.2	10
Unit power input - Cooling	kW	146	171	189	214
EER		2.87	2.86	2.78	2.79
IPLV		5.22	5.38	5.29	5.38
SEASONAL ENERGY EFFICIENCY *	***				
SEER (12/7°C)		4.609	4.76	4.714	4.815
$\eta_{s \text{ cool}}(12/7^{\circ}\text{C})$	%	181.4	187.4	185.6	189.6
DIMENSIONS					
Height	mm	2540	2540	2540	2540
Width	mm	2282	2282	2282	2282
Length	mm	5030	5887	5887	6009
WEIGHT					
Unit Weight	kg	4370.2	4834	4834	5939
Operating Weight	kg	4523.2	5090	5067	6187
WATER HEAT EXCHANGER					
Type *		S&T	S&T	S&T	S&T
Water Volume	1	153	256	233	248
Water flow rate	l/s	20.1	23.4	25.2	28.6
Water pressure drop***	kPa	31.6	33.7	31.0	27.7
AIR HEAT EXCHANGER					
Type *		MCH	MCH	MCH	MCH
FAN					
Type *		DPT	DPT	DPT	DPT
Drive *		On/Off	On/Off	On/Off	On/Off
Diameter	mm	800	800	800	800
Nominal air flow	l/s	42600	51324	51324	51324
Quantity	No.	10	12	12	12
Speed	rpm	700	700	700	700
Motor input	kW	8.7	10.4	10.4	10.4
COMPRESSOR		20.0	20.0	20.0	22.0
Oil charge		20.0	20.0	20.0	28.0
Quantity SOUND LEVEL**	No.	2	2	2	2
		01	02	05	OF
Sound Power - Cooling	dB(A)	91	93	95	95
Sound Pressure level@1m distance - o Cooling	зв(A)	71	72	74	74
REFRIGERANT CIRCUIT					
Refrigerant type		R1234ze	R1234ze	R1234ze	R1234ze
Refrigerant charge	kg	64.2	78	78	102
N. of circuits	No.	2	2	2	2
PIPING CONNECTIONS					
Evaporator water inlet/outlet	mm	139.7	168.3	168.3	168.3

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12.0/7.0°C; ambient 35.0°C, unit at full load operation; operating fluid: Water; fouling factor = 0.

(\*)PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line - VFD: Inverter - BRS: Brushless

(\*\*) Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice.

(\*\*\*) The value refers to the pressure drops in the evaporator only.

(\*\*\*\*) In accordance with standard EN14825:2013, comfort low temperature, average climate. SEER and ns values applicable Ecodesign regulation: (EU) No 2016/2281.

#### EWAH~TZ-XSB

MODEL		EWAH180TZ XSB1	EWAH220TZ XSB1	EWAH270TZ XSB1	EWAH300TZ XSB1	EWAH350TZ XSB2	EWAH390TZ XSB2
COOLING PERFORMANCE		ASBI	ASDI	ASBI	ASBI	ASDZ	ASDZ
Capacity - Cooling	kW	180	225	271	300	355	392
Capacity control - Type		Stepless	Stepless	Stepless	Stepless	Stepless	Stepless
Capacity control - Minimum capacity	%	33.4	26.7	21.6	18.7	16.7	15.4
Unit power input - Cooling	kW	51.8	66.3	79.0	89.6	103	114
EER		3.49	3.39	3.43	3.35	3.44	3.42
IPLV		6.05	6.09	5.92	6.20	5.80	5.81
SEASONAL ENERGY EFFICIENCY **	**						
SEER (12/7°C)		4.792	4.971	4.926	5.152	4.979	4.985
η <sub>s cool</sub> (12/7°C)	%	188.68	195.84	194.04	203.08	196.16	196.4
DIMENSIONS							
Height	mm	2540	2540	2540	2540	2540	2540
Width	mm	2282	2282	2282	2282	2282	2282
Length	mm	3230	4130	3230	4130	5887	5887
WEIGHT							
Unit Weight	kg	2447	2813	2557	2923	4445.2	4629.2
Operating Weight	kg	2484.35	2862.5	2606.5	2972.5	4598.2	4870.2
WATER HEAT EXCHANGER							
Type *		PHE	PHE	PHE	PHE	S&T	S&T
Water Volume	I.	37	50	50	50	153	241
Water flow rate	l/s	8.6	10.7	12.9	14.3	17.0	18.7
Water pressure drop***	kPa	10.2	11.2	15.7	18.9	23.2	16.7
AIR HEAT EXCHANGER							
Type *		MCH	MCH	MCH	MCH	MCH	MCH
FAN							
Type *		DPT	DPT	DPT	DPT	DPT	DPT
Drive *		VFD	VFD	VFD	VFD	VFD	VFD
Diameter	mm	800	800	800	800	800	800
Nominal air flow	l/s	26172	34896	26172	34896	52344	52344
Quantity	No.	6	8	6	8	12	12
Speed	rpm	700	700	700	700	700	700
Motor input	kW	5.2	6.9	5.2	6.9	10.4	10.4
COMPRESSOR							
Oil charge	Ι	10.0	10.0	14.0	14.0	20.0	20.0
Quantity	No.	1	1	1	1	2	2
SOUND LEVEL**							
Sound Power - Cooling	dB(A)	97	98	101	101	100	100
Sound Pressure level@1m distance - dE Cooling	8(A)	78	78	82	81	79	80
REFRIGERANT CIRCUIT							
Refrigerant type		R1234ze	R1234ze	R1234ze	R1234ze	R1234ze	R1234ze
Refrigerant charge	kg	39	52	39	52	73.2	73.2
N. of circuits	No.	1	1	1	1	2	2
PIPING CONNECTIONS							
Evaporator water inlet/outlet	mm	88.9	114.3	114.3	114.3	139.7	168.3

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12.0/7.0°C; ambient 35.0°C, unit at full load operation; operating fluid: Water; fouling factor = 0.

(\*)PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line - VFD: Inverter - BRS: Brushless

(\*\*) Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice.

(\*\*\*) The value refers to the pressure drops in the evaporator only.

(\*\*\*\*) In accordance with standard EN14825:2013, comfort low temperature, average climate. SEER and ns values applicable Ecodesign regulation: (EU) No 2016/2281.

#### EWAH~TZ-XSB

MODEL		EWAH430T7	EWAH480T7	EWAH580T7	EWAH620TZ
		XSB2	XSB2	XSB2	XSB2
COOLING PERFORMANCE					
Capacity - Cooling	kW	428	482	574	620
Capacity control - Type		Stepless	Stepless	Stepless	Stepless
Capacity control - Minimum capacity	%	14.3	12.5	10.8	10
Unit power input - Cooling	kW	125	144	164	181
EER		3.42	3.33	3.50	3.41
IPLV		5.90	6.00	6.01	6.20
SEASONAL ENERGY EFFICIENCY **	***				
SEER (12/7°C)		5.157	5.23	5.449	5.522
η <sub>s cool</sub> (12/7°C)	%	203.28	206.2	214.96	217.88
DIMENSIONS					
Height	mm	2540	2540	2540	2540
Width	mm	2282	2282	2282	2282
Length	mm	6786	7684	6877	7778
WEIGHT					-
Unit Weight	kg	5004.6	5748.6	5720	6364.8
Operating Weight	kg	5237.6	5981.6	6021	6656.8
WATER HEAT EXCHANGER		010710	000110	0011	
Type *		S&T	S&T	S&T	S&T
Water Volume	1	233	233	301	292
Water flow rate	l/s	20.4	23.0	27.4	29.6
Water pressure drop***	kPa	34.2	26.3	24.7	31.1
AIR HEAT EXCHANGER	-	-			-
Type *		МСН	МСН	МСН	МСН
FAN		_	-		
Type *		DPT	DPT	DPT	DPT
Drive *		VFD	VFD	VFD	VFD
Diameter	mm	800	800	800	800
Nominal air flow	l/s	61068	69792	61068	69792
Quantity	No.	14	16	14	16
Speed	rpm	700	700	700	700
Motor input	kW	12.1	13.8	12.1	13.8
COMPRESSOR					
Oil charge	I	20.0	20.0	28.0	28.0
Quantity	No.	2	2	2	2
SOUND LEVEL**					
Sound Power - Cooling	dB(A)	100	102	104	104
Sound Pressure level@1m distance - d		80.0	80.0	83	83
Cooling		00.0	00.0	05	05
REFRIGERANT CIRCUIT					
Refrigerant type		R1234ze	R1234ze	R1234ze	R1234ze
Refrigerant charge	kg	84.6	97.6	102	116.8
N. of circuits	No.	2	2	2	2
PIPING CONNECTIONS					
Evaporator water inlet/outlet	mm	168.3	168.3	168.3	168.3

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12.0/7.0°C; ambient 35.0°C, unit at full load operation; operating fluid: Water; fouling factor = 0.

(\*)PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line - VFD: Inverter - BRS: Brushless

(\*\*) Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice.

(\*\*\*) The value refers to the pressure drops in the evaporator only.

(\*\*\*\*) In accordance with standard EN14825:2013, comfort low temperature, average climate. SEER and  $\eta$ s values applicable Ecodesign regulation: (EU) No 2016/2281.

#### EWAH~TZ-XLB

MODEL		EWAH180TZ XLB1	EWAH220TZ XLB1	EWAH270TZ XLB1	EWAH300TZ XLB1	EWAH350TZ XLB2	EWAH390TZ XLB2
COOLING PERFORMANCE							
Capacity - Cooling	kW	180	225	271	300	355	392
Capacity control - Type		Stepless	Stepless	Stepless	Stepless	Stepless	Stepless
Capacity control - Minimum capacity	%	33.4	26.7	21.6	18.7	16.7	15.4
Unit power input - Cooling	kW	51.8	66.3	79.0	89.6	103	114
EER		3.49	3.39	3.43	3.35	3.44	3.42
IPLV		6.05	6.09	5.92	6.20	5.80	5.81
SEASONAL ENERGY EFFICIENCY ***	**						
SEER (12/7°C)		4.792	4.971	4.926	5.152	4.979	4.985
η <sub>s cool</sub> (12/7°C)	%	188.68	195.84	194.04	203.08	196.16	196.4
DIMENSIONS							
Height	mm	2540	2540	2540	2540	2540	2540
Width	mm	2282	2282	2282	2282	2282	2282
Length	mm	3230	4130	3230	4130	5887	5887
WEIGHT							
Unit Weight	kg	2447	2813	2557	2923	4445.2	4629.2
Operating Weight	kg	2484.35	2862.5	2606.5	2972.5	4598.2	4870.2
WATER HEAT EXCHANGER							
Type *		PHE	PHE	PHE	PHE	S&T	S&T
Water Volume	I	37	50	50	50	153	241
Water flow rate	l/s	8.6	10.7	12.9	14.3	17.0	18.7
Water pressure drop***	kPa	10.2	11.2	15.7	18.9	23.2	16.7
AIR HEAT EXCHANGER							
Type *		MCH	MCH	MCH	MCH	MCH	MCH
FAN							
Type *		DPT	DPT	DPT	DPT	DPT	DPT
Drive *		VFD	VFD	VFD	VFD	VFD	VFD
Diameter	mm	800	800	800	800	800	800
Nominal air flow	l/s	26172	34896	26172	34896	52344	52344
Quantity	No.	6	8	6	8	12	12
Speed	rpm	700	700	700	700	700	700
Motor input	kW	5.2	6.9	5.2	6.9	10.4	10.4
COMPRESSOR		10.0	10.0	14.0	14.0	20.0	20.0
Oil charge	l Na	10.0	10.0	14.0	14.0	20.0	20.0
Quantity SOUND LEVEL **	No.	1	1	1	1	2	2
		63	63	06	07	05	05
	dB(A)	92	93	96	97	95	95
Sound Pressure level@1m distance - dB Cooling	6(A)	73	73	77	77	74	75
REFRIGERANT CIRCUIT							
Refrigerant type		R1234ze	R1234ze	R1234ze	R1234ze	R1234ze	R1234ze
Refrigerant charge	kg	39	52	39	52	73.2	73.2
N. of circuits	No.	1	1	1	1	2	2
PIPING CONNECTIONS							
Evaporator water inlet/outlet	mm	88.9	114.3	114.3	114.3	139.7	168.3

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12.0/7.0°C; ambient 35.0°C, unit at full load operation; operating fluid: Water; fouling factor = 0.

(\*)PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line - VFD: Inverter - BRS: Brushless

(\*\*) Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice.

(\*\*\*) The value refers to the pressure drops in the evaporator only.

(\*\*\*\*) In accordance with standard EN14825:2013, comfort low temperature, average climate. SEER and ns values applicable Ecodesign regulation: (EU) No 2016/2281.

#### EWAH~TZ-XLB

MODEL			EWAH480TZ		
COOLING PERFORMANCE		XLB2	XLB2	XLB2	XLB2
Capacity - Cooling	kW	428	482	574	620
Capacity - Cooling Capacity control - Type	KVV	Stepless	Stepless	Stepless	Stepless
Capacity control - Minimum capacity	%	143	12.5	10.8	10
Unit power input - Cooling	kW	125	144	164	181
EER		3.42	3.33	3.50	3.41
IPLV		5.90	6.00	6.01	6.20
SEASONAL ENERGY EFFICIENCY *	***	0.00	0.00	0.01	0120
SEER (12/7°C)		5.157	5.23	5.449	5.522
$\eta_{s \text{ cool}}(12/7^{\circ}\text{C})$	%	203.28	206.2	214.96	217.88
DIMENSIONS					
Height	mm	2540	2540	2540	2540
Width	mm	2282	2282	2282	2282
Length	mm	6786	7684	6877	7778
WEIGHT					
Unit Weight	kg	5004.6	5748.6	5720	6364.8
Operating Weight	kg	5237.6	5981.6	6021	6656.8
WATER HEAT EXCHANGER					
Type *		S&T	S&T	S&T	S&T
Water Volume	I	233	233	301	292
Water flow rate	l/s	20.4	23.0	27.4	29.6
Water pressure drop***	kPa	34.2	26.3	24.7	31.1
AIR HEAT EXCHANGER					
Type *		MCH	MCH	MCH	MCH
FAN					
Type *		DPT	DPT	DPT	DPT
Drive *		VFD	VFD	VFD	VFD
Diameter	mm	800	800	800	800
Nominal air flow	l/s	61068	69792	61068	69792
Quantity	No.	14	16	14	16
Speed	rpm	700	700	700	700
Motor input	kW	12.1	13.8	12.1	13.8
COMPRESSOR Oil charge	1	20.0	20.0	28.0	28.0
Quantity	No.	20.0	20.0	28.0	28.0
SOUND LEVEL**	NU.	۷	۷	۷	۷.
Sound Power - Cooling	dB(A)	95	97	99	100
Sound Power - Cooling Sound Pressure level@1m distance - c					
Cooling	D(A)	75	75	79	78
REFRIGERANT CIRCUIT					
Refrigerant type		R1234ze	R1234ze	R1234ze	R1234ze
Refrigerant charge	kg	84.6	97.6	102	116.8
N. of circuits	No.	2	2	2	2
PIPING CONNECTIONS					
Evaporator water inlet/outlet	mm	168.3	168.3	168.3	168.3

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12.0/7.0°C; ambient 35.0°C, unit at full load operation; operating fluid: Water; fouling factor = 0.

(\*)PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line - VFD: Inverter - BRS: Brushless

(\*\*) Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice.

(\*\*\*) The value refers to the pressure drops in the evaporator only.

(\*\*\*\*) In accordance with standard EN14825:2013, comfort low temperature, average climate. SEER and  $\eta$ s values applicable Ecodesign regulation: (EU) No 2016/2281.

#### EWAH~TZ-XRB

MODEL	EWAH180TZ XRB1	EWAH220TZ XRB1	EWAH270TZ XRB1	EWAH300TZ XRB1	EWAH350TZ XRB2	EWAH390TZ XRB2
COOLING PERFORMANCE		ANDI				ANDZ
Capacity - Cooling kW	180	225	271	300	355	392
Capacity control - Type	Stepless	Stepless	Stepless	Stepless	Stepless	Stepless
Capacity control - Minimum capacity %	33.4	26.7	21.6	18.7	16.7	15.4
Unit power input - Cooling kW	51.8	66.3	79.0	89.6	103	115
EER	3.49	3.39	3.43	3.35	3.42	3.41
IPLV	6.05	6.09	5.92	6.20	5.78	5.77
SEASONAL ENERGY EFFICIENCY ****						
SEER (12/7°C)	4.792	4.971	4.926	5.152	4.961	4.969
η <sub>s cool</sub> (12/7°C) %	188.68	195.84	194.04	203.08	195.44	195.76
DIMENSIONS						
Height mn	2540	2540	2540	2540	2540	2540
Width mn	n 2282	2282	2282	2282	2282	2282
Length mn	3230	4130	3230	4130	5887	5887
WEIGHT						
Unit Weight kg	2547	2913	2717	3083	4645.2	4829.2
Operating Weight kg	2584.35	2962.5	2766.5	3132.5	4798.2	5070.2
WATER HEAT EXCHANGER						
Type *	PHE	PHE	PHE	PHE	S&T	S&T
Water Volume I	37	50	50	50	153	241
Water flow rate I/s		10.7	12.9	14.3	16.9	18.7
Water pressure drop*** kPa	10.2	11.2	15.7	18.9	23.2	16.6
AIR HEAT EXCHANGER						
Type *	MCH	MCH	MCH	MCH	MCH	MCH
FAN						
Type *	DPT	DPT	DPT	DPT	DPT	DPT
Drive *	VFD	VFD	VFD	VFD	VFD	VFD
Diameter mn		800	800	800	800	800
Nominal air flow I/s		34896	26172	34896	51324	51324
Quantity No		8	6	8	12	12
Speed rpn		700	700	700	700	700
Motor input kW	5.2	6.9	5.2	6.9	10.4	10.4
COMPRESSOR	10.0	10.0	14.0	14.0	20.0	20.0
Oil charge I	10.0	10.0	14.0	14.0	20.0	20.0
Quantity No SOUND LEVEL**	1	1	1	1	2	2
		00	0.2	0.2	0.2	0.7
Sound Power - Cooling dB( Sound Pressure level@1m distance - dB(A)	A) 89	90	92	93	92	92
Cooling	69	70	73	73	71	71
REFRIGERANT CIRCUIT						
Refrigerant type	R1234ze	R1234ze	R1234ze	R1234ze	R1234ze	R1234ze
Refrigerant charge kg		52	39	52	73.2	73.2
N. of circuits No		1	1	1	2	2
PIPING CONNECTIONS						
Evaporator water inlet/outlet mn	88.9	114.3	114.3	114.3	139.7	168.3

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12.0/7.0°C; ambient 35.0°C, unit at full load operation; operating fluid: Water; fouling factor = 0.

(\*)PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line - VFD: Inverter - BRS: Brushless

(\*\*) Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice.

(\*\*\*) The value refers to the pressure drops in the evaporator only.

(\*\*\*\*) In accordance with standard EN14825:2013, comfort low temperature, average climate. SEER and ns values applicable Ecodesign regulation: (EU) No 2016/2281.

#### EWAH~TZ-XRB

MODEL		EWAH430TZ XRB2	EWAH480TZ XRB2	EWAH580TZ XRB2	EWAH620TZ XRB2
COOLING PERFORMANCE		ARDZ	ARDZ	ARDZ	ARDZ
Capacity - Cooling	kW	427	482	574	619
Capacity control - Type		Stepless	Stepless	Stepless	Stepless
Capacity control - Minimum capacity	%	14.3	12.5	10.8	10
Unit power input - Cooling	kW	125	145	164	182
EER		3.41	3.32	3.48	3.39
IPLV		5.88	5.97	5.98	6.17
SEASONAL ENERGY EFFICIENCY **	***				
SEER (12/7°C)		5.143	5.217	5.416	5.504
η <sub>s cool</sub> (12/7°C)	%	202.72	205.68	213.64	217.16
DIMENSIONS					
Height	mm	2540	2540	2540	2540
Width	mm	2282	2282	2282	2282
Length	mm	6786	7684	6877	7778
WEIGHT					
Unit Weight	kg	5204.6	5948.6	6040	6684.8
Operating Weight	kg	5437.6	6181.6	6341	6976.8
WATER HEAT EXCHANGER					
Type *		S&T	S&T	S&T	S&T
Water Volume	I	233	233	301	292
Water flow rate	l/s	20.4	23.0	27.4	29.6
Water pressure drop***	kPa	34.1	26.3	24.7	31.1
AIR HEAT EXCHANGER					
Type *		MCH	MCH	MCH	MCH
FAN					
Type *		DPT	DPT	DPT	DPT
Drive *		VFD	VFD	VFD	VFD
Diameter	mm	800	800	800	800
Nominal air flow	l/s	59709	68433	59709	68433
Quantity	No.	14	16	14	16
Speed Motor input	rpm	700	700	700	700
Motor input COMPRESSOR	kW	12.1	13.8	12.1	13.8
Oil charge	I	20.0	20.0	28.0	28.0
Quantity	No.	20.0	20.0	28.0	28.0
SOUND LEVEL**	NU.	۷	۷	۷	۷.
Sound Power - Cooling	dB(A)	92	93	95	96
Sound Pressure level@1m distance - c					
Cooling		71	72	75	74
REFRIGERANT CIRCUIT					
Refrigerant type		R1234ze	R1234ze	R1234ze	R1234ze
Refrigerant charge	kg	84.6	97.6	102	116.8
N. of circuits	No.	2	2	2	2
PIPING CONNECTIONS					
Evaporator water inlet/outlet	mm	168.3	168.3	168.3	168.3

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12.0/7.0°C; ambient 35.0°C, unit at full load operation; operating fluid: Water; fouling factor = 0.

(\*)PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line - VFD: Inverter - BRS: Brushless

(\*\*) Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice.

(\*\*\*) The value refers to the pressure drops in the evaporator only.

(\*\*\*\*) In accordance with standard EN14825:2013, comfort low temperature, average climate. SEER and  $\eta$ s values applicable Ecodesign regulation: (EU) No 2016/2281.

#### EWAH~TZ-PSB

MODEL					EWAH610TZ
COOLING PERFORMANCE		PSB2	PSB2	PSB2	PSB2
Capacity - Cooling	kW	371	435	532	606
Capacity - Cooling Capacity control - Type	KVV	Stepless	Stepless	Stepless	Stepless
Capacity control - Minimum capacity	%	16.7	14.3	11.7	10
Unit power input - Cooling	kW	10.7	14.5	11.7	163
EER		3.62	3.58	3.86	3.70
IPLV		6.15	6.35	6.36	6.35
SEASONAL ENERGY EFFICIENCY *	***				
SEER (12/7°C)		5.239	5.417	5.587	5.699
η <sub>s cool</sub> (12/7°C)	%	206.56	213.68	220.48	224.96
DIMENSIONS					
Height	mm	2540	2540	2540	2540
Width	mm	2282	2282	2282	2282
Length	mm	7684	9480	7778	8687
WEIGHT					
Unit Weight	kg	5741.4	6722	6364.8	7140.2
Operating Weight	kg	5982.4	7023	6656.8	7636.2
WATER HEAT EXCHANGER					
Type *		S&T	S&T	S&T	S&T
Water Volume	I	241	301	292	496
Water flow rate	l/s	17.7	20.8	25.4	29.0
Water pressure drop***	kPa	24.4	15.0	15.3	18.0
AIR HEAT EXCHANGER					
Type *		MCH	MCH	MCH	MCH
FAN					
Type *		DPT	DPT	DPT	DPT
Drive *		BRS	BRS	BRS	BRS
Diameter	mm	800	800	800	800
Nominal air flow Quantity	l/s No.	69792 16	87240 20	69792 16	78516 18
Speed		700	700	700	700
Motor input	rpm kW	13.8	17.3	13.8	15.6
COMPRESSOR	R.V.	15.0	17.5	15.0	15.0
Oil charge	I	20.0	20.0	28.0	28.0
Quantity	No.	2	2	2	2
SOUND LEVEL**					
Sound Power - Cooling	dB(A)	100	101	103	104
Sound Pressure level@1m distance - o Cooling		79	79	82	82
REFRIGERANT CIRCUIT					
Refrigerant type		R1234ze	R1234ze	R1234ze	R1234ze
Refrigerant charge	kg	90.4	113	116.8	131.2
N. of circuits	No.	2	2	2	2
PIPING CONNECTIONS					
Evaporator water inlet/outlet	mm	168.3	168.3	168.3	219.1

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12.0/7.0°C; ambient 35.0°C, unit at full load operation; operating fluid: Water; fouling factor = 0.

(\*)PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line - VFD: Inverter - BRS: Brushless

(\*\*) Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice.

(\*\*\*) The value refers to the pressure drops in the evaporator only.

(\*\*\*\*) In accordance with standard EN14825:2013, comfort low temperature, average climate. SEER and  $\eta$ s values applicable Ecodesign regulation: (EU) No 2016/2281.

#### EWAH~TZ-PLB

MODEL		EWAH370TZ PLB2	EWAH440TZ PLB2	EWAH530TZ PLB2	EWAH610TZ PLB2
COOLING PERFORMANCE					
Capacity - Cooling	kW	371	435	532	606
Capacity control - Type		Stepless	Stepless	Stepless	Stepless
Capacity control - Minimum capacity	%	16.7	14.3	11.7	10
Unit power input - Cooling	kW	102	121	137	163
EER		3.62	3.58	3.86	3.70
IPLV		6.15	6.35	6.36	6.35
SEASONAL ENERGY EFFICIENCY *	***				
SEER (12/7°C)		5.239	5.417	5.587	5.699
η <sub>s cool</sub> (12/7°C)	%	206.56	213.68	220.48	224.96
DIMENSIONS					
Height	mm	2540	2540	2540	2540
Width	mm	2282	2282	2282	2282
Length	mm	7684	9480	7778	8687
WEIGHT					
Unit Weight	kg	5741.4	6722	6364.8	7140.2
Operating Weight	kg	5982.4	7023	6656.8	7636.2
WATER HEAT EXCHANGER					
Type *		S&T	S&T	S&T	S&T
Water Volume	I	241	301	292	496
Water flow rate	l/s	17.7	20.8	25.4	29.0
Water pressure drop***	kPa	24.4	15.0	15.3	18.0
AIR HEAT EXCHANGER					
Type *		MCH	MCH	MCH	MCH
FAN					
Type *		DPT	DPT	DPT	DPT
Drive *		BRS	BRS	BRS	BRS
Diameter	mm	800	800	800	800
Nominal air flow	l/s	69792	87240	69792	78516
Quantity	No.	16	20	16	18
Speed	rpm	700	700	700	700
Motor input	kW	13.8	17.3	13.8	15.6
COMPRESSOR		20.0	20.0	20.0	20.0
Oil charge	 No	20.0	20.0	28.0	28.0
Quantity SOUND LEVEL**	No.	2	2	2	2
		05	06	00	100
Sound Power - Cooling	dB(A)	95	96	99	100
Sound Pressure level@1m distance - o Cooling	зв(А)	74	74	77	78
REFRIGERANT CIRCUIT					
Refrigerant type		R1234ze	R1234ze	R1234ze	R1234ze
Refrigerant charge	kg	90.4	113	116.8	131.2
N. of circuits	No.	2	2	2	2
PIPING CONNECTIONS					
Evaporator water inlet/outlet	mm	168.3	168.3	168.3	219.1

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12.0/7.0°C; ambient 35.0°C, unit at full load operation; operating fluid: Water; fouling factor = 0.

(\*)PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line - VFD: Inverter - BRS: Brushless

(\*\*) Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice.

(\*\*\*) The value refers to the pressure drops in the evaporator only.

(\*\*\*\*) In accordance with standard EN14825:2013, comfort low temperature, average climate. SEER and ns values applicable Ecodesign regulation: (EU) No 2016/2281.

#### EWAH~TZ-PRB

MODEL					EWAH610TZ
COOLING PERFORMANCE		PRB2	PRB2	PRB2	PRB2
Capacity - Cooling	kW	371	435	532	606
Capacity control - Type		Stepless	Stepless	Stepless	Stepless
Capacity control - Minimum capacity	%	16.7	14.3	11.7	10
Unit power input - Cooling	kW	102	122	138	164
EER		3.61	3.57	3.84	3.69
IPLV		6.12	6.32	6.32	6.32
SEASONAL ENERGY EFFICIENCY **	***				
SEER (12/7°C)		5.226	5.407	5.557	5.67
$\eta_{s \text{ cool}}(12/7^{\circ}\text{C})$	%	206.04	213.28	219.28	223.8
DIMENSIONS					
Height	mm	2540	2540	2540	2540
Width	mm	2282	2282	2282	2282
Length	mm	7684	9480	7778	8687
WEIGHT					
Unit Weight	kg	5941.4	6922	6684.8	7460.2
Operating Weight	kg	6182.4	7223	6976.8	7956.2
WATER HEAT EXCHANGER					
Type *		S&T	S&T	S&T	S&T
Water Volume	I	241	301	292	496
Water flow rate	l/s	17.7	20.8	25.4	28.9
Water pressure drop***	kPa	24.4	14.9	15.3	18.0
AIR HEAT EXCHANGER					
Type *		MCH	MCH	MCH	MCH
FAN					
Type *		DPT	DPT	DPT	DPT
Drive *		BRS	BRS	BRS	BRS
Diameter	mm	800	800	800	800
Nominal air flow	l/s	68433 16	85541 20	68433 16	76817 18
Quantity	No.	700	20 700	700	700
Speed Motor input	rpm kW	13.8	17.3	13.8	15.6
COMPRESSOR	NVV	15.0	17.5	15.0	15.0
Oil charge	I	20.0	20.0	28.0	28.0
Quantity	No.	2010	20.0	20.0	20.0
SOUND LEVEL**					_
Sound Power - Cooling	dB(A)	92	93	95	96
Sound Pressure level@1m distance - c		71	71	73	74
Cooling		/1	, <u>,</u>	,,,	7 न
REFRIGERANT CIRCUIT					
Refrigerant type		R1234ze	R1234ze	R1234ze	R1234ze
Refrigerant charge	kg	90.4	113	116.8	131.2
N. of circuits	No.	2	2	2	2
PIPING CONNECTIONS		160.2	160.2	160.2	210.1
Evaporator water inlet/outlet	mm	168.3	168.3	168.3	219.1

All the performances (Cooling capacity, unit power input in cooling and EER) are based on the following conditions: evaporator 12.0/7.0°C; ambient 35.0°C, unit at full load operation; operating fluid: Water; fouling factor = 0.

(\*)PHE: Plate Heat Exchanger; S&T: Single Pass Shell & Tube; MCH: Microchannel; DPT: Direct Propeller Type; DOL: Direct On Line - VFD: Inverter - BRS: Brushless

(\*\*) Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level, the sound pressure is calculated from the sound power level and are for information only and not considered binding. The minimum capacity indicated is referred to unit operating at standard Eurovent conditions. Dimensions and weights are for indication only and not considered binding. Before designing the installation, consult the official drawings available from the factory at request. All the data are referred to standard unit without options. All data are subject to change without notice.

(\*\*\*) The value refers to the pressure drops in the evaporator only.

(\*\*\*\*) In accordance with standard EN14825:2013, comfort low temperature, average climate. SEER and  $\eta$ s values applicable Ecodesign regulation: (EU) No 2016/2281.

MODEL	notes		170	200	240	290	330
Phases		n		•	3	•	
Frequency		Hz			50		
Voltage	(2)	V			400		
/oltage Tolerances min/max		%			-10/ +10		
				1			
Nominal Running Current	(1)	A	93.24	114.1	137.6	158.1	190.9
Max. running current	(3)	A	130	154	215	234	270
Max. current for wire sizing	(4)	A	143	169	237	257	297
Maximum starting current	(5)	A	0	0	0	0	0
Compressor starting method				Varia	able Frequency	Drive	
					,		
Max. running current Compressor #1	(6)	A	121	147	206	228	263
Max. running current Compressor #2	(6)	A					
Main switch size	(6)	А	200	250	400	400	400
Cable per phase	(6)	-	95 mm²	120 mm <sup>2</sup>	240 mm <sup>2</sup>	240 mm <sup>2</sup>	240 mm <sup>2</sup>
Short circuit current lcw 1 sec.	(6)	kA	8	8	15	15	15
<ol> <li>Standard Rating Conditions f neat exchanger inlet water temper</li> <li>Voltage unbalance between  </li> <li>Maximum running current is</li> </ol>	rature 12°C, o phases must	butlet water te be within ± 3%	mperature 7°C. Fo 6.	ouling factor = 0			e 35°; Indoor

(6) It may change in case of unit with options or customized unit. Refer to dedicated unit's wiring diagram.

The data are referred to the unit without additional options. All data are subject to change without notice. For updated information on project base refer to unit specific wiring diagram and unit's nameplate data.

EWAH~TZ- SS/SL/S	$\mathbf{R} \mathbf{D} = \mathbf{S} \mathbf{C}$	muaru u							
MODEL	notes		390	420	490	530	600		
Phases		n	3						
Frequency		Hz	50						
Voltage	(2)	V	400						
Voltage Tolerances min/max		%	-10/ +10						
Nominal Running Current	(1)	А	216.7	242.4	278.4	307.1	340.6		
Max. running current	(3)	А	310	345	431	498	519		
Max. current for wire sizing	(4)	А	341	380	474	548	571		
Maximum starting current	(5)	А	0	0	0	0	0		
Compressor starting method				Variable Frequency Drive					
Max. running current Compressor #1	(6)	A	147	163	206	236	248		
Max. running current Compressor #2	(6)	А	147	163	206	236	248		
Main switch size	(6)	А	630	630	630	800	800		
Cable per phase	(6)	-	2x185 mm²	2x185 mm²	2x185 mm²	2x240 mm <sup>2</sup>	2x240 mm <sup>2</sup>		
Short circuit current Icw 1 sec.	(6)	kA	20	20	20	20	20		
(1) Standard Rating Conditions heat exchanger inlet water temp	s for Air to wat erature 12°C,	er chillers acco outlet water te	rding to EN14511 mperature 7°C. F	:2 Outdoor Heat e ouling factor = 0	exchanger inlet dr	ry bulb temperatu	ire 35°; Indoor		
<ul><li>(2) Voltage unbalance betweer</li><li>(3) Maximum running current</li></ul>				in its envelope an	d max fans absor	bed current.			
(4) Based on minimum allowed	d voltage → Ma	x. current for v	wire sizing = Max	Running current	x 1,1				
(5) In case of inverter driven c	compressor, the	e starting curre	nt is zero						
(6) It may change in case of u	nit with options	s or customized	l unit. Refer to de	dicated unit's wir	ing diagram.				
(6) It may change in case of u The data are referred to the unit All data are subject to change wi data.	without addition	onal options.				diagram and unit	's nameplate		

#### **ELECTRICAL SPECIFICATIONS**

MODEL	notes		180	220	270	300	350	390
Phases		n				3		
Frequency		Hz			5	0		
Voltage	(2)	V			4	00		
Voltage Tolerances min/max		%			-10/	′ +10		
			1		T			
Nominal Running Current	(1)	A	88.45	113.1	131.7	147.8	176.7	193.8
Max. running current	(3)	А	132	171	188	231	264	284
Max. current for wire sizing	(4)	A	145	188	207	254	290	312
Maximum starting current	(5)	А	0	0	0	0	0	0
Compressor starting method					Variable Fre	quency Drive		
Max. running current Compressor #1	(6)	А	121	163	185	228	121	133
Max. running current Compressor #2	(6)	А					121	133
		1	T	T	T	r		T
Main switch size	(6)	А	200	400	400	400	400	630
Cable per phase	(6)	-	95 mm²	240 mm²	240 mm²	240 mm²	240 mm²	2x185 mm <sup>2</sup>
Short circuit current Icw 1 sec.	(6)	kA	8	15	15	15	15	20
(1) Standard Rating Conditior	ns for Air to w ure 12°C, out	ater chillers ac let water temp	cording to EN145 erature 7°C. Foul	11:2 Outdoor He ing factor = 0	at exchanger inle	t dry bulb tempe	rature 35°; Indo	or heat
<ul> <li>(2) Voltage unbalance betwee</li> <li>(3) Maximum running current</li> </ul>				nt in its envelope	and may fans at	sorbed current		

The data are referred to the unit without additional options. All data are subject to change without notice. For updated information on project base refer to unit specific wiring diagram and unit's nameplate data.

10DEL	notes		430	480	580	620
Phases		n		:	3	
Frequency		Hz		5	0	
Voltage	(2)	V		40	00	
Voltage Tolerances min/max		%		-10/	′ +10	
Nominal Running Current	(1)	А	208.9	242.9	272.5	299.2
Max. running current	(3)	А	309	370	401	462
Max. current for wire sizing	(4)	А	340	407	441	508
Maximum starting current	(5)	А	0	0	0	0
		1				
Compressor starting method				Variable Free	quency Drive	
Max. running current Compressor #1	(6)	А	147	182	194	228
Max. running current Compressor #2	(6)	А	147	182	194	228
Main switch size	(6)	А	630	630	630	800
Cable per phase	(6)	-	2x185 mm²	2x185 mm²	2x185 mm²	2x240 mm
Short circuit current Icw 1 sec.	(6)	kA	20	20	20	20
<ol> <li>Standard Rating Conditions for A neat exchanger inlet water temperature</li> </ol>	ir to water chill	ers according to I	N14511:2 Outdoor	Heat exchanger inlet	dry bulb temperatu	ire 35°; Indoor

(4) Based on minimum allowed voltage  $\rightarrow$  Max. current for wire sizing = Max. Running current x 1,1

(5) In case of inverter driven compressor, the starting current is zero

(6) It may change in case of unit with options or customized unit. Refer to dedicated unit's wiring diagram.

The data are referred to the unit without additional options.

All data are subject to change without notice. For updated information on project base refer to unit specific wiring diagram and unit's nameplate data.

MODEL	notes		370	440	530	610
Phases		n			3	
Frequency		Hz		5	0	
Voltage	(2)	V		40	00	
Voltage Tolerances min/max		%		-10/	′ +10	
		<b>J</b>				
Nominal Running Current	(1)	А	175.4	205.4	233.1	272.8
Max. running current	(3)	А	270	317	348	422
Max. current for wire sizing	(4)	A	297	349	383	464
Maximum starting current	(5)	А	0	0	0	0
		1				
Compressor starting method				Variable Free	quency Drive	
Max. running current Compressor #1	(6)	A	121	143	162	201
Max. running current Compressor #2	(6)	A	121	143	162	201
			-			
Main switch size	(6)	А	400	630	630	630
Cable per phase	(6)	-	240 mm <sup>2</sup>	2x185 mm²	2x185 mm²	2x185 mm <sup>2</sup>
Short circuit current Icw 1 sec.	(6)	kA	15	20	20	20

 $35^{\circ}$ ; Indoor heat exchanger inlet water temperature  $12^{\circ}$ C, outlet water temperature  $7^{\circ}$ C. Fouling factor = 0

(2) Voltage unbalance between phases must be within  $\pm$  3%.

(3) Maximum running current is based on max compressor absorbed current in its envelope and max fans absorbed current.

(4) Based on minimum allowed voltage  $\rightarrow$  Max. current for wire sizing = Max. Running current x 1,1

(5) In case of inverter driven compressor, the starting current is zero

(6) It may change in case of unit with options or customized unit. Refer to dedicated unit's wiring diagram.

The data are referred to the unit without additional options.

All data are subject to change without notice. For updated information on project base refer to unit specific wiring diagram and unit's nameplate data.

#### **ELECTRICAL SPECIFICATIONS**

EWAH~TZ- SS/SL/SR B + OPT142B - HIGH AMBIENT KIT (OPERATION ABOVE 46°C ON-OFF FANS)										
MODEL		170	200	240	290	330				
Main switch size	А	250	250	400	400	630				
Cable per phase	-	120 mm²	120 mm²	240 mm²	240 mm²	2x185 mm²				
Short circuit current Icw 1 sec.	kA	8	8	15	15	20				

# EWAH~TZ- SS/SL/SR B + OPT142B - HIGH AMBIENT KIT (OPERATION ABOVE 46°C ON-OFF FANS) MODEL 390 420 490 530 600

MODEL		390	420	490	530	600
Main switch size	А	630	630	800	800	800
Cable per phase	-	2x185 mm²	2x185 mm²	2x240 mm <sup>2</sup>	2x240 mm <sup>2</sup>	2x240 mm <sup>2</sup>
Short circuit current Icw 1 sec.	kA	20	20	20	20	20

## EWAH~TZ- XS/XL/XR B + OPT142C - HIGH AMBIENT KIT (OPERATION ABOVE 46°C BRUSHLESS FANS)

MODEL		180	220	270	300	350	390
Main switch size	А	250	400	400	400	630	630
Cable per phase	-	120 mm²	240 mm²	240 mm <sup>2</sup>	240 mm²	2x185 mm²	2x185 mm <sup>2</sup>
Short circuit current Icw 1 sec.	kA	8	15	15	15	20	20

EWAH~TZ- XS/XL/XR B + OPT142C - HIGH AMBIENT KIT (OPERATION ABOVE 46°C BRUSHLESS FANS)									
MODEL		430	480	580	620				
Main switch size	А	630	630	800	800				
Cable per phase	-	2x185 mm²	2x185 mm²	2x240 mm <sup>2</sup>	2x240 mm <sup>2</sup>				
Short circuit current lcw 1 sec.	kA	20	20	20	20				

### EWAH~TZ- PS/PL/PR B + OPT142C - HIGH AMBIENT KIT (OPERATION ABOVE 46°C BRUSHLESS FANS)

MODEL		370	440	530	610
Main switch size	А	630	630	630	800
Cable per phase	-	2x185 mm²	2x185 mm²	2x185 mm²	2x240 mm <sup>2</sup>
Short circuit current Icw 1 sec.	kA	20	20	20	20

#### **EWAH~TZ-SSB**

		Sou	und pressu	re level at	1 m from t	he unit (rif	. 2 x 10-5 l	Pa)		Power db
MODEL	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	db(A)	(A)
170	75	69	68	72	77	66	61	57	78	97
200	75	70	69	73	78	66	62	57	79	98
240	76	71	70	75	77	76	64	59	81	100
290	76	72	71	80	79	69	67	59	82	101
330	76	72	71	80	79	69	67	59	82	101
390	77	72	71	75	79	67	63	59	80	101
420	77	72	71	75	79	70	63	59	81	101
490	77	73	72	76	78	77	65	60	82	103
530	77	73	72	78	83	77	67	61	85	106
600	77	73	72	81	79	75	69	61	83	104

#### EWAH~TZ-SLB

		So	und pressu	re level at	1 m from t	he unit (rif	. 2 x 10-5 l	Pa)		Power db
MODEL	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	db(A)	(A)
170	75	69	68	68	71	61	57	56	73	92
200	75	69	68	68	71	61	58	56	73	92
240	76	70	69	70	71	70	59	57	75	95
290	76	70	69	76	74	64	61	57	77	96
330	76	70	69	76	74	64	61	57	77	96
390	77	72	70	70	73	63	60	58	75	95
420	77	72	70	70	73	65	60	58	75	96
490	77	71	70	72	73	72	61	58	77	98
530	77	72	70	73	77	71	62	59	79	100
600	77	72	71	77	75	70	64	59	79	99

#### **EWAH~TZ-SRB**

		So	und pressu	re level at	1 m from t	he unit (rif	. 2 x 10-5 l	Pa)		Power db
MODEL	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	db(A)	(A)
170	75	69	68	65	65	58	55	55	69	88
200	75	69	68	66	65	58	55	56	69	88
240	76	71	69	67	66	63	57	57	71	90
290	76	70	69	71	69	60	58	57	73	92
330	76	70	69	71	69	60	58	57	73	92
390	77	71	70	67	68	60	57	57	71	91
420	77	71	70	67	68	61	57	57	71	92
490	77	71	70	68	68	65	58	58	72	93
530	77	71	70	69	72	65	59	58	74	95
600	77	72	70	73	70	66	60	58	75	95

Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level. The sound data in the Octave band spectrum is for intended for reference only and not considering binding. The sound pressure is calculated from the sound power level and are for information only and not considered binding.

The data are referred to the standard unit without options.

#### **EWAH~TZ-XSB**

		So	und pressu	re level at	1 m from t	he unit (rif	. 2 x 10-5 l	Pa)		Power db
MODEL	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	db(A)	(A)
180	76	70	69	72	77	65	61	58	78	97
220	77	72	70	73	76	68	62	59	78	98
270	76	71	70	80	79	67	65	58	82	101
300	77	72	71	80	78	69	66	59	81	101
350	77	72	71	73	78	67	63	59	79	100
390	77	72	71	74	78	67	63	59	80	100
430	77	72	71	74	78	67	63	59	80	101
480	78	73	72	74	76	75	64	60	80	102
580	77	72	71	82	81	66	64	59	83	104
620	78	73	72	81	80	70	68	61	83	104

#### EWAH~TZ-XLB

		So	und pressu	re level at	1 m from t	he unit (rif	. 2 x 10-5 l	Pa)		Power db
MODEL	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	db(A)	(A)
180	75	70	69	68	71	61	57	56	73	92
220	76	71	69	69	70	63	58	57	73	93
270	75	70	69	75	74	62	60	57	77	96
300	76	71	69	75	74	63	61	57	77	97
350	77	71	70	69	72	62	59	58	74	95
390	77	71	70	70	73	62	59	58	75	95
430	77	72	70	70	73	62	59	58	75	96
480	78	72	71	71	71	69	60	59	75	97
580	77	72	70	77	76	64	61	58	79	99
620	78	72	71	77	75	65	62	59	78	100

#### EWAH~TZ-XRB

		So	und pressu	re level at	1 m from t	he unit (rif	. 2 x 10-5 l	Pa)		Power db
MODEL	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	db(A)	(A)
180	75	69	68	66	66	58	55	56	69	89
220	76	70	69	67	66	60	56	57	70	90
270	75	70	68	71	70	59	57	56	73	92
300	76	70	69	72	70	60	58	57	73	93
350	77	71	70	67	68	60	57	58	71	92
390	77	71	70	68	68	60	57	58	71	92
430	77	71	70	68	68	60	57	58	71	92
480	78	72	71	68	67	64	58	58	72	93
580	77	71	70	73	72	60	58	58	75	95
620	78	72	71	73	71	61	59	58	74	96

Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level. The sound data in the Octave band spectrum is for intended for reference only and not considering binding. The sound pressure is calculated from the sound power level and are for information only and not considered binding. The data are referred to the standard unit without options.

#### EWAH~TZ-PSB

	Sound pressure level at 1 m from the unit (rif. 2 x 10-5 Pa)						Power db			
MODEL	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	db(A)	(A)
370	78	73	71	73	78	67	63	59	79	100
440	79	73	72	74	77	67	63	60	79	101
530	78	73	72	80	79	68	65	60	82	103
610	79	74	73	80	79	70	67	61	82	104

#### EWAH~TZ-PLB

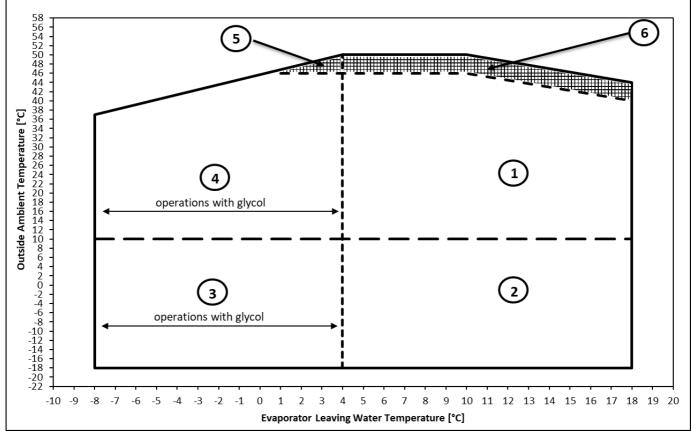
		Sound pressure level at 1 m from the unit (rif. 2 x 10-5 Pa)						Power db		
MODEL	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	db(A)	(A)
370	78	72	71	69	71	63	59	59	74	95
440	79	73	72	70	71	63	60	59	74	96
530	78	72	71	75	75	63	61	59	77	99
610	79	73	72	76	75	65	63	60	78	100

#### EWAH~TZ-PRB

		Sound pressure level at 1 m from the unit (rif. $2 \times 10-5 Pa$ )						Power db		
MODEL	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz	db(A)	(A)
370	78	72	71	68	67	60	58	58	92	71
440	79	73	72	69	66	61	59	59	93	71
530	78	72	71	71	69	61	59	59	95	73
610	79	73	72	72	70	62	60	60	96	74

Sound power level (referred to evaporator 12/7°C, ambient 35°C full load operation) are measured in accordance with ISO 9614 and Eurovent 8/1 for Eurovent certified units. The certification refers only to the overall sound power level. The sound data in the Octave band spectrum is for intended for reference only and not considering binding. The sound pressure is calculated from the sound power level and are for information only and not considered binding. The data are referred to the standard unit without options.

#### EWAH~TZ S-B- (SILVER SERIES)



In order to operate the following options must be included according to the specific operating area:

Ref. 1: standard unit (no options are required to operate in this area)

#### Ref. 2: standard unit (+ opt.42, or 99a, or 159)

Ref. 3: standard unit + opt.08 (Brine) (+ opt.42, or 99a, or 159)

Ref. 4: standard unit + opt.08 (Brine) (chiller may not unload to minimum load)

**Ref. 5: contact factory** 

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Ref. 6: standard unit + opt. 142 (HIGH AMBIENT KIT)
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#### NOTE:

- The above graph refers to the unit operating at full load. Unit may be able to operate outside the above envelope with compressors unloading. Please contact factory for further details.

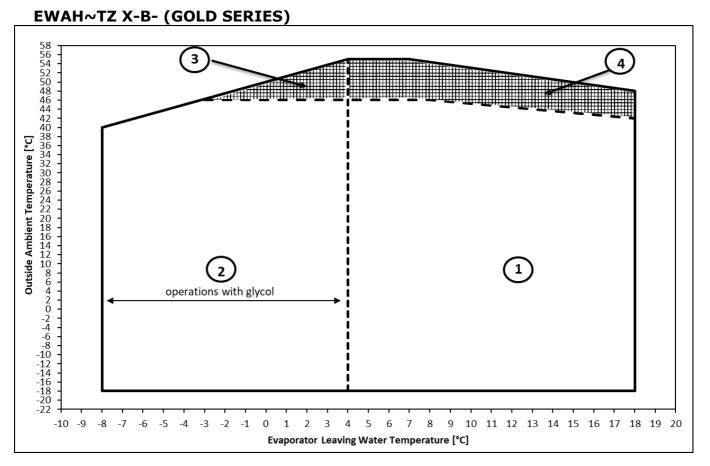
- For operation with EWLT below 4°C, the unit must operate with glycol mixture. The glycol percentage must be provide according to the minimum ELWT needed.

- The above graphic represents a guideline about the operating limits of the range. Please refer to the latest Chiller Selection Software (CSS) for real operating limits working conditions for each size.

- Opt. 142 provides 6 poles fans (running 900 RPM). The performances will differ from the standards.

- Opt. 159 provides EC motors fans. The performances will differ from the standards.
- For units equipped with opt. 142 the sound performances are different from the standards.
- In area 3 and 4 chiller may not unload to the minimum load.
- In area 5 and 6 chiller may run at part load. Refer to latest CSS for specific working conditions for each size.

Note: Unit selected with opt.08 either opt.142 needs to be ordered with such options.



In order to operate the following options must be included according to the specific operating area:

Ref. 1: standard unit (no options are required to operate in this area)

Ref. 2: standard unit + opt. 08 (Brine) (chiller may not unload to minimum load) Ref. 3: contact factory

#### Ref. 4: standard unit + opt. 142 (HIGH AMBIENT KIT)

#### NOTE:

- The above graph refers to the unit operating at full load. Unit may be able to operate outside the above envelope with compressors unloading. Please contact factory for further details.

- For operation with EWLT below 4°C, the unit must operate with glycol mixture. The glycol percentage must be provide according to the minimum ELWT needed.

-The above graphic represents a guideline about the operating limits of the range. Please refer to the latest Chiller Selection Software (CSS) for real operating limits working conditions for each size.

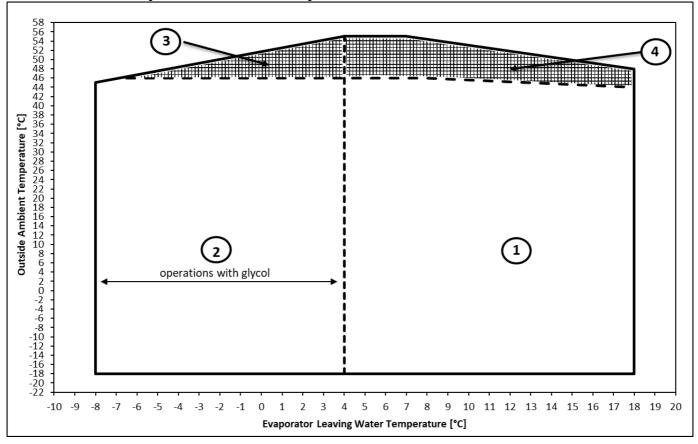
- Opt. 142 provides EC motors fans. The performances will differ from the standards.

- In area 2 and 3 chiller may not unload to the minimum load

- In area 3 and 4 chiller may run at part load. Refer to latest CSS for specific working conditions for each size.

Note: Unit selected with opt.08 either opt.142 needs to be ordered with such options.

#### EWAH~TZ P-B- (PLATINUM SERIES)



In order to operate the following options must be included according to the specific operating area:

**Ref. 1: standard unit** (no options are required to operate in this area)

Ref. 2: standard unit + opt. 08 (Brine) (chiller may not unload to minimum load)

#### Ref. 3: contact factory

#### Ref. 4: standard unit + opt. 142 (HIGH AMBIENT KIT)

#### NOTE:

- The above graph refers to the unit operating at full load. Unit may be able to operate outside the above envelope with compressors unloading. Please contact factory for further details.

- For operation with EWLT below 4°C, the unit must operate with glycol mixture. The glycol percentage must be provide according to the minimum ELWT needed.

- The above graphic represents a guideline about the operating limits of the range. Please refer to the latest Chiller Selection Software (CSS) for real operating limits working conditions for each size.

- In area 2 and 3 chiller may not unload to the minimum load.

- In area 3 and 4 chiller may run at part load. Refer to latest CSS for specific working conditions for each size.

Note: Unit selected with opt.08 either opt.142 needs to be ordered with such options.

#### Minimum water flow

In the following tables are indicated the minimum water flow allowed for each model. For application with Variable Primary Flow (opt. code 143) refer to the following value for the dimensioning of the bypass line.

In case of variable flow application where the speed of the pump is managed by an external BMS (trough 0- 10V signal) the change in water flow rate must not be exceed more than 10% of design water flow rate (at standard conditions) per minute.

The minimum flow indicated correspond to the minimum flow allowed at minimum load for the unit. It is not intended as minimum flow allowed for unit full load operation.

For minimum flow allowed (maximum deltaT) in full load operation refer to Selection Software. The below values are referred to pure water (in case of glycol mixture contact factory).

Note: the performances are certified at standard conditions and with the unit operating with the nominal water flow (corresponding to OAT 35°C; water in/out 12/7°C)

	Unit model - Silver		water flow [I/s]
Standard Sound	Low Sound	Reduced sound	min
EWAH170TZSSB1	EWAH170TZSLB1	EWAH170TZSRB1	4,8
EWAH200TZSSB1	EWAH200TZSLB1	EWAH200TZSRB1	6,9
EWAH240TZSSB1	EWAH240TZSLB1	EWAH240TZSRB1	6,9
EWAH290TZSSB1	EWAH290TZSLB1	EWAH290TZSRB1	8,3
EWAH330TZSSB1	EWAH330TZSLB1	EWAH330TZSRB1	8,3
EWAH390TZSSB2	EWAH390TZSLB2	EWAH390TZSRB2	8,7
EWAH420TZSSB2	EWAH420TZSLB2	EWAH420TZSRB2	8,7
EWAH490TZSSB2	EWAH490TZSLB2	EWAH490TZSRB2	8,6
EWAH530TZSSB2	EWAH530TZSLB2	EWAH530TZSRB2	10,7
EWAH600TZSSB2	EWAH600TZSLB2	EWAH600TZSRB2	8,4

	Unit model - Gold						
Standard Sound	Low Sound	Reduced sound	min				
EWAH180TZXSB1	EWAH180TZXLB1	EWAH180TZXRB1	6,9				
EWAH220TZXSB1	EWAH220TZXLB1	EWAH220TZXRB1	8,3				
EWAH270TZXSB1	EWAH270TZXLB1	EWAH270TZXRB1	8,3				
EWAH300TZXSB1	EWAH300TZXLB1	EWAH300TZXRB1	8,3				
EWAH350TZXSB2	EWAH350TZXLB2	EWAH350TZXRB2	8,7				
EWAH390TZXSB2	EWAH390TZXLB2	EWAH390TZXRB2	10,7				
EWAH430TZXSB2	EWAH430TZXLB2	EWAH430TZXRB2	8,5				
EWAH480TZXSB2	EWAH480TZXLB2	EWAH480TZXRB2	10,7				
EWAH580TZXSB2	EWAH580TZXLB2	EWAH580TZXRB2	13				
EWAH620TZXSB2	EWAH620TZXLB2	EWAH620TZXRB2	12,9				

	water flow [l/s] min		
Standard Sound	Low Sound	<b>Reduced sound</b>	
EWAH370TZPSB2	EWAH370TZPLB2	EWAH370TZPRB2	8,5
EWAH440TZPSB2	EWAH440TZPLB2	EWAH440TZPRB2	13
EWAH530TZPSB2	EWAH530TZPLB2	EWAH530TZPRB2	17,3
EWAH610TZPSB2	EWAH610TZPLB2	EWAH610TZPRB2	15,4

#### Water heat exchanger - maximum/maximum water $\Delta t$

The minimum and maximum allowed  $\Delta t$  at full load conditions are respectively 3 °C and 8°C. These values represent a guideline, please refer to the latest Chiller Selection Software (CSS) for real minimum and maximum allowed  $\Delta t$ each size. Contact factory in case lower or higher  $\Delta t$  are required.

### Minimum glycol percentage for low air ambient temperature to prevent freezing of the hydraulic circuit

Ambient temperature [°C]	-3	-8	-15	-20
Ethylene glycol [%]	10%	20%	30%	40%
Ambient temperature [°C]	-3	-7	-12	-20
Propylene glycol [%]	10%	20%	30%	40%

In presence of glycol in the water system the performance will be affected. Refer to the selection software. All machine protection systems, such as antifreeze, and low-pressure protection will need to be adjusted in accordance to the type and percentage of the glycol.

#### Air heat exchanger - Altitude correction factors

Elevation above sea level [m]	0	300	600	900	1200	1500	1800
Barometric pressure [mbar]	1013	977	942	908	875	843	812
Cooling capacity correction factor	1	0,993	0,986	0,979	0,973	0,967	0,96
Power input correction factor	1	1,005	1,009	1,015	1,021	1,026	1,031

Maximum operating altitude is 1800 m above sea level.

Contact factory if the unit has to be installed 1000 m above the sea level.

#### Available fan static pressure correction factors (for Silver and Gold version only)

External Static Pressure [Pa]	0	10	20	30
Cooling capacity [kW] correction factor	1,00	0,998	0,995	0,99
Compressor power input [kW] correction factor	1,00	1,006	1,01	1,02
Reduction of maximum condenser inlet air temperature [°C]	1,00	-0,3	-0,5	-1

The above table is valid for SILVER and GOLD series with standard fans. Application with more than 30 Pa of external static pressure are not recommended. In case where external static pressure over 30 Pa is required, contact factory.

**Operating limits for Storage** Environmental conditions must be within the following limits:

- Minimum ambient temperature: -20°C

- Maximum ambient temperature: 57°C

- Maximum R.H.: 95% not condensing

Storage below the minimum temperature may cause damage to components. Storage above the maximum temperature causes opening of safety valves.

Storage in condensing atmosphere may damage electronic components.

**Heat recovery** Units may be optionally equipped with heat recovery system. This system is made by a water cooled heat exchanger located on the compressors discharge pipe and a dedicated management of condensing pressure.

To guarantee compressor operation within its envelope, units with heat recovery cannot operate with water temperature of the heat recovery water lower than 25°C.

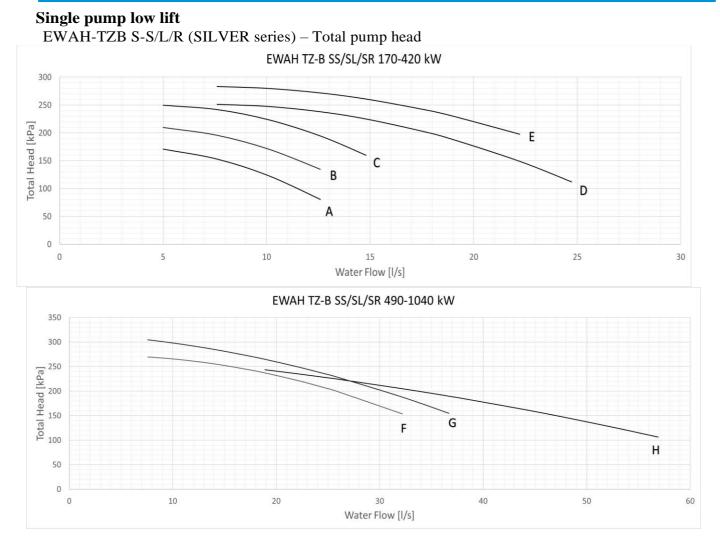
It is a responsibility of plant designer and chiller installer to guarantee the respect of this value (e.g. using recirculating bypass valve).

**Water treatment** Before putting the unit into operation, clean the water circuit. Dirt, scales, corrosion debrits and other material can accumulate inside the heat exchanger and reduce its heat exchanging capacity. Pressure drop can increase as well, thus reducing water flow. Proper water treatment therefore reduces the risk of corrosion, erosion, scaling, etc.. The most appropriate water treatment must be determined locally, according to the type of system and water characteristics. The manufacturer is not responsible for damage to or malfunctioning of equipment caused by failure to treat water or by improperly treated water.

Water quality requirements	Shell&tube	BPHE
Ph (25 °C)	6.8 ÷ 8.4	7.5 – 9.0
Electrical conductivity [µS/cm] (25°C)	< 800	< 500
Chloride ion [mg Cl <sup>-</sup> / I]	< 150	< 70 (HR <sup>1</sup> ); < 300 (EV <sup>2</sup> )
Sulphate ion [mg $SO_4^{2-}/I$ ]	< 100	< 100
Alkalinity [mg CaCO₃ / I]	< 100	< 200
Total Hardness [mg CaCO <sub>3</sub> / I]	< 200	75 ÷ 150
Iron [mg Fe / I]	< 1	< 0.2
Ammonium ion [mg NH <sup>4+</sup> / I]	< 1	< 0.5
Silica [mg SiO <sub>2</sub> / I]	< 50	-
Chlorine molecular (mg Cl <sub>2</sub> /l)	< 5	< 0.5

Note: 1. Heat Recovery

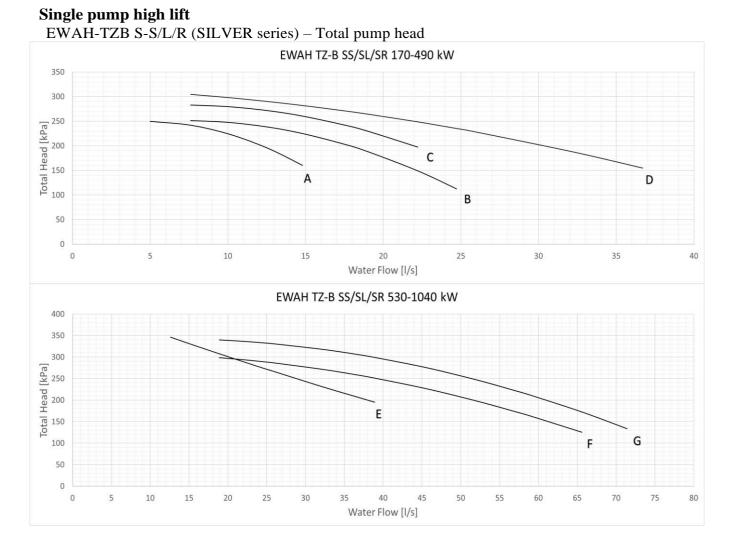
2. Evaporator



**Note1:** <u>No considering exchanger pressure drop.</u>

**Note2:** <u>The curves refer to operation with pure water. When using mixture of water and glycol please</u> <u>contact factory</u>

	Model		Pump Motor Power [kW]	Pump Motor Current [A]	Power supply	PN	Motor protection	Insulation class	Working temperature°[C]	Max ambient temperatures [C°]	Ref. Curve
EWAH170TZ-SSB1	EWAH170TZ-SLB1	EWAH170TZ-SRB1	2,2	4,6	400V-3ph-50Hz	16	IP55	F	-25/+120	40	A
EWAH200TZ-SSB1	EWAH200TZ-SLB1	EWAH200TZ-SRB1	2,2	4,6	400V-3ph-50Hz	16	IP55	F	-25/+120	40	A
EWAH240TZ-SSB1	EWAH240TZ-SLB1	EWAH240TZ-SRB1	3	6,3	400V-3ph-50Hz	16	IP55	F	-25/+120	40	В
EWAH290TZ-SSB1	EWAH290TZ-SLB1	EWAH290TZ-SRB1	4	7,8	400V-3ph-50Hz	16	IP55	F	-25/+120	40	С
EWAH330TZ-SSB1	EWAH330TZ-SLB1	EWAH330TZ-SRB1	5,5	10,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	D
EWAH390TZ-SSB2	EWAH390TZ-SLB2	EWAH390TZ-SRB2	5,5	10,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	D
EWAH420TZ-SSB2	EWAH420TZ-SLB2	EWAH420TZ-SRB2	7,5	14,1	400V-3ph-50Hz	16	IP55	F	-25/+120	40	E
EWAH490TZ-SSB2	EWAH490TZ-SLB2	EWAH490TZ-SRB2	7,5	14,1	400V-3ph-50Hz	16	IP55	F	-25/+120	40	F
EWAH530TZ-SSB2	EWAH530TZ-SLB2	EWAH530TZ-SRB2	7,5	14,1	400V-3ph-50Hz	16	IP55	F	-25/+120	40	F
EWAH600TZ-SSB2	EWAH600TZ-SLB2	EWAH600TZ-SRB2	7,5	14,1	400V-3ph-50Hz	16	IP55	F	-25/+120	40	F



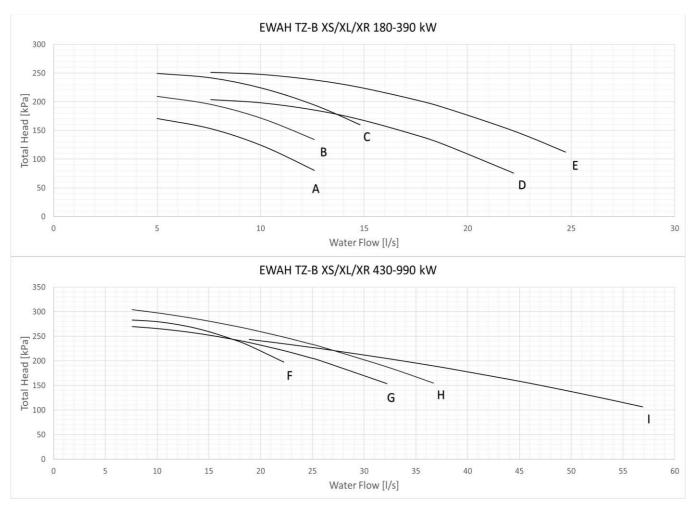
Note1: No considering exchanger pressure drop.

**Note2:** <u>The curves refer to operation with pure water. When using mixture of water and glycol please contact</u> <u>factory</u>

	Model		Pump Motor Power [kW]	-	Power supply	PN	Motor protection	Insulation class	Working temperature °[C]	Max ambient temperatures [C°]	Ref. Curve
EWAH170TZ-SSB1	EWAH170TZ-SLB1	EWAH170TZ-SRB1	4	7,75	400V-3ph-50Hz	16	IP55	F	-25/+120	40	A
EWAH200TZ-SSB1	EWAH200TZ-SLB1	EWAH200TZ-SRB1	4	7,75	400V-3ph-50Hz	16	IP55	F	-25/+120	40	A
EWAH240TZ-SSB1	EWAH240TZ-SLB1	EWAH240TZ-SRB1	5,5	10,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	В
EWAH290TZ-SSB1	EWAH290TZ-SLB1	EWAH290TZ-SRB1	5,5	10,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	В
EWAH330TZ-SSB1	EWAH330TZ-SLB1	EWAH330TZ-SRB1	7,5	14,1	400V-3ph-50Hz	16	IP55	F	-25/+120	40	С
EWAH390TZ-SSB2	EWAH390TZ-SLB2	EWAH390TZ-SRB2	7,5	14,1	400V-3ph-50Hz	16	IP55	F	-25/+120	40	С
EWAH420TZ-SSB2	EWAH420TZ-SLB2	EWAH420TZ-SRB2	9,2	17,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	D
EWAH490TZ-SSB2	EWAH490TZ-SLB2	EWAH490TZ-SRB2	9,2	17,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	D
EWAH530TZ-SSB2	EWAH530TZ-SLB2	EWAH530TZ-SRB2	11	20,2	400V-3ph-50Hz	16	IP55	F	-25/+120	40	E
EWAH600TZ-SSB2	EWAH600TZ-SLB2	EWAH600TZ-SRB2	11	20,2	400V-3ph-50Hz	16	IP55	F	-25/+120	40	E

#### Single pump low lift

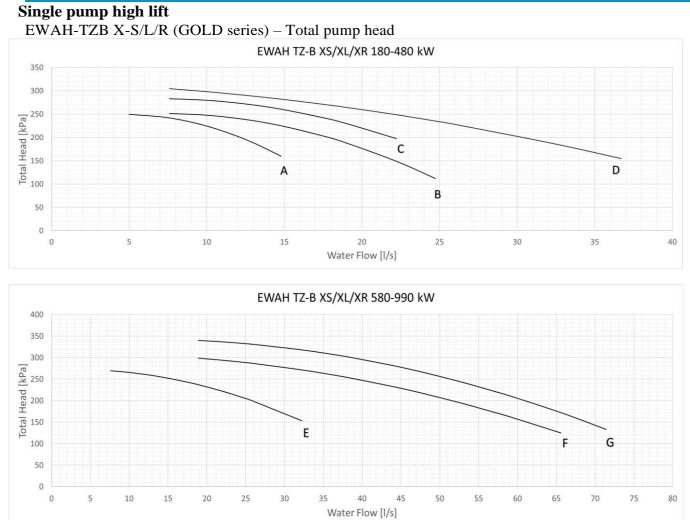
EWAH-TZB X-S/L/R (GOLD series) - Total pump head



Note1: No considering exchanger pressure drop.

**Note2:** <u>The curves refer to operation with pure water.</u> When using mixture of water and glycol please contact <u>factory</u>

				Pump Motor Current [A]	Power supply	PN	Motor protection	Insulation class	Working temperature°[ C]	Max ambient temperatures [C°]	Ref. Curve
EWAH180TZXSB1	EWAH180TZXLB1	EWAH180TZXRB1	2,2	4,6	400V-3ph-50Hz	16	IP55	F	-25/+120	40	Α
EWAH220TZXSB1	EWAH220TZXLB1	EWAH220TZXRB1	3	6,3	400V-3ph-50Hz	16	IP55	F	-25/+120	40	В
EWAH270TZXSB1	EWAH270TZXLB1	EWAH270TZXRB1	4	7,8	400V-3ph-50Hz	16	IP55	F	-25/+120	40	D
EWAH300TZXSB1	EWAH300TZXLB1	EWAH300TZXRB1	4	7,8	400V-3ph-50Hz	16	IP55	F	-25/+120	40	С
EWAH350TZXSB2	EWAH350TZXLB2	EWAH350TZXRB2	5,5	10,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	E
EWAH390TZXSB2	EWAH390TZXLB2	EWAH390TZXRB2	5,5	10,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	E
EWAH430TZXSB2	EWAH430TZXLB2	EWAH430TZXRB2	7,5	14,1	400V-3ph-50Hz	16	IP55	F	-25/+120	40	F
EWAH480TZXSB2	EWAH480TZXLB2	EWAH480TZXRB2	7,5	14,1	400V-3ph-50Hz	16	IP55	F	-25/+120	40	G
EWAH580TZXSB2	EWAH580TZXLB2	EWAH580TZXRB2	7,5	14,1	400V-3ph-50Hz	16	IP55	F	-25/+120	40	G
EWAH620TZXSB2	EWAH620TZXLB2	EWAH620TZXRB2	7,5	14,1	400V-3ph-50Hz	17	IP56	F	-25/+121	41	G



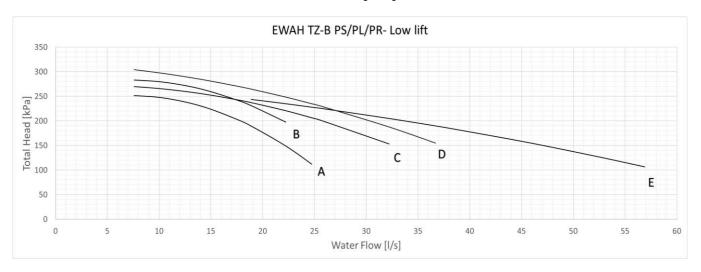
#### Note1: No considering exchanger pressure drop.

**Note2:** <u>The curves refer to operation with pure water.</u> When using mixture of water and glycol please contact <u>factory</u>

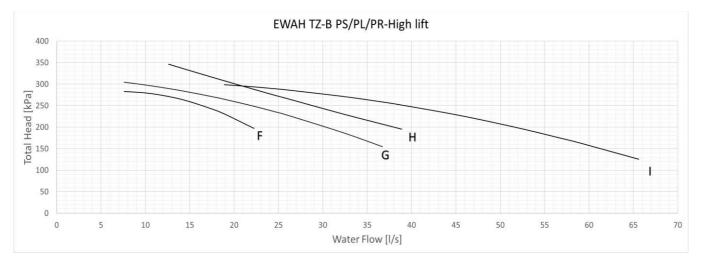
	Model		Pump Motor Power [kW]	Pump Motor Current [A]	Power supply	PN	Motor protection	Insulation class	Working temperature °[C]	Max ambient temperatures [C°]	Ref. Curve
EWAH180TZXSB1	EWAH180TZXSB1	EWAH180TZXSB1	4	7,75	400V-3ph-50Hz	16	IP55	F	-25/+120	40	А
EWAH220TZXSB1	EWAH220TZXSB1	EWAH220TZXSB1	5,5	10,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	В
EWAH270TZXSB1	EWAH270TZXSB1	EWAH270TZXSB1	5,5	10,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	В
EWAH300TZXSB1	EWAH300TZXSB1	EWAH300TZXSB1	5,5	10,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	В
EWAH350TZXSB2	EWAH350TZXSB2	EWAH350TZXSB2	7,5	14,1	400V-3ph-50Hz	16	IP55	F	-25/+120	40	С
EWAH390TZXSB2	EWAH390TZXSB2	EWAH390TZXSB2	7,5	14,1	400V-3ph-50Hz	16	IP55	F	-25/+120	40	С
EWAH430TZXSB2	EWAH430TZXSB2	EWAH430TZXSB2	9,2	17,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	D
EWAH480TZXSB2	EWAH480TZXSB2	EWAH480TZXSB2	9,2	17,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	D
EWAH570TZXSB2	EWAH570TZXSB2	EWAH570TZXSB2	11	20,2	400V-3ph-50Hz	16	IP55	F	-25/+120	40	E
EWAH620TZXSB2	EWAH620TZXSB2	EWAH620TZXSB2	11	20,2	400V-3ph-50Hz	16	IP55	F	-25/+120	40	E

#### Single pump low/high lift

EWAH-TZB P-S/L/R (PLATINUM series) - Total pump head



	LOW LIFT													
	Model		Pump Motor Power [kW]	•	Power sunnly	PN	Motor protection	Insulation class	Working temperature°[ C]	Maxambient temperatures [C°]	Ref. Curve			
EWAH370TZPSB2	EWAH370TZPLB2	EWAH370TZPRB2	5,5	10,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	A			
EWAH440TZPSB2	EWAH440TZPLB2	EWAH440TZPRB2	7,5	14,1	400V-3ph-50Hz	16	IP55	F	-25/+120	40	В			
EWAH530TZPSB2	EWAH530TZPLB2	EWAH530TZPRB2	7,5	14,1	400V-3ph-50Hz	16	IP55	F	-25/+120	40	С			
EWAH610TZPSB2	EWAH610TZPLB2	EWAH610TZPRB2	7,5	14,1	400V-3ph-50Hz	16	IP55	F	-25/+120	40	С			

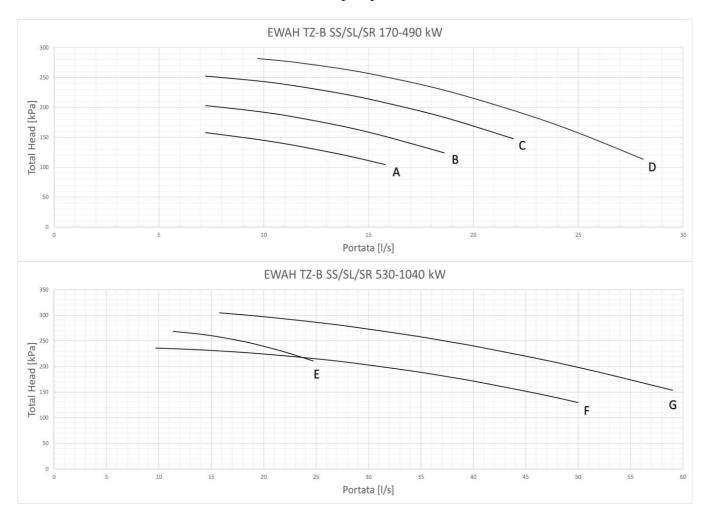


Note1: No considering exchanger pressure drop.

**Note2:** <u>The curves refer to operation with pure water. When using mixture of water and glycol please contact</u> <u>factory</u>

	HIGH LIFT													
	Pump Motor Power [kW]	•	Power supply	PN	Motor protection	Insulation class	Working temperature°[ C]	Maxambient temperatures [C°]	Ref. Curve					
EWAH370TZPSB2	EWAH370TZPLB2	EWAH370TZPRB2	7,5	14,1	400V-3ph-50Hz	16	IP55	F	-25/+120	40	F			
EWAH440TZPSB2	EWAH440TZPLB2	EWAH440TZPRB2	9,2	17,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	G			
EWAH530TZPSB2	EWAH530TZPLB2	EWAH530TZPRB2	11	20,2	400V-3ph-50Hz	16	IP55	F	-25/+120	40	Н			
EWAH610TZPSB2	EWAH610TZPLB2	EWAH610TZPRB2	11	20,2	400V-3ph-50Hz	16	IP55	F	-25/+120	40	Н			

#### **Double pump - low lift** EWAH-TZB S-S/L/R (SILVER series) – Total pump head

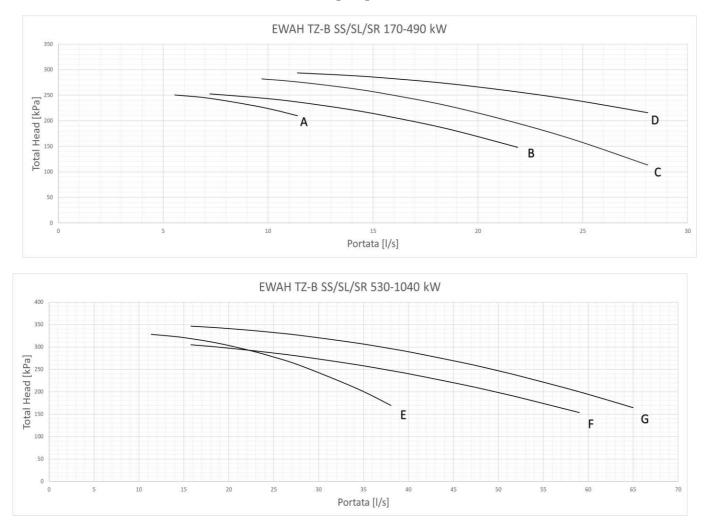


Note1: No considering exchanger pressure drop.

**Note2:** <u>The curves refer to operation with pure water. When using mixture of water and glycol please contact</u> <u>factory</u>

	Model		Pump Motor Power [kW]	•	Power supply	PN	Motor protection	Insulation class	Working temperature °[C]	Max ambient temperatures [C°]	Ref. Curve
EWAH170TZ-SSB1	EWAH170TZ-SLB1	EWAH170TZ-SRB1	3	6,3	400V-3ph-50Hz	16	IP55	F	-25/+120	40	А
EWAH200TZ-SSB1	EWAH200TZ-SLB1	EWAH200TZ-SRB1	3	6,3	400V-3ph-50Hz	16	IP55	F	-25/+120	40	А
EWAH240TZ-SSB1	EWAH240TZ-SLB1	EWAH240TZ-SRB1	3	6,3	400V-3ph-50Hz	16	IP55	F	-25/+120	40	А
EWAH290TZ-SSB1	EWAH290TZ-SLB1	EWAH290TZ-SRB1	4	7,8	400V-3ph-50Hz	16	IP55	F	-25/+120	40	В
EWAH330TZ-SSB1	EWAH330TZ-SLB1	EWAH330TZ-SRB1	4	7,8	400V-3ph-50Hz	16	IP55	F	-25/+120	40	В
EWAH390TZ-SSB2	EWAH390TZ-SLB2	EWAH390TZ-SRB2	5,5	10,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	С
EWAH420TZ-SSB2	EWAH420TZ-SLB2	EWAH420TZ-SRB2	5,5	10,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	С
EWAH490TZ-SSB2	EWAH490TZ-SLB2	EWAH490TZ-SRB2	7,5	14,1	400V-3ph-50Hz	16	IP55	F	-25/+120	40	D
EWAH530TZ-SSB2	EWAH530TZ-SLB2	EWAH530TZ-SRB2	7,5	14,1	400V-3ph-50Hz	16	IP55	F	-25/+120	40	E
EWAH600TZ-SSB2	EWAH600TZ-SLB2	EWAH600TZ-SRB2	7,5	14,1	400V-3ph-50Hz	16	IP55	F	-25/+120	40	E

#### **Double pump - high lift** EWAH-TZB S-S/L/R (SILVER series) – Total pump head

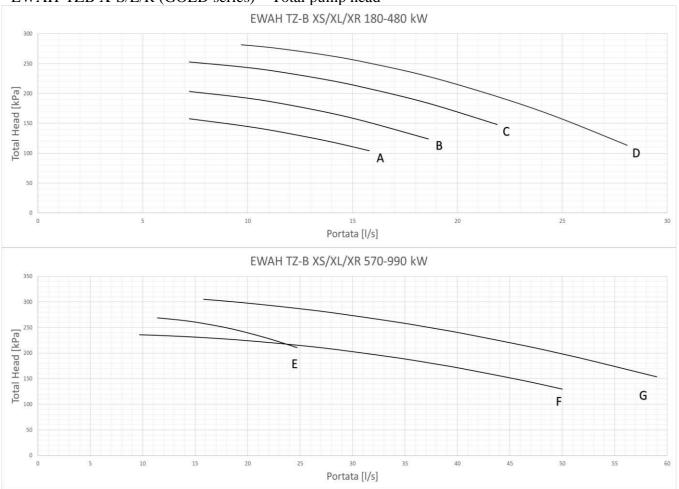


Note1: <u>No considering exchanger pressure drop.</u>

**Note2:** <u>The curves refer to operation with pure water. When using mixture of water and glycol please contact</u> <u>factory</u>

	Model		Pump Motor Power [kW]	•	Power supply	PN	Motor protection	Insulation class	Working temperature °[C]	Max ambient temperatures [C°]	Ref. Curve
EWAH170TZ-SSB1	EWAH170TZ-SLB1	EWAH170TZ-SRB1	4	7,8	400V-3ph-50Hz	16	IP55	F	-25/+120	40	А
EWAH200TZ-SSB1	EWAH200TZ-SLB1	EWAH200TZ-SRB1	4	7,8	400V-3ph-50Hz	16	IP55	F	-25/+120	40	А
EWAH240TZ-SSB1	EWAH240TZ-SLB1	EWAH240TZ-SRB1	5,5	10,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	В
EWAH290TZ-SSB1	EWAH290TZ-SLB1	EWAH290TZ-SRB1	7,5	14,1	400V-3ph-50Hz	16	IP55	F	-25/+120	40	С
EWAH330TZ-SSB1	EWAH330TZ-SLB1	EWAH330TZ-SRB1	7,5	14,1	400V-3ph-50Hz	16	IP55	F	-25/+120	40	С
EWAH390TZ-SSB2	EWAH390TZ-SLB2	EWAH390TZ-SRB2	9,2	17,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	D
EWAH420TZ-SSB2	EWAH420TZ-SLB2	EWAH420TZ-SRB2	9,2	17,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	D
EWAH490TZ-SSB2	EWAH490TZ-SLB2	EWAH490TZ-SRB2	9,2	17,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	D
EWAH530TZ-SSB2	EWAH530TZ-SLB2	EWAH530TZ-SRB2	11	20,2	400V-3ph-50Hz	16	IP55	F	-25/+120	40	E
EWAH600TZ-SSB2	EWAH600TZ-SLB2	EWAH600TZ-SRB2	11	20,2	400V-3ph-50Hz	16	IP55	F	-25/+120	40	E

#### **Double pump – low lift** EWAH-TZB X-S/L/R (GOLD series) – Total pump head

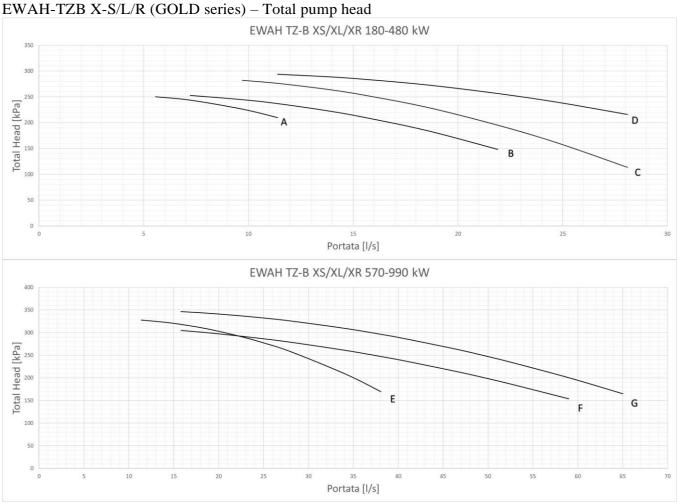


#### Note1: No considering exchanger pressure drop.

**Note2:** <u>The curves refer to operation with pure water.</u> When using mixture of water and glycol please contact <u>factory</u>

	Model		Pump Motor Power [kW]	•	Power supply	PN	Motor protection	Insulation class	Working temperature °[C]	Max ambient temperatures [C°]	Ref. Curve
EWAH180TZXSB1	EWAH180TZXLB1	EWAH180TZXRB1	3	6,33	400V-3ph-50Hz	16	IP55	F	-25/+120	40	A
EWAH220TZXSB1	EWAH220TZXLB1	EWAH220TZXRB1	3	6,33	400V-3ph-50Hz	16	IP55	F	-25/+120	40	A
EWAH270TZXSB1	EWAH270TZXLB1	EWAH270TZXRB1	3	6,33	400V-3ph-50Hz	16	IP55	F	-25/+120	40	A
EWAH300TZXSB1	EWAH300TZXLB1	EWAH300TZXRB1	4	7,75	400V-3ph-50Hz	16	IP55	F	-25/+120	40	В
EWAH350TZXSB2	EWAH350TZXLB2	EWAH350TZXRB2	4	7,75	400V-3ph-50Hz	16	IP55	F	-25/+120	40	В
EWAH390TZXSB2	EWAH390TZXLB2	EWAH390TZXRB2	5,5	10,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	С
EWAH430TZXSB2	EWAH430TZXLB2	EWAH430TZXRB2	5,5	10,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	С
EWAH480TZXSB2	EWAH480TZXLB2	EWAH480TZXRB2	7,5	14,1	400V-3ph-50Hz	16	IP55	F	-25/+120	40	D
EWAH580TZXSB2	EWAH580TZXLB2	EWAH580TZXRB2	7,5	14,1	400V-3ph-50Hz	16	IP55	F	-25/+120	40	E
EWAH620TZXSB2	EWAH620TZXLB2	EWAH620TZXRB2	7,5	14,1	400V-3ph-50Hz	17	IP56	F	-25/+121	41	E

#### Double pump – high lift



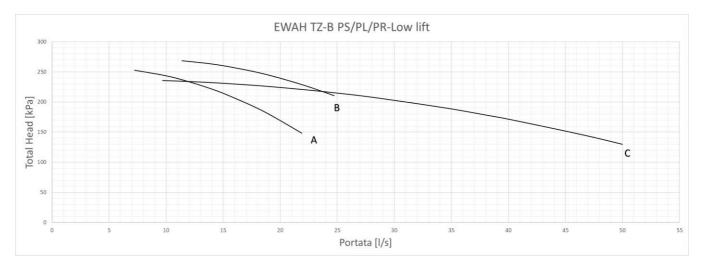
Note1: No considering exchanger pressure drop.

**Note2:** <u>The curves refer to operation with pure water.</u> When using mixture of water and glycol please contact <u>factory</u>

	Model		Pump Motor Power [kW]		Power supply	PN	Motor protection	Insulation class	Working temperature °[C]	Max ambient temperatures [C°]	Ref. Curve
EWAH180TZXSB1	EWAH180TZXLB1	EWAH180TZXRB1	4	7,75	400V-3ph-50Hz	16	IP55	F	-25/+120	40	А
EWAH220TZXSB1	EWAH220TZXLB1	EWAH220TZXRB1	5,5	10,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	В
EWAH270TZXSB1	EWAH270TZXLB1	EWAH270TZXRB1	5,5	10,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	В
EWAH300TZXSB1	EWAH300TZXLB1	EWAH300TZXRB1	7,5	14,1	400V-3ph-50Hz	16	IP55	F	-25/+120	40	С
EWAH350TZXSB2	EWAH350TZXLB2	EWAH350TZXRB2	7,5	14,1	400V-3ph-50Hz	16	IP55	F	-25/+120	40	С
EWAH390TZXSB2	EWAH390TZXLB2	EWAH390TZXRB2	7,5	14,1	400V-3ph-50Hz	16	IP55	F	-25/+120	40	С
EWAH430TZXSB2	EWAH430TZXLB2	EWAH430TZXRB2	9,2	17,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	D
EWAH480TZXSB2	EWAH480TZXLB2	EWAH480TZXRB2	9,2	17,4	400V-3ph-50Hz	16	IP55	F	-25/+120	40	D
EWAH580TZXSB2	EWAH580TZXLB2	EWAH580TZXRB2	11	20,2	400V-3ph-50Hz	16	IP55	F	-25/+120	40	E
EWAH620TZXSB2	EWAH620TZXLB2	EWAH620TZXRB2	11	20,2	400V-3ph-50Hz	17	IP56	F	-25/+121	41	E

#### Double pump low/high lift

EWAH-TZB P-S/L/R (PLATINUM series) – Total pump head



	LOW LIFT													
	Model		Pump Motor Power [kW]	•	Power supply	PN	Motor protection	Insulation class	Working temperature °[C]	Max ambient temperatures [C°]	Ref. Curve			
EWAH370TZPSB2	EWAH370TZPLB2	EWAH370TZPRB2	5,5	10,4	400V-3ph-50H;	16	IP55	F	-25/+120	40	A			
EWAH440TZPSB2	EWAH440TZPLB2	EWAH440TZPRB2	5,5	10,4	400V-3ph-50H;	16	IP55	F	-25/+120	40	A			
EWAH530TZPSB2	EWAH530TZPLB2	EWAH530TZPRB2	7,5	14,1	400V-3ph-50H;	16	IP55	F	-25/+120	40	В			
EWAH610TZPSB2	EWAH610TZPLB2	EWAH610TZPRB2	7,5	14,1	400V-3ph-50H;	16	IP55	F	-25/+120	40	В			



Note1: <u>No considering exchanger pressure drop.</u>

**Note2:** <u>The curves refer to operation with pure water. When using mixture of water and glycol please contact</u> <u>factory</u>

	HIGH LIFT													
	Model		Pump Motor Power [kW]	•	Power supply	PN	Motor protection	Insulation class	Working temperature °[C]	Max ambient temperatures [C°]	Ref. Curve			
EWAH370TZPSB2	EWAH370TZPLB2	EWAH370TZPRB2	7,5	14,1	400V-3ph-50H;	16	IP55	F	-25/+120	40	D			
EWAH440TZPSB2	EWAH440TZPLB2	EWAH440TZPRB2	9,2	17,4	400V-3ph-50H;	16	IP55	F	-25/+120	40	E			
EWAH530TZPSB2	EWAH530TZPLB2	EWAH530TZPRB2	11	20,2	400V-3ph-50H;	16	IP55	F	-25/+120	40	F			
EWAH610TZPSB2	EWAH610TZPLB2	EWAH610TZPRB2	11	20,2	400V-3ph-50H;	16	IP55	F	-25/+120	40	F			

NOTE:

The above curves refer to the total static pressure of the pumps (don't taking into account the pressure drops in the heat exchanger, units piping and filters).

How to calculate the overall chiller water side pressure drops (to calculate available static pressure)

In order to calculate the overall pressure drops introduced by the chiller in an installation the following points have to be considered:

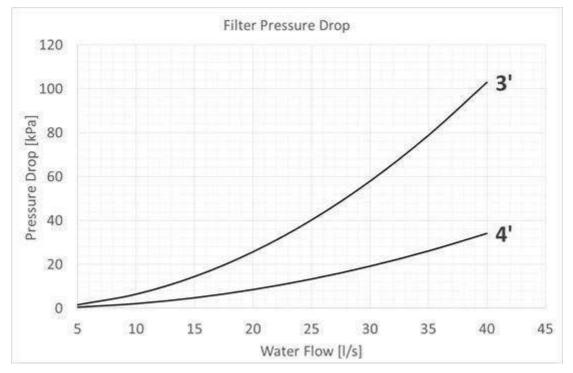
Overall chiller pressure drops = evaporator [kPa] + Filter pressure drop [kPa]

a) Select the chiller with CSS tool, you get easily the design water flow rate and the corresponding 'evaporator pressure drops' value (in CSS tool kPa figures are referred to evaporator only).

b) Refer to "Specification" chapter or unit dimensional drawing to check the water connection diameters (equal to filters size).

c) Considering the design flow rate and water filter size and piping diameter, from graph "Filter pressure drops" get the corresponding kPa value.

d) By adding the values at point "a" and "c", 'Overall chiller pressure drops' figure is got.



In case where the filter provided from factory is replaced with other type of filters the above curves are not applicable.

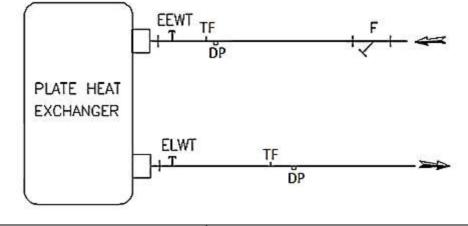
The installation of the filter for single and dual circuit units is mandatory.

The pressure drop value showed in CSS (Chiller Selection Software) are referred to chiller's evaporator only. For EWAH~TZB factory provides the water filter as standard option only for single circuit unit. The filters is shipped loose.

Note: when using mixture of water and glycol please contact factory as above specification could change.

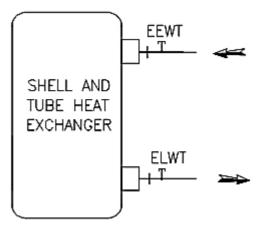
# Hydraulic scheme

## Single circuit unit without hydronic kit



F	Y-TYPE STRAINER (shipped lose)	EEWT	EVAPOR. ENTERING WATER TEMPERATURE PROBE
DP	DRAIN PLUG	ELWT	EVAPOR. LEAVING WATER TEMPERATURE PROBE
TF	THREADED FITTING		

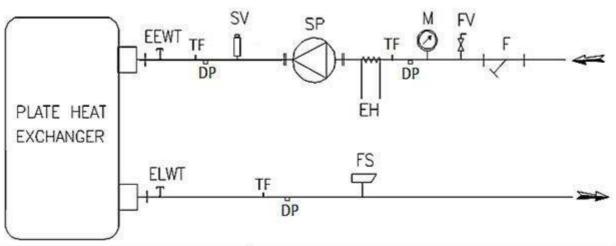
## Dual circuit unit without hydronic kit



EEWT	EVAPOR. ENTERING WATER TEMPERATURE	EEWT	EVAPOR. LEAVING WATER TEMPERATURE
PROBE		PROBE	

Note: drain plug and threaded fitting are on the shell and tube exchanger

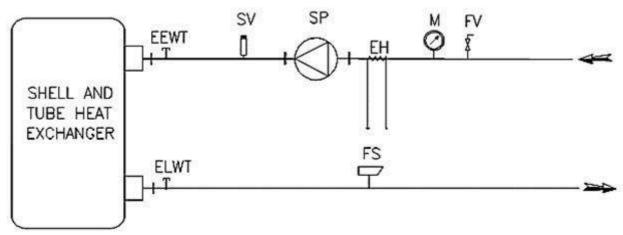
## Single circuit unit with single pump low/high lift



F	Y-TYPE STRAINER (shipped lose)	SP	IN LINE SINGLE PUMP
FV	FILLING VALVE	SV	SAFETY VALVE
М	PRESSURE GAUGE	EEWT	EVAPOR. ENTERING WATER TEMPERATURE PROBE
DP	DRAIN PLUG	EEWT	EVAPOR. LEAVING WATER TEMPERATURE PROBE
TF	THREADED FITTING	FS	FLOW SWITCH *
EH	ELECTRIC HEATER/THERMOSTAT		

\*Flow switch available as option (opt. code 58). Safety valve set at 10 bar

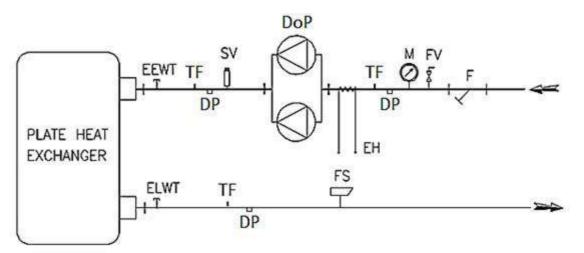
## Dual circuit unit with single pump low/high lift



FV	FILLING VALVE	SV	SAFETY VALVE
м	PRESSURE GAUGE	EEWT	EVAPOR. ENTERING WATER TEMPERATURE PROBE
EH	ELECTRIC HEATER/ THERMOSTAT	EEWT	EVAPOR. LEAVING WATER TEMPERATURE PROBE
SP	IN LINE SINGLE PUMP	FS	FLOW SWITCH *

\*Flow switch is not available as an option for dual circuit units (installation of the filter is mandatory). Safety valve set at 10 bar Note: drain plug and threaded fitting are on the shell and tube exchanger.

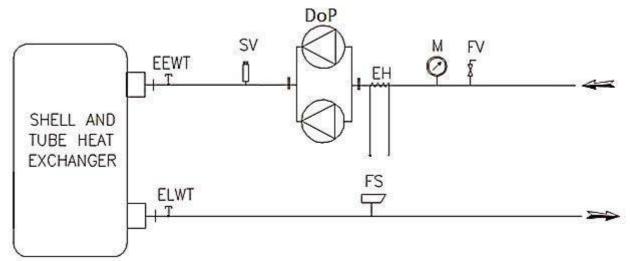
## Single circuit unit with dual pump low/high lift



F	Y-TYPE STRAINER (shipped lose)	DoP	IN LINE DOUBLE PUMP
FV	FILLING VALVE	SV	SAFETY VALVE
М	PRESSURE GAUGE	EEWT	EVAPOR. ENTERING WATER TEMPERATURE PROBE
DP	DRAIN PLUG	EEWT	EVAPOR. LEAVING WATER TEMPERATURE PROBE
TF	THREADED FITTING	FS	FLOW SWITCH *
EH	ELECTRIC HEATER/THERMOSTAT		

\*Flow switch available as option (opt. code 58) safety valve set at 10 bar

## Dual circuit unit with dual pump low/high lift



FV	FILLING VALVE	SV	SAFETY VALVE
М	PRESSURE GAUGE	EEWT	EVAPOR. ENTERING WATER TEMPERATURE PROBE
EH	ELECTRIC HEATER/ THERMOSTAT	EEWT	EVAPOR. LEAVING WATER TEMPERATURE PROBE
DoP	IN LINE DOUBLE PUMP	FS	FLOW SWITCH *

\*Flow switch is not available as an option for dual circuit units (installation of the filter is mandatory). safety valve set at 10 bar Note: drain plug and threaded fitting are on the shell and tube exchanger.

## Water piping

The water system must have:

1. Anti-vibration joint in order to reduce transmission of vibrations to the structures.

- 2. Isolating valves to isolate the unit from the water system during maintenance.
- 3. Flow switch.

4. Manual or automatic air venting device at the system's highest point.; drain device at the system's lowest point.

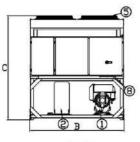
- 5. A suitable device that can maintain the water system under pressure (expansion tank, etc.).
- 6. Water temperature and pressure indicators to assist the operator during service and maintenance.
  7. A filter or device that can remove particles from the fluid. The installation of the filter is mandatory. The use of a filter extends the life of the evaporator and pump and helps to keep the water system in a better condition. The water filter must be installed as close as possible to the chiller. If the water filter is installed in another part of the water system, the installer has to guarantee the cleaning of the water pipes between the water filter and the evaporator. The water used for filling the water circuit must be clean and suitably treated.
- 8. Precautions should be provided to protect the unit against freezing.

9. The heat recovery device must be emptied of water during the winter season, unless an ethylene glycol mixture in appropriate percentage is added to the water circuit.

10. In case of unit substitution, the entire water system must be emptied and cleaned before the new unit is installed. Regular tests and proper chemical treatment of water are recommended after starting up the new unit.

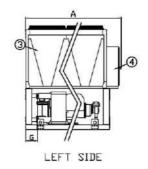
11. In the event that glycol is added to the water system as anti-freeze protection, pay attention to the fact that suction pressure will be lower, the unit's performance will be lower and water pressure drops will be greater. All unit-protection systems, such as anti-freeze, and low-pressure protection will need to be readjusted.

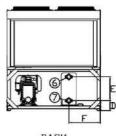
12. Before insulating water piping, check that there are no leaks.



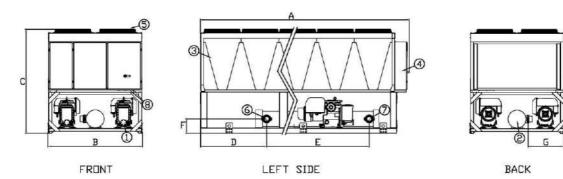
FRONT

DUAL CIRCUIT -B2





BACK

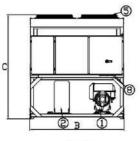


- 1. COMPRESSOR
- 2. EVAPORATOR
- 3. CONDENSER COIL 4. ELECTRICAL PANEL

- ELECTRICAL PANEL
   FAN
   EVAPORATOR WATER INLET
   EVAPORATOR WATER OUTLET
   SLOT FOR POWER AND CONTROL PANEL CONNECTION

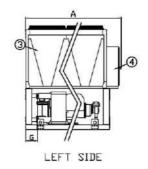
note: the above drawings are not contractually binding.	For the design of installation refer to the dedicated dimensional drawing available from
the factory on request. The data are subject to change	without notice.

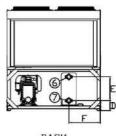
MODEL	А	В	С
EWAH170TZSSB1	2330	2282	2540
EWAH200TZSSB1	2330	2282	2540
EWAH240TZSSB1	3230	2282	2540
EWAH290TZSSB1	3230	2282	2540
EWAH330TZSSB1	3230	2282	2540
EWAH390TZSSB2	5030	2282	2540
EWAH420TZSSB2	5030	2282	2540
EWAH490TZSSB2	5887	2282	2540
EWAH530TZSSB2	5887	2282	2540
EWAH600TZSSB2	6009	2282	2540



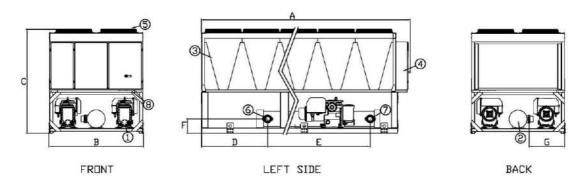
FRONT

DUAL CIRCUIT -B2





BACK

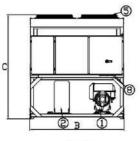


- 1. COMPRESSOR
- 2. EVAPORATOR
- 3. CONDENSER COIL 4. ELECTRICAL PANEL

- ELECTRICAL PANEL
   FAN
   EVAPORATOR WATER INLET
   EVAPORATOR WATER OUTLET
   SLOT FOR POWER AND CONTROL PANEL CONNECTION

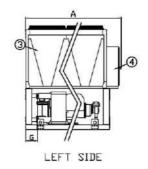
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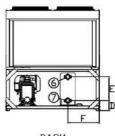
MODEL	А	В	С
EWAH170TZSLB1	2330	2282	2540
EWAH200TZSLB1	2330	2282	2540
EWAH240TZSLB1	3230	2282	2540
EWAH290TZSLB1	3230	2282	2540
EWAH330TZSLB1	3230	2282	2540
EWAH390TZSLB2	5030	2282	2540
EWAH420TZSLB2	5030	2282	2540
EWAH490TZSLB2	5887	2282	2540
EWAH530TZSLB2	5887	2282	2540
EWAH600TZSLB2	6009	2282	2540



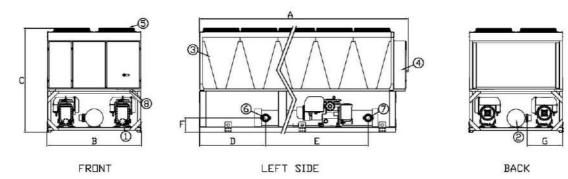
FRONT

DUAL CIRCUIT -B2





BACK

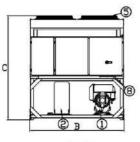


- 1. COMPRESSOR
- 2. EVAPORATOR
- 3. CONDENSER COIL 4. ELECTRICAL PANEL

- ELECTRICAL PANEL
   FAN
   EVAPORATOR WATER INLET
   EVAPORATOR WATER OUTLET
   SLOT FOR POWER AND CONTROL PANEL CONNECTION

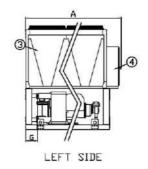
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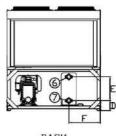
MODEL	А	В	С
EWAH170TZSRB1	2330	2282	2540
EWAH200TZSRB1	2330	2282	2540
EWAH240TZSRB1	3230	2282	2540
EWAH290TZSRB1	3230	2282	2540
EWAH330TZSRB1	3230	2282	2540
EWAH390TZSRB2	5030	2282	2540
EWAH420TZSRB2	5030	2282	2540
EWAH490TZSRB2	5887	2282	2540
EWAH530TZSRB2	5887	2282	2540
EWAH600TZSRB2	6009	2282	2540



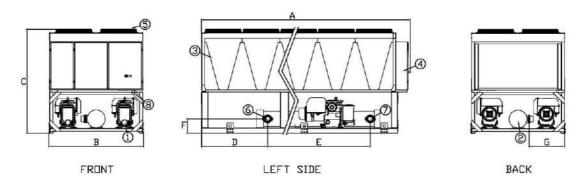
FRONT

DUAL CIRCUIT -B2





BACK

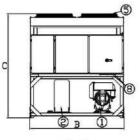


- 1. COMPRESSOR
- 2. EVAPORATOR
- 3. CONDENSER COIL 4. ELECTRICAL PANEL

- ELECTRICAL PANEL
   FAN
   EVAPORATOR WATER INLET
   EVAPORATOR WATER OUTLET
   SLOT FOR POWER AND CONTROL PANEL CONNECTION

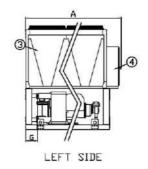
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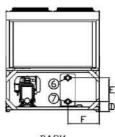
MODEL	Α	В	С
EWAH180TZXSB1	3230	2282	2540
EWAH220TZXSB1	4130	2282	2540
EWAH270TZXSB1	3230	2282	2540
EWAH300TZXSB1	4130	2282	2540
EWAH350TZXSB2	5887	2282	2540
EWAH390TZXSB2	5887	2282	2540
EWAH430TZXSB2	6786	2282	2540
EWAH480TZXSB2	7684	2282	2540
EWAH580TZXSB2	6877	2282	2540
EWAH620TZXSB2	7778	2282	2540



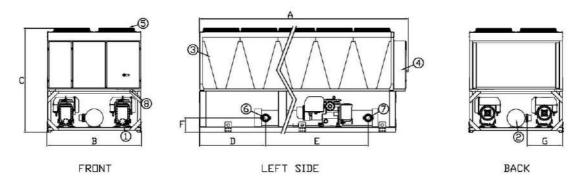
FRONT

DUAL CIRCUIT -B2





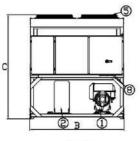
BACK



- 1. COMPRESSOR
- 2. EVAPORATOR
- 3. CONDENSER COIL 4. ELECTRICAL PANEL
- ELECTRICAL FARLE
   FAN
   EVAPORATOR WATER INLET
   EVAPORATOR WATER OUTLET
- 8. SLOT FOR POWER AND CONTROL PANEL CONNECTION

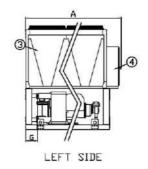
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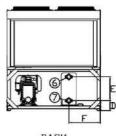
MODEL	А	В	С
EWAH180TZXLB1	3230	2282	2540
EWAH220TZXLB1	4130	2282	2540
EWAH270TZXLB1	3230	2282	2540
EWAH300TZXLB1	4130	2282	2540
EWAH350TZXLB2	5887	2282	2540
EWAH390TZXLB2	5887	2282	2540
EWAH430TZXLB2	6786	2282	2540
EWAH480TZXLB2	7684	2282	2540
EWAH580TZXLB2	6877	2282	2540
EWAH620TZXLB2	7778	2282	2540



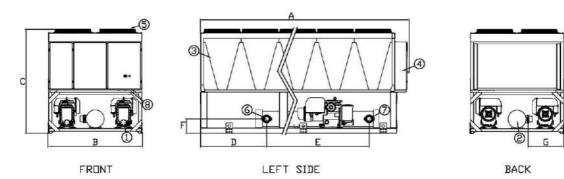
FRONT

DUAL CIRCUIT -B2





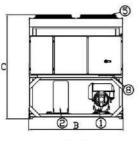
BACK



- 1. COMPRESSOR
- 2. EVAPORATOR
- 3. CONDENSER COIL 4. ELECTRICAL PANEL
- ELECTRICAL FARLE
   FAN
   EVAPORATOR WATER INLET
   EVAPORATOR WATER OUTLET
- 8. SLOT FOR POWER AND CONTROL PANEL CONNECTION

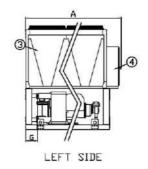
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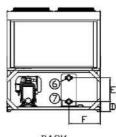
MODEL	А	В	С
EWAH180TZXRB1	3230	2282	2540
EWAH220TZXRB1	4130	2282	2540
EWAH270TZXRB1	3230	2282	2540
EWAH300TZXRB1	4130	2282	2540
EWAH350TZXRB2	5887	2282	2540
EWAH390TZXRB2	5887	2282	2540
EWAH430TZXRB2	6786	2282	2540
EWAH480TZXRB2	7684	2282	2540
EWAH580TZXRB2	6877	2282	2540
EWAH620TZXRB2	7778	2282	2540



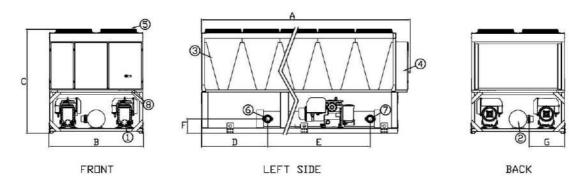
FRONT

DUAL CIRCUIT -B2





BACK

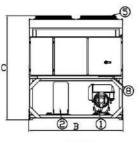


#### LEGEND

- 1. COMPRESSOR
- 2. EVAPORATOR
- 3. CONDENSER COIL
- 4. ELECTRICAL PANEL
- 5. FAN
- 6. EVAPORATOR WATER INLET 7. EVAPORATOR WATER OUTLET
- 8. SLOT FOR POWER AND CONTROL PANEL CONNECTION

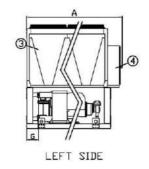
note: the above drawings are not contractually binding. For the design of installation refer to the dedicated dimensional drawing available from the factory on request. The data are subject to change without notice.

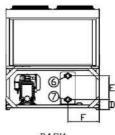
MODEL	Α	В	С
EWAH370TZPSB2	7684	2282	2540
EWAH440TZPSB2	9480	2282	2540
EWAH530TZPSB2	7778	2282	2540
EWAH610TZPSB2	8687	2282	2540



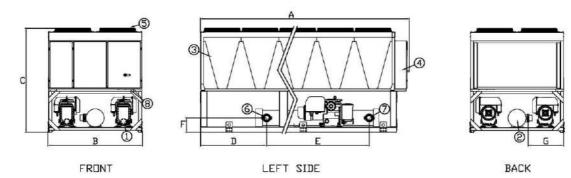
FRONT

DUAL CIRCUIT -B2





BACK

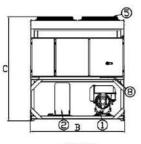


#### LEGEND

- 1. COMPRESSOR
- 2. EVAPORATOR
- 3. CONDENSER COIL
- 4. ELECTRICAL PANEL
- 5. FAN
- 6. EVAPORATOR WATER INLET 7. EVAPORATOR WATER OUTLET
- 8. SLOT FOR POWER AND CONTROL PANEL CONNECTION

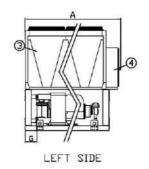
note: the above drawings are not contractually binding. For the design of installation refer to the dedicated dimensional drawing available from the factory on request. The data are subject to change without notice.

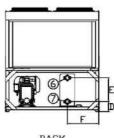
MODEL	Α	В	С
EWAH370TZPLB2	7684	2282	2540
EWAH440TZPLB2	9480	2282	2540
EWAH530TZPLB2	7778	2282	2540
EWAH610TZPLB2	8687	2282	2540



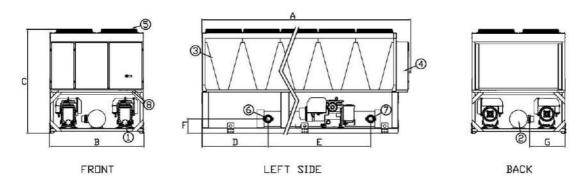
FRONT

DUAL CIRCUIT -B2





BACK



#### LEGEND

1. COMPRESSOR

- 2. EVAPORATOR
- 3. CONDENSER COIL
- 4. ELECTRICAL PANEL
- 5. FAN
- 6. EVAPORATOR WATER INLET
- 7. EVAPORATOR WATER OUTLET
- 8. SLOT FOR POWER AND CONTROL PANEL CONNECTION

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MODEL	А	В	С
EWAH370TZPRB2	7684	2282	2540
EWAH440TZPRB2	9480	2282	2540
EWAH530TZPRB2	7778	2282	2540
EWAH610TZPRB2	8687	2282	2540

**Warning** Installation and maintenance of the unit must be performed only by qualified personnel who have knowledge with local codes and regulations, and experience with this type of equipment. Must be avoided the unit installation in places that could be considered dangerous for all the maintenance operations.

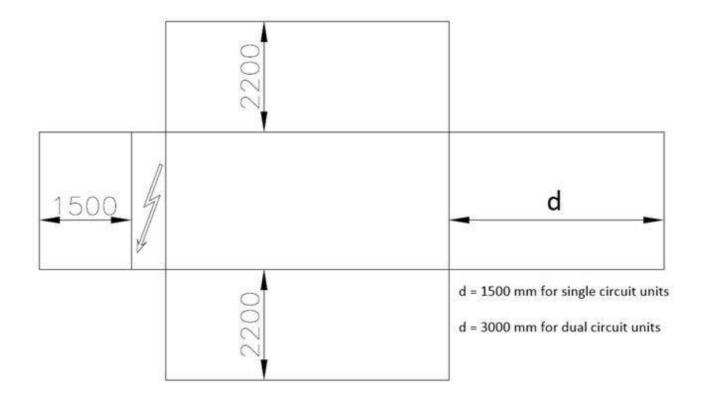
**Handling** Care should be taken to avoid rough handling or shock due to dropping the unit. Do not push or pull the unit from anything other than the base frame. Never allow the unit to fall during unloading or moving as this may result in serious damage. To lift the unit, rings are provided in the base frame of the unit. Spreader bar and cables should be arranged to prevent damage to cabinet.

**Location** The units are produced for outdoor installation on roofs, floors or below ground level on condition that the area is free from obstacles for the passage of the condenser air. The unit should be positioned on solid foundations and perfectly leveled; in the case of installation on roofs or floors, it may be advisable to arrange the use of suitable weight distribution beams. When the units are installed on the ground, a concrete base at least 250 mm wider and longer than the unit's footprint should be laid. Furthermore, this base should withstand the unit weight mentioned in the technical data table.

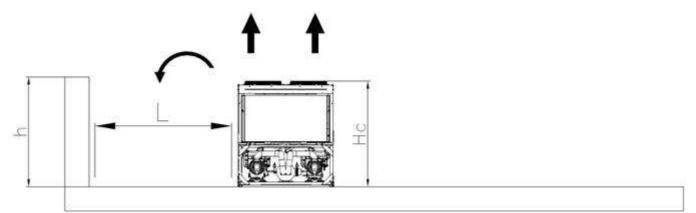
**Space requirements** The units are air-cooled, then it is important to respect the minimum distances which guarantee the best ventilation of the condenser coils. Limitations of space reducing the air flow could cause significant reductions in cooling capacity and an increase in electricity consumption.

To determinate unit placement, careful consideration must be given to assure a sufficient air flow across the condenser heat transfer surface. Two conditions must be avoided to achieve the best performance: warm air recirculation and coil starvation. Both these conditions cause an increase of condensing pressures that results in reductions in unit efficiency and capacity. Moreover the unique microprocessor has the ability to calculate the operating environment of the air cooled chiller and the capacity to optimize its performance staying on-line during abnormal conditions.

Each side of the unit must be accessible after installation for periodic service. The following pictures shows you minimum recommended clearance requirements.



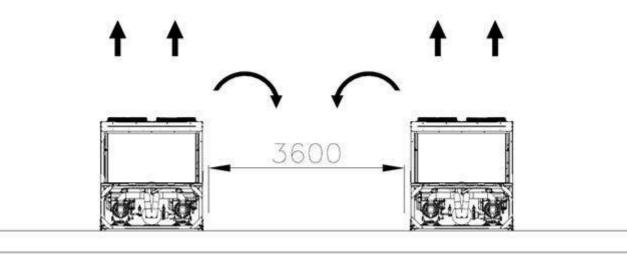
For single chiller installation in proximity of a wall the following indications are recommended:



- if h < Hc  $\rightarrow$  L must at least 3 m

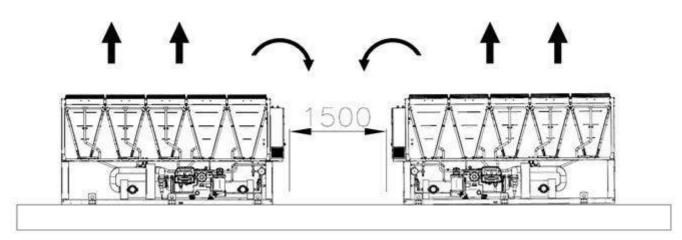
- if  $h \ge Hc$  or L < 3 m contact local Daikin representative to evaluate possible arrangements

In case of two chillers installed side by side in free filed, the minimum distance recommended between the chillers is indicated in the below picture



In case of two chillers installed in a compound contact local Daikin representative to evaluate possible arrangements.

For mulliple chiller installation it is recommended to install the chillers is a single row as hown in the below picture



For additional information refer to the Installation Manual. If the site does not allow this kind of installation contact Daikin representative to evaluate possible arrangements. General The chiller will be designed and manufactured in accordance with the following European directives: • Construction of pressure vessel 2014/68/EU

- Machinery Directive 2006/42/EC
- Low Voltage 2014/35/EU
- Electromagnetic Compatibility 2014/30/EU
- Electrical & Safety codes EN 60204-1
- Manufacturing Quality Standards UNI UNI EN ISO 14001

To avoid any losses, the unit will be tested at full load in the factory (at the nominal working conditions and water temperatures). The chiller will be delivered to the job site completely assembled and charged with refrigerant and oil.

The installation of the chiller must comply with the manufacturer's instructions for rigging and handling equipment.

The unit will be able to start up and operate (as standard) at full load with:

- outside air temperature from...... °C to...... °C
- evaporator leaving fluid temperature between...... °C and...... °C

### Refrigerant HFO 1234ze

**Performance** Chiller shall supply the following performances:

- Number of chiller(s):..... unit(s)
- Cooling capacity for single chiller:..... kW
- Power input for single chiller in cooling mode:..... kW
- Heat exchanger entering water temperature in cooling mode:..... °C
- Heat exchanger leaving water temperature in cooling mode:..... °C
- Heat exchanger water flow:..... I/s
- Nominal outside working ambient temperature in cooling mode:..... °C
- Minimum full load efficiency (EER): ..... (kW/kW)
- Minimum part load efficiency (ESEER): ..... (kW/kW)

Operating voltage range should be 400V  $\pm$ 10%, 3ph, 50Hz (or 380V  $\pm$ 10%, 3ph, 60Hz), voltage unbalance maximum 3%, without neutral conductor and shall only have one power connection point.

**Unit description** Chiller shall include one or two independent refrigerant circuits, semi-hermetic type rotary single screw compressors, refrigerant cooled inverter drive for each compressor, electronic expansion device (EEXV), direct expansion 'shell & tube' or PHE evaporator, air-cooled condenser section made with aluminum Microchannel technology, R-1234ze refrigerant, lubrication system, motor starting components, discharge line shut-off valve, suction line shut-off valve, control system and all components necessary for a safe and stable unit operation.

The chiller will be factory assembled on a robust base frame made of galvanized steel, protected by an epoxy paint.

**Sound level and vibrations** Sound power level shall not exceed ......dB(A). The sound power levels must be rated in accordance to ISO 9614 (other types of rating cannot be used). Vibration on the base frame should not exceed 2 mm/s.

**Dimensions** Unit dimensions shall not exceed following indications:

- Unit length..... mm
- Unit width..... mm
- Unit height..... mm

### Compressors

• Semi-hermetic, single-screw type with one main helical rotor meshing with the gaterotor. The gaterotor will be constructed of a carbon impregnated engineered composite material. The gaterotor supports will be constructed of cast iron.

• Each compressor shall be fitted with inverter drive for variable capacity control. Inverter shall be integrated within the compressor casing and it shall be cooled by liquid refrigerant.

• Each compressor shall be provided with Variable Volume Ratio (VVR) technology. The system shell modify the volumetric compression ratio according to the operating conditions in order to enhance the efficiency.

• Each compressor shall be provided with DC motors (for GOLD and PLATINUM efficiency series)

• The oil injection shall be used in order to get high EER (Energy Efficiency Ratio) also at high condensing pressure and low sound pressure levels in each load condition.

• Refrigerant system differential pressure shall provide oil flow through service replaceable, 0.5 micron, full flow, cartridge type oil filter internal to compressor.

• Refrigerant system differential pressure shall provide oil injection on all moving compressor parts to correctly lubricate them. Electrical oil pump lubricating system is not acceptable.

• The compressor's oil cooling must be realized, when necessary, by refrigerant liquid injection. External

dedicated heat exchanger and additional piping to carry the oil from the compressor to heat exchanger and viceversa will be not accepted.

• The compressor shall be provided with an integrated, high efficiency, cyclonic type oil separator and with builtin oil filter, cartridge type.

• The compressor shall be direct electrical driven, without gear transmission between the screw and the electrical motor.

• The compressor casing shall be provided with ports to realize economized refrigerant cycles.

• The economizer cycle shall be provided with electronic expansion valve

• The unit shell be provided with two thermal protection realized by a thermistor for high temperature protection: one temperature sensor to protect electrical motor and another sensor to protect unit and lubricating oil from high discharge gas temperature.

• The compressor shall be equipped with an electric oil-crankcase heater.

• Compressor shall be fully field serviceable. Compressor that must be removed and returned to the factory for service shall be unacceptable.

### Cooling capacity control system

The chiller will have a microprocessor for the control of the compressor capacity through inverter in order to continuously modulate the compressor's rotational speed.

• The unit capacity control shall be infinitely modulating between 100% and the minimum. The chiller shall be capable of stable operation to minimum capacity without hot gas bypass.

• The system shall control the unit based on the leaving evaporator water temperature that shall be controlled by PID (Proportional Integral Derivative) logic.

• Unit control logic shall to manage frequency level of the compressor electric motor to exactly match plant load request in order to keep constant the set point for delivered chilled or hot water temperature.

• The microprocessor unit control shall detect conditions that approach protective limits and take self corrective action prior to an alarm occurring. The system shall automatically reduce the chiller capacity when any of the following parameters are outside their normal operating range:

- High condenser pressure

- Low evaporating refrigerant temperature Unit-mounted Compressor's Inverter and Electrical Requirement Customer electrical connection for compressor motor power shall be limited to the main power lead to the single point power connection located into electrical panel.

• The Inverter shall be refrigerant cooled. Water cooled or air cooled inverter cooling are not acceptable.

• Base motor frequency shall permit motor to be utilized at nameplate voltage. Adjustable frequency range, monitored by unit's microprocessor control, shall permit a stable unit capacity control down to minimum capacity without hot-gas bypass.

• Unit displacement power factor shall be not less than 0.95 on entire unit capacity range, from 100% down to minimum capacity.

### Evaporator

(Single circuit unit)

The units shall be equipped with a direct expansion plate to plate type evaporator.

• The evaporator will be made of stainless steel brazed plates and shall be linked with an electrical heater controlled by a thermostat and shall be insulated with flexible, closed cell polyurethane insulation material.

• The evaporator will have 1 refrigerant circuit for each compressor.

• The water connections shall be VICTAULIC type connections as standard to ensure quick mechanical disconnection between the unit and the hydronic network.

• The evaporator will be manufactured in accordance to PED approval.

• Flow switch on evaporator available as option (shipped loose).

• Water filter will be standard. (Dual Circuit units)

The units shall be equipped with a direct expansion shell & tube evaporator with copper tubes rolled into steel tube sheets. The evaporator shall be single-pass on both the refrigerant and water sides for pure counter-flow heat exchange and low refrigerant pressure drops.

• The external shell shall be linked with an electrical heater to prevent freezing down to -28°C ambient temperature, controlled by a thermostat and shall be insulated with flexible, closed cell polyurethane insulation material (20-mm thick).

• The evaporator will have 2 circuits, one for each compressor and shall be single refrigerant pass.

• The water connections shall be VICTAULIC type connections as standard to ensure quick mechanical disconnection between the unit and the hydronic network.

- The evaporator will be manufactured in accordance to PED approval.
- Flow switch on evaporator available as option (shipped loose).

• Water filter needs to be provided on the plant.

**Condenser coil** The condenser is made entirely of aluminum with flat tubes containing small channels. Full depth louvered aluminum fins are inserted between the tubes maximizing the heat exchange. The Microchannel technology ensures the highest performance with the minimum surface for the exchanger. The quantity of refrigerant is also reduced compared to Cu/Al condenser. Special treatments ensure resistance to the

corrosion by atmospheric agents extending the life time (available on request).

**Condenser fans** The condenser fans used in conjunction with the condenser coils, shall be propeller type or Brushless with glass reinforced resin blades for higher efficiencies and lower sound. Each fan shall be protected by a fan guard.

• The air discharge shall be vertical and each fan must be coupled to the electrical motor, supplied as standard to IP54 and capable to work to ambient temperatures of  $-20^{\circ}$ C to  $+65^{\circ}$ C.

• The condenser fans shall have as a standard a thermally protection by internal thermal motor protection and protected by circuit breaker installed inside the electrical panel as a standard.

**Refrigerant circuit** The unit shall have one or two independent refrigerant circuits and one variable electrical frequency driver per compressor (Inverter).

• The circuit shall include as standard: electronic expansion device piloted by unit's microprocessor control, compressor suction and discharge shut-off valves, liquid line shut-off valve, economizer circuit with electronic expansion valve, sight glass with moisture indicator, replaceable filter drier, charging valves, high pressure switch, high and low pressure transducers, oil pressure transducer and insulated suction line.

**Condensation control** The units will be provided with an automatic control for condensing pressure which ensures the working at low external temperatures down to - .....°C, to maintain condensing pressure.

• The compressor automatically unloads when abnormal high condensing pressure is detected. This to prevent the shutdown of the refrigerant circuit (shutdown of the unit) due to a high-pressure fault.

**Reduced Sound unit configurations (on request)** The compressor shall be connected with unit's metal base frame by rubber anti vibration supports to prevent the transmission of vibrations to all metal unit structure, in order to limit the unit noise emissions. The chiller shall be provided with an acoustical compressor enclosure (according to the version). This enclosure shall be realized with a light, corrosion resisting aluminum structure and metal panels. The compressor sound-proof enclosure shall be internally fitted with flexible, multi-layer, high density materials.

**Hydronic kit** options (on request) The hydronic module shall be integrated in the chiller chassis without increasing its dimensions and includes the following elements: centrifugal pump with motor protected by a circuit breaker installed in control panel, water filling system with pressure gauge, safety valve, drain valve.

• The hydronic module shall be assembled and wired to the control panel.

• The water piping shall be protected against corrosion and freezing and insulated to prevent condensation.

• A choice of two pump types shall be available:

- in-line single pump

- in-line twin pumps.

The unit should be able to operate in Primary only system with two-ways valve on terminals with Variable Primary Flow control strategy (available as option on request).

**Master/Slave** the unit shell be able to operate in Master / Slave mode in order to be connected with other similar unit (up to 4). The master unit shall manage the slaves units connected in series on the hydraulic plant with the aim of optimize the running hours of each compressor.

**Electrical control panel** Power and control shall be located in the main panel that will be manufactured to ensure protection against all weather conditions.

• The electrical panel shall be IP54 and (when opening the doors) internally protected against possible accidental contact with live parts.

• The main panel shall be fitted with a main switch interlocked door that shuts off power supply when opening.

• The power section will include compressors and fans protection devices, fans starters and control circuit power supply.

**Controller** The controller will be installed as standard and it will be used to modify unit set-points and check control parameters.

• A built-in display will shows chiller operating status plus temperatures and pressures of water, refrigerant and air, programmable values, set-points.

A sophisticated software with predictive logic, will select the most energy efficient combination of compressors, EEXV and condenser fans to keep stable operating conditions to maximize chiller energy efficiency and reliability.
The controller will be able to protect critical components based on external signals from its system (such as motor temperatures, refrigerant gas and oil pressures, correct phase sequence, pressure switches and evaporator). The input coming from the high pressure switch cuts all digital output from the controller in less

than 50ms, this will be an additional security for the equipment.

• Fast program cycle (200ms) for a precise monitoring of the system.

• Floating point calculations supported for increased accuracy in P/T conversions.

## Controller main features

Controller shall be guarantee following minimum functions:

- Management of the compressor stepless capacity and fans modulation.
- Chiller enabled to work in partial failure condition.
- Full routine operation at condition of:
- high ambient temperature value
- high thermal load
- high evaporator entering water temperature (start-up)
- Display of evaporator entering/leaving water temperature.
- Display of Outdoor Ambient Temperature.
- Display of condensing-evaporating temperature and pressure, suction and discharge superheat for each circuit.
- Leaving water evaporator temperature regulation.
- Compressor and evaporator pumps hours counter.
- Display of Status Safety Devices.
- Number of starts and compressor working hours.
- Optimized management of compressor load.
- Fan management according to condensing pressure.
- Re-start in case of power failure (automatic / manual).
- Soft Load (optimized management of the compressor load during the start-up).
- Start at high evaporator water temperature.
- Return Reset (Set Point Reset based on return water temperature).
- OAT (Outside Ambient temperature) Reset.
- Set point Reset (optional).
- Application and system upgrade with commercial SD cards.
- Ethernet port for remote or local servicing using standard web browsers.
- Master / Slave (provided as standard)
- Variable primary Flow (available as option)
- Two different sets of default parameters could be stored for easy restore. High Level Communications

**Interface (on request)** The chiller shall be able to communicate to BMS (Building Management System) based on the most common protocols as:

- ModbusRTU

- LonWorks, now also based on the international 8040 Standard Chiller Profile and LonMark Technology
- BacNet BTP certified over IP

